



Technical Information Service Report

TIS Report: 80125044

Date: July 06, 2022

CLIENT: Microcyber Corporation
17-8 Wensu Street, Hunnan New District, Shenyang, Liaoning 110179, China

Attention: Mrs. Guangshu Jin

Issued by: 
Selina Xie

SUBJECT: Custom Testing for WirelessHART Smart Gateway, model G1100.

APPLICABLE REQUIREMENTS:

- CAN/CSA-C22.2 No. 62368-1:14 - Audio/video, information and communication technology equipment – Part 1: Safety requirements
- UL 62368-1 2nd Ed. - Audio/video, information and communication technology equipment – Part 1: Safety requirements

Attachments:

- Att1 — Photos
- Att2 — Illustrations
- Att3 — User Manual
- Att4 — Drawing

Electrical Rating:

WirelessHART Smart Gateway, model G1100, rated input 24Vac, 0.5A, Class III

General Description:

The subject model is a WirelessHART Smart Gateway for ITE equipment. The maximum operating ambient of this unit is 60 °C and is evaluated for use at altitude up to 2000m. The product is designed to be powered by 24VDC (nominal value) power, which complied with LPS or Class 2 power source requirements with UL/CSA 62368-1. Mounting methods are not evaluated in this report. Mounting methods that comply with the requirements in NEC and CEC should be use for the final product.

THIS REPORT DOES NOT AUTHORIZE THE USE OF THE CSA MARK ON THE SUBJECT PRODUCTS.

The completion of this form does not imply certification or approval of the "SUBJECT" product nor any features or components thereof.

No. 10, Ke Yan Road, Guangzhou Science Park, Luo Gang District, Guangzhou, 510663, China
Telephone: (86)20.87320648 Fax: (86)20.87320306 www.csagroup.org

Critical component list:

Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹
Enclosure (main enclosure)	Ningbo Dayang Enclosures Co., Ltd	ADC12	Cast Aluminum Alloy Size: 283mm x 210 x 64mm Size: 270mm x 195 x 34mm Thickness: 3 mm	--	--
Label	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	Stainless steel Size: 148 mm x 61 mm x 1.5 mm Thickness: 1.5mm	--	--
Screws for fixing label	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	stainless steel Size: 4-M3 x 1	--	--
Screws for fixing main encloser	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	stainless steel Size: 4-M5 x 1.5	--	--
Screws for hinge	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	stainless steel Size: 2-M5 x 1-47	--	--
Screws (for fixing other parts 1)	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	stainless steel Size: 8-M5 x 1	--	--
Screws (for fixing other parts 2)	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	stainless steel Size: 4-M8 x 50	--	--
Antenna enclosure (plastic)	Covestro Deutschland AG	6555 + (z)(f1)	PC, V-0, f(1), 115 °C, Min. thickness: 2.5mm	ANSI/UL 746C	UL E41613
Antenna - cap	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	Stainless steel Size: Φ22.5 mm x 14.5 mm Thickness: 1.5mm	--	--
Antenna - Base	Ningbo Dayang Enclosures Co., Ltd	304 0Cr18Ni9DQ	Stainless steel Size: Φ21.8 mm x 37 mm Thickness: 1.5mm	--	--
Gasket (for main enclosure)	Dow Toray Co., Ltd.	RBB-6300-50	Silicone, V-0, 150 DegreeC, thickness: 3.0mm Diameter: 257 mm x 184mm x 3.0 mm	UL 746C.	UL E55519

Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹
Gasket 1 (O-ring, Antenna)	Dow Toray Co., Ltd.	RBB-6300-50	Silicone, V-0, 150 DegreeC, Min. thickness: 2.65mm Diameter: Φ20.3mm	UL 746C.	UL E55519
Gasket 2 (O-ring, Antenna)	Dow Toray Co., Ltd.	RBB-6300-50	Silicone, V-0, 150 DegreeC, Min. thickness: 1.5mm Diameter: Φ15.5 mm	UL 746C.	UL E55519
PWB (all)	KINGBOARD LAMINATES HOLDINGS LTD	KB-616(X)	V-0, 130 °C, Thickness: 0.38mm	UL764	E123995
Glue for fixing all internal parts	Dow Silicones Corp	Dow Corning 7091(f2)	Silicone, white, HB or V-1, 105°C	QMFZ2	E40195
Glue for fixing antenna terminal	Dow Silicones Corp	CN-8617(f1)	Silicone, f(1), white, V-0 or V-1, 105°C	QMFZ2	E251343
Button battery	PANASONIC CORPORATION, PANASONIC CORPORATION OF NORTH AMERICA	BR1225A	Primary Lithium/polycarbon monofluoride (Coin), Max Abnormal Charging Current mA: 3mA	UL1642 Edition 6	UL MH12210
Terminal Block (J1, J201)	NINGBO DEGSON ELECTRICAL CO LTD	DG500- 5.0/5.08-2P	Cu, 2P, 300V, 20A	UL 1059 edition 5	UL E228872
Input terminal block (J2)	CIXI KEFA ELECTRONICS CO LTD	HB9500SS-9.5	18-10 Str/Sol, Str/Sol, Cu, 300V, 17.5A, class A	UL 1059 edition 5	UL E306245
Internal wire (white, 5V)	Shanghai Weirong Cable Co Ltd	1015	24 AWG, min. 80 °C	UL 758 Edition 3	UL E498092
Alternative wire	Interchangeable	1015	24 AWG, min. 80 °C	UL 758 Edition 3	UL
Internal wire (black, connecting with antenna)	JIANGSU ELESUN CABLE CO LTD	1354	44 AWG, min. 60 °C	UL 758 Edition 3	UL E256541
Alternative wire	Interchangeable	1354	44 AWG, min. 60 °C	UL 758 Edition 3	UL
Supplementary information:					
¹⁾ Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

ASSESSMENT:

The following tests were tested on Model G1100 at CCIC-CSA International Certification Co. Ltd. (Guangzhou) with acceptable results.

Clause	Test
4.1.15, Annex F.3.9, F.3.10	Durability, legibility and permanence of markings
5.2	Classification of electrical energy sources
5.4.1.4, 6.3.2, 9.0, B.2.6,	Temperature measurements
6.2.2	Electrical power sources (PS) measurements for classification
6.2.3.1	Determination of Potential Ignition Sources (Arcing PIS)
6.2.3.2	Determination of Potential Ignition Sources (Resistive PIS)
B.2.5	Input test
B.3	Abnormal operating condition tests
B.4	Fault condition tests
8.2	Mechanical energy source classifications
9.2	Thermal energy source classifications
Annex M	Batteries
Annex M.3	Protection circuits within the equipment
Annex T.2, T.3, T.4, T.5	Steady force
Annex T.6	Impact test
Annex V	Accessibility

---End of Report---

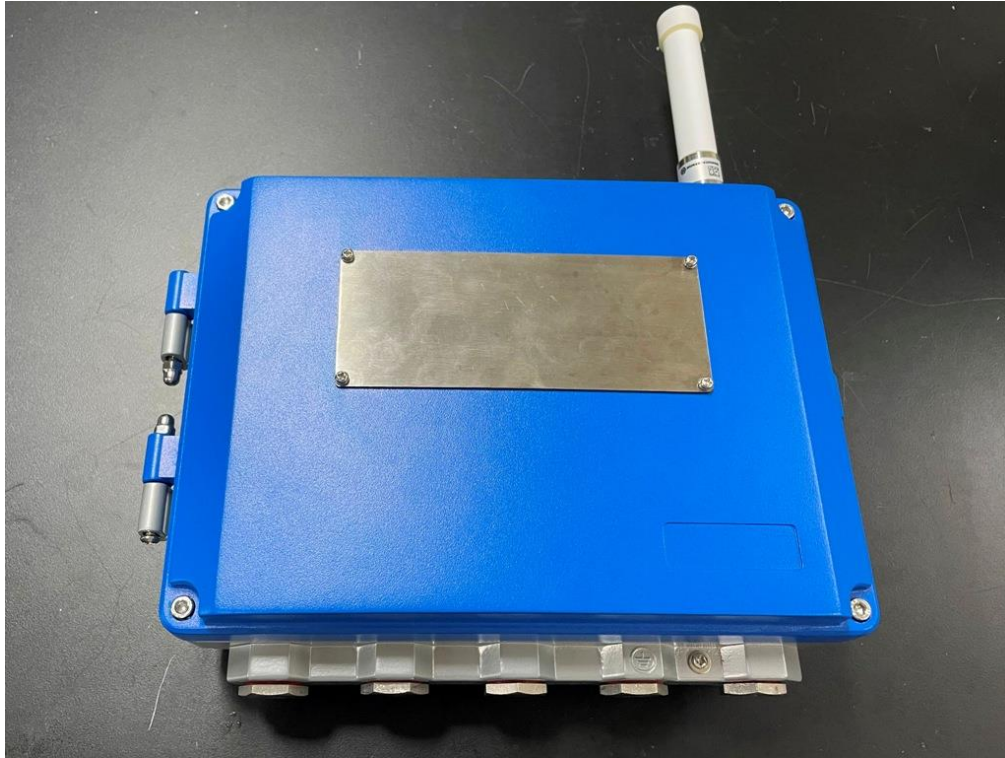


Photo 1 whole unit (this photo is not the final for marking)

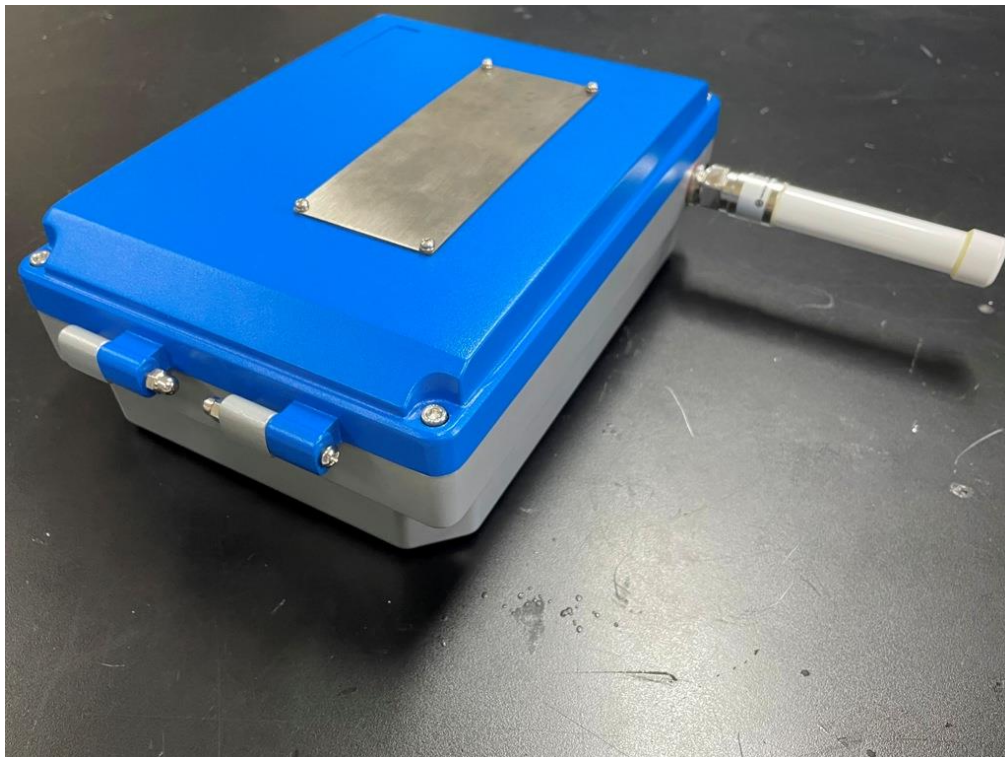


Photo 2 whole unit (this photo is not the final for marking)

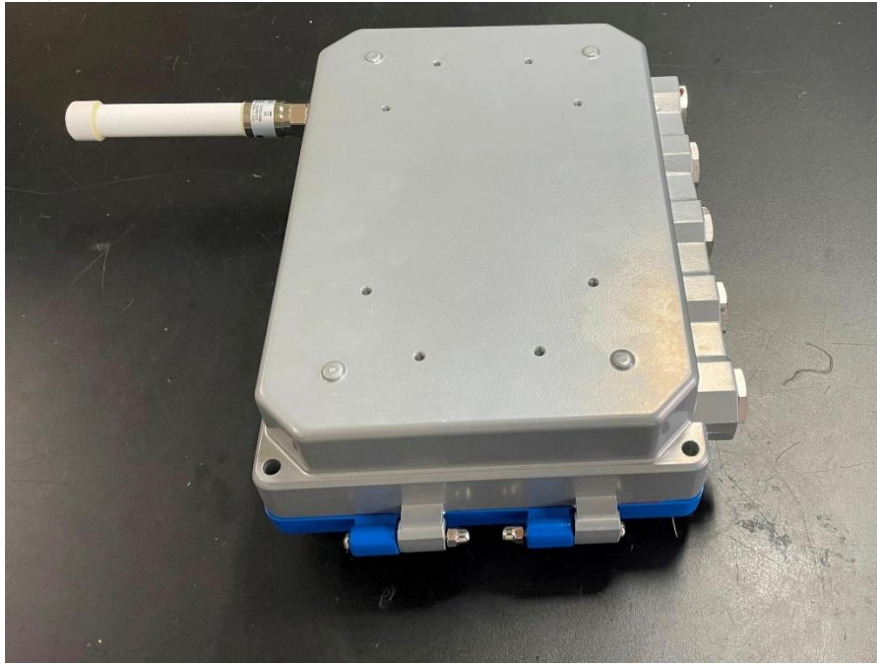


Photo 3 whole unit



Photo 4 whole unit (O ring between antenna and main unit connection)



Photo 5

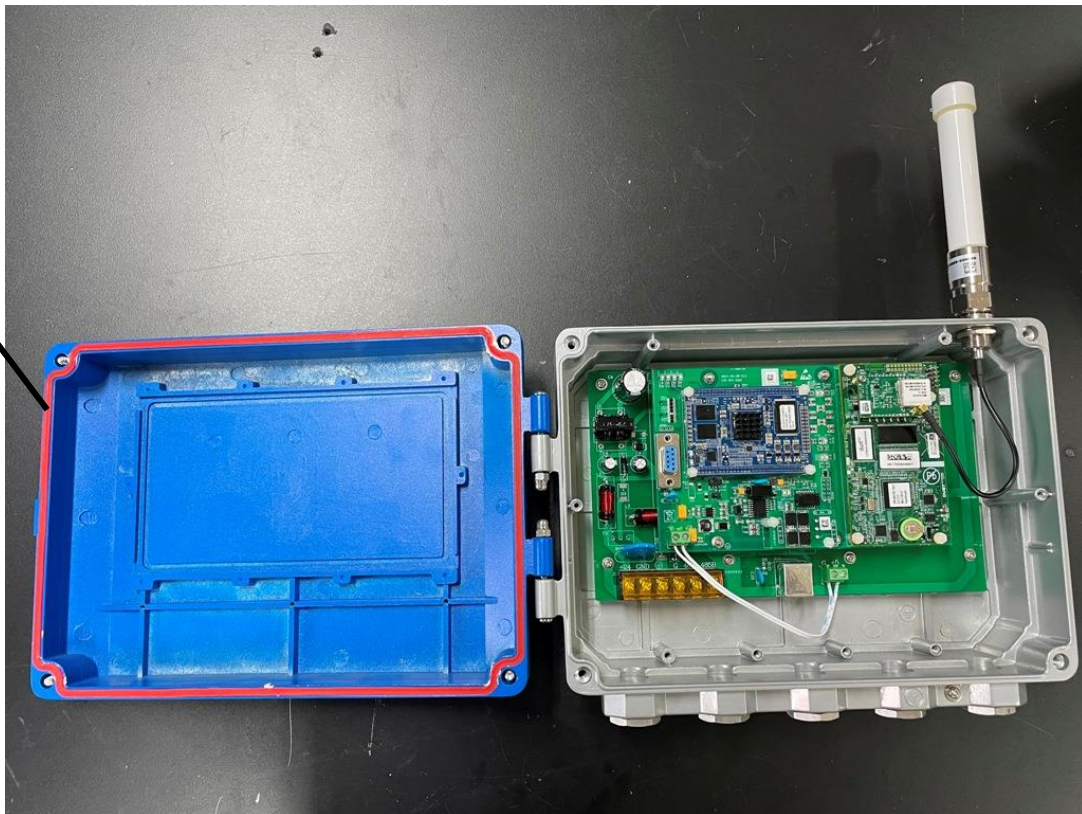


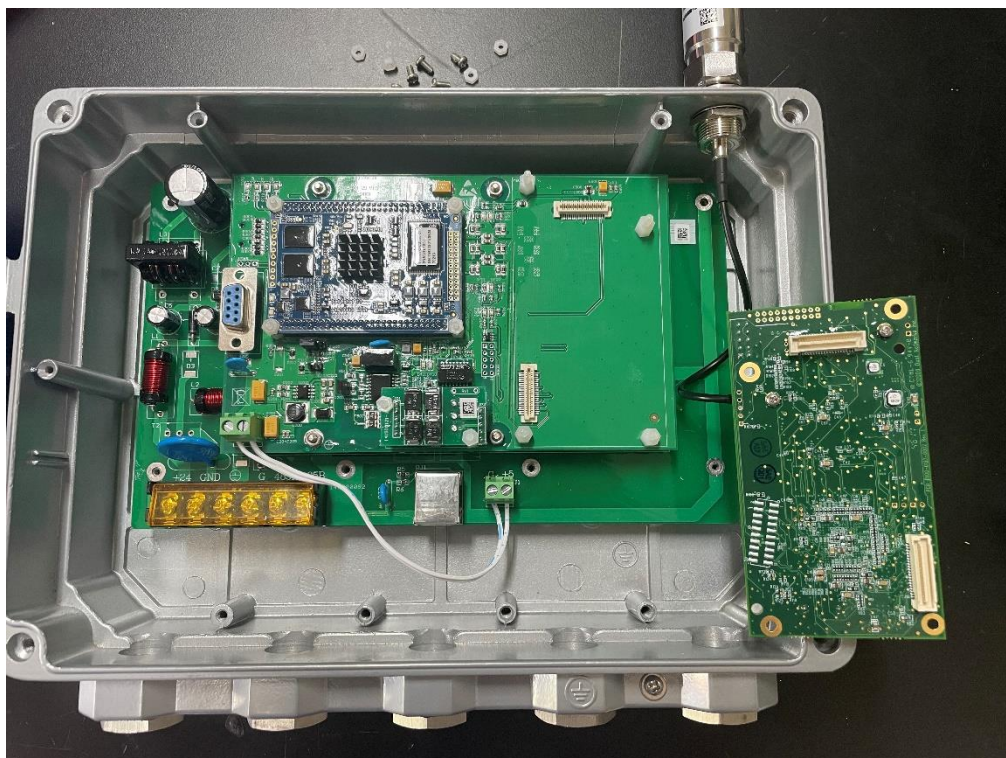
Photo 6 internal (gasket between main parts)

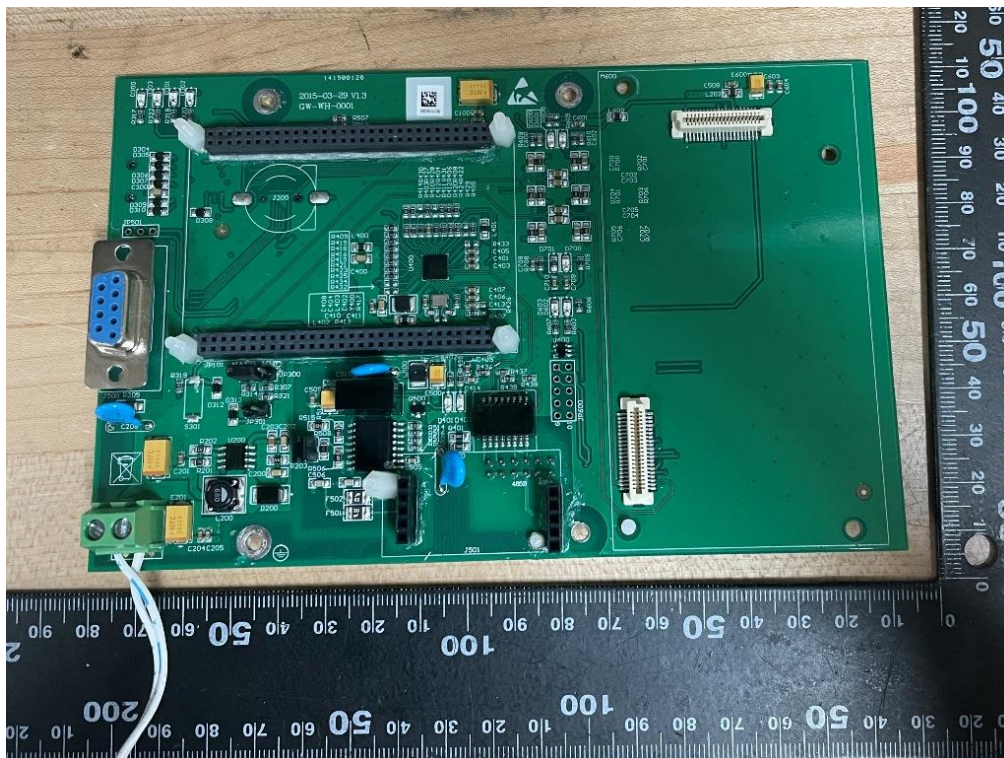
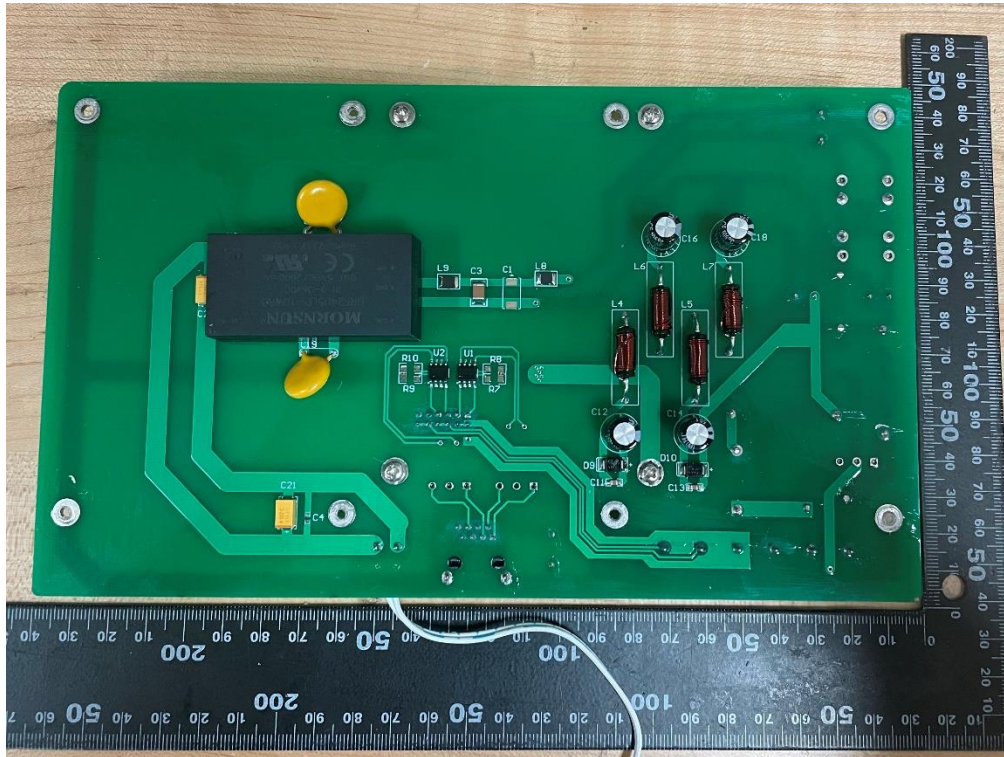


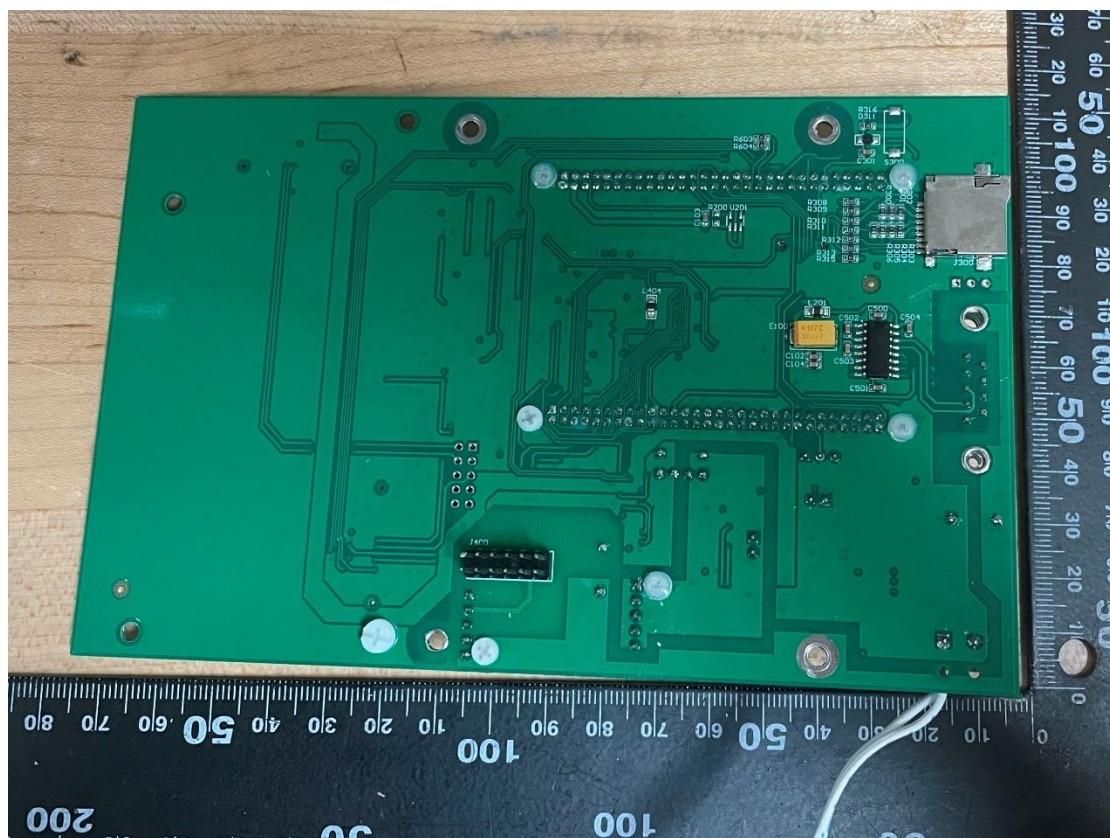
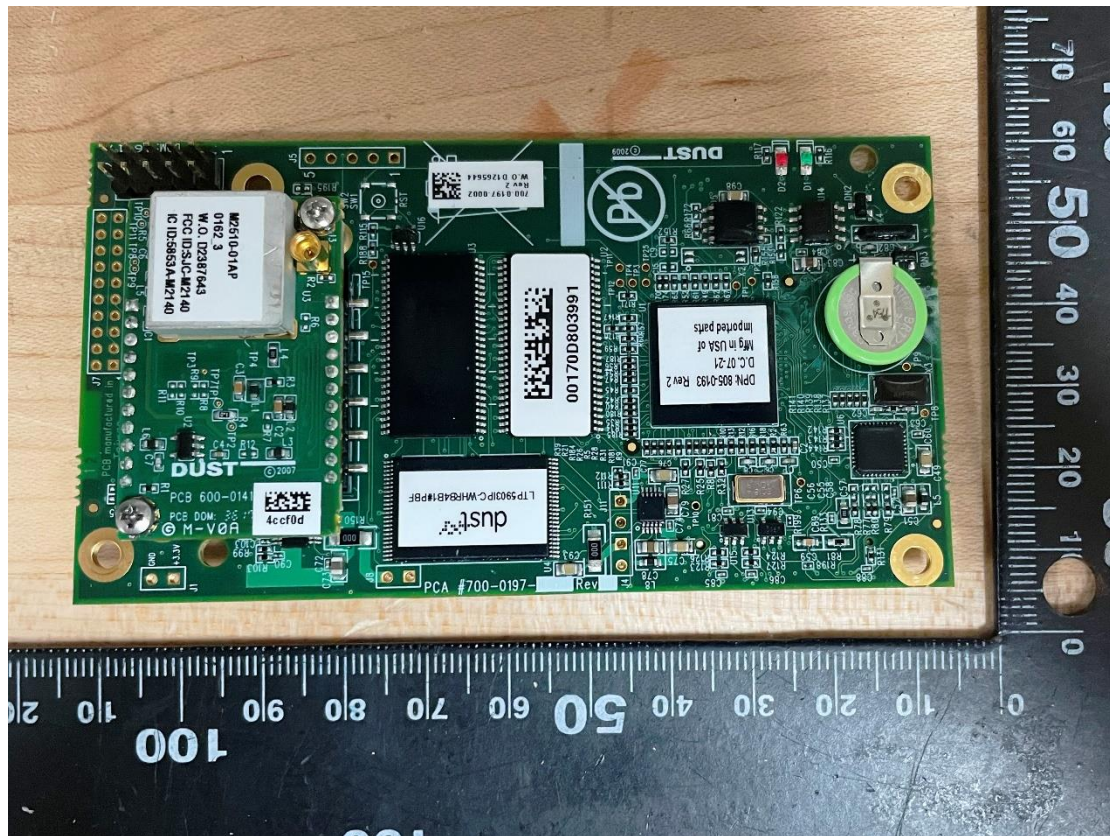
Photo 7 internal (O ring between antenna and main unit connection)

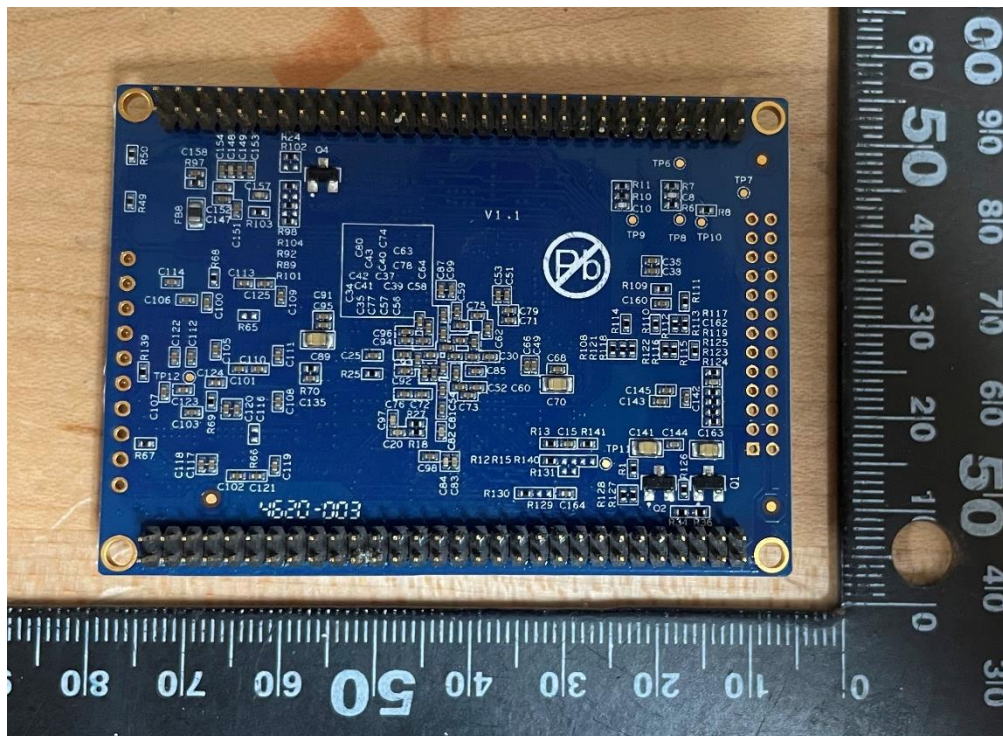
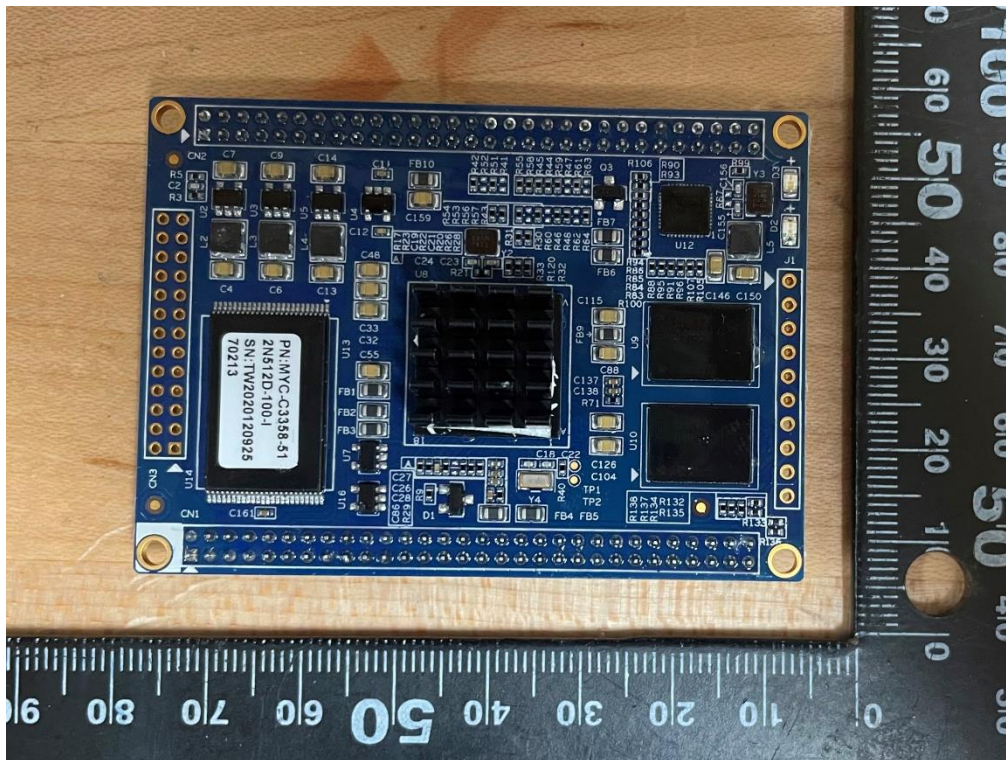


Photo 8 antenna









--end--

Master contract number: 302930

Report No.: 80125044

Project No.: 80125044

2

3

4

1 of 25

Att 2 Illustrations

A

B

C

D

134.50

130

114

68.50

8

134

126

125.50

217

225

21

32.50

43

48

21

32.50

8 X Ø3.50

Ø3.50

9

10.60

114

130

225

3.2

Technical Requirements

1. No scratches,defects,etc

2. Sharp edge blunt

3. Undeclared chamfer R1.5

4. Unmarked dimensional tolerance according to ISO 2768-1:1989

5. Unmarked form and position tolerance according to ISO 2768-2:1989

6. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based Chart No.

Signed by

Date

Mark

NO.of Revised

Section

Rrevised Document Number

Signature

Date

Design

Wang Xue Bin

9.6.2022

Calibrate

zhong kai

9.6.2022

Craft

sun hui peng

9.6.2022

Verify

Kang Kai

9.6.2022

Verify

lin xun zeng

9.6.2022

Approve

Sun Jia

9.6.2022

PEW

Stage Marker

Quality

Scale

G1100-20-05

Total 25

NO.7

Version V1.0

Microcyber Corporation

GW-WH-0002 Circuit Board

Procedure DWG

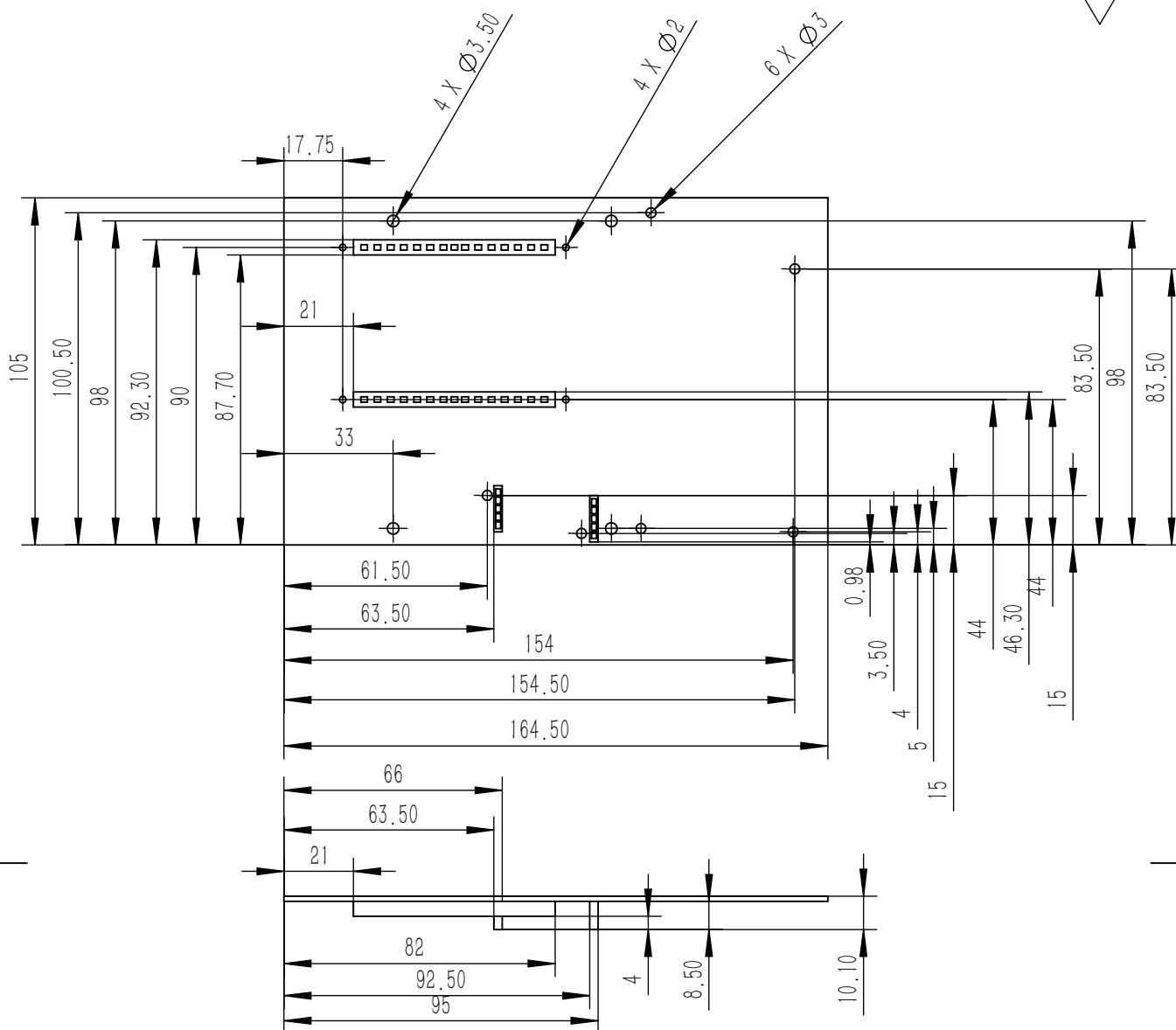
Substiution

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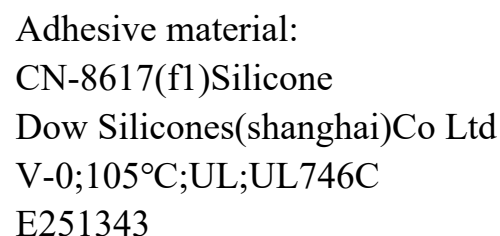


1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989
6. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

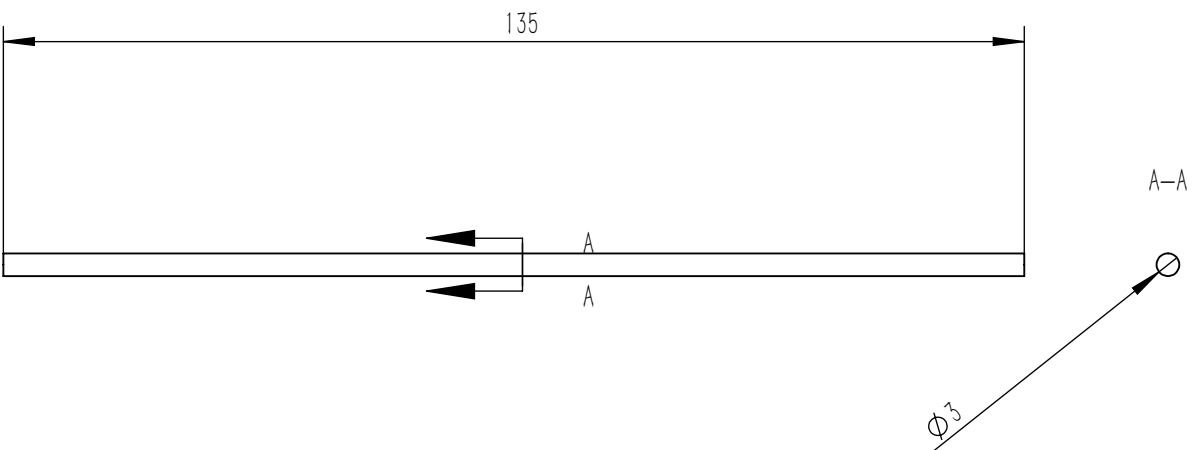
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Base Chart NO.													
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				Craft	sun wen peng	9.6.2022	G1100-20-04				Procedure DWG		
Date	Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022							
				Approve	Sue Jin	9.6.2022	Total 25	NO.6	Version V1.0	Substiution			

Master contract number: 302930		2		3		4						
Report No.: 80125044		3 of 25				Att 2 Illustrations						
Project No.: 80125044		G1100-20-03				3.2						
A								A				
B								B				
C								C				
D	Technical Requirements 1. No scratches,defects,etc 2. Sharp edge blunt 3. Undeclared chamfer R1.5 4. Unmarked dimensional tolerance according to ISO 2768-1:1989 5. Unmarked form and position tolerance according to ISO 2768-2:1989 6. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm							D				
E								E				
Parts Code							PEB	Microcyber Corporation				
Shared(General)Parts Register												
Base Chart NO.							Stage Marker	Quality	Scale	GW-WH-003 Circuit Board		
Formaer Based Chart No.												
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						Craft	sun wen peng	9.6.2022				
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						Approve	Sun Jia	9.6.2022	Total 25	NO.5	Version V1.0	Substiution
1		2		3		4						

0125044-07-0011G



D	No.	Name				Code				Count	Materials				
	1	Antenna Body				G1100-20-08-01				1	304SUS				
	2	Antenna Outside Column				G1100-20-08-02				1	PC				
	3	Antenna Blocks				G1100-20-08-03				1	304SUS				
	4	Antenna Silicone Pad				G1100-20-08-04				1	Silicone				
	5	Antenna Adapter				G1100-20-08-05				1	304SUS				
	6	Antenna Conductor				G1100-20-08-06				1					
	7	Antenna Terminal				G1100-20-08-07				1	CU				
Parts Code	8	O Ring For Antenna Adaoter				G1100-20-08-08				1	Silicone				
Shared(General)Parts Register	9	Antenna Fixed Joint Gasket				G1100-20-08-09				1	304SUS				
	10	Antenna Hexagon Fastener				G1100-20-08-10				1	304SUS				
								PC			Microcyber Corporation				
Base Chart NO.															
Formaer Based Chart No.								Stage Marker			Quality	Scale	Omnidirectional Antenna Assembly		
Signed by	Mark	NO.of Revised	Section	Revised Document Number	Signature	Date									
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				Craft	Sun Wen peng	9.6.2022	G1100-20-08-00			Procedure DWG					
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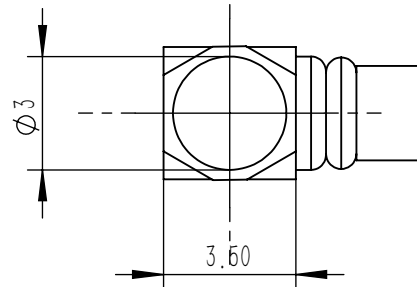
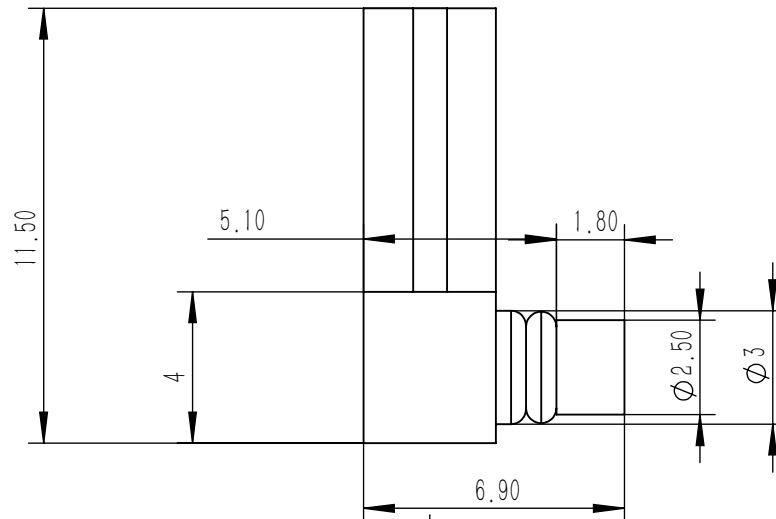
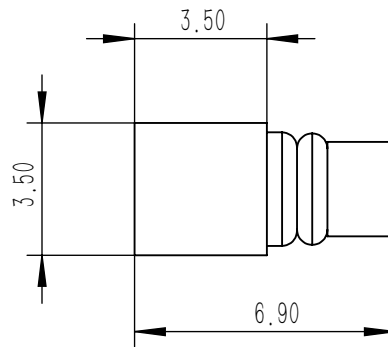
Master contract number: 302930		2		3		4				
Report No.: 80125044		5 of 25		Att 2 Illustrations						
Project No.: 80025044		G1100-20-08-06								
A								A		
B								B		
C								C		
D								D		
Technical Requirements 1. No scratches,defects,etc 2. Sharp edge blunt 3. Undeclared chamfer R1.5 4. Unmarked dimensional tolerance according to ISO 2768-1:1989 5. Unmarked form and position tolerance according to ISO 2768-2:1989								E		
Parts Code										
Shared(General)Parts Register										
Base Chart NO.								Microcyber Corporation		
Formaer Based Chart No.								Antenna Conductor		
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				Craft	sun huan peng	9.6.2022				
Date	Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022	G1100-20-08-06			
				Approve	Sun Jia	9.6.2022	Total 25	NO.16	Version V1.0	Substiution
1		2			3			4		

A

B

C

D



Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale
Design	Wang Xue	9.6.2022	Calibrate	zhong kai	9.6.2022		0.000	5:1
			Craft	sun hui peng	9.6.2022			
Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022			
			Approve	Sun Jia	9.6.2022			

CU

Microcyber Corporation

Antenna Terminal

Procedure DWG

G1100-20-08-07

Total 25 NO.17 Version V1.0

Substitution

A

B

C

D

A

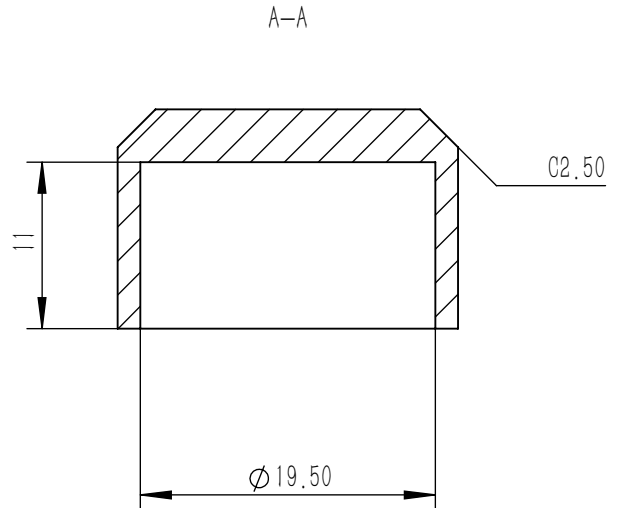
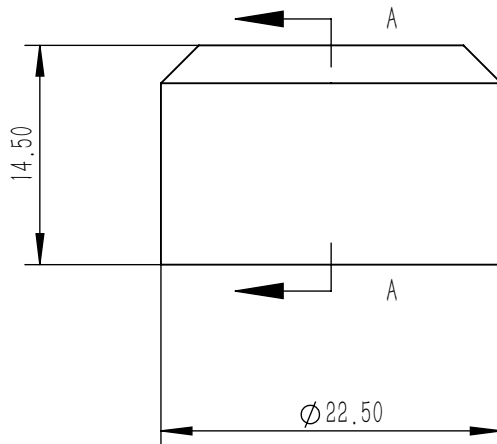
B

C

D

E

F



Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

						304SUS			Microcyber Corporation	
	Mark	NO.of Revised	Section	Revised Document Number	Signature	Date	Stage Marker		Quality	Scale
	Design	Wang Xue Bin	9.6.2022	Calibrate	zhong kai	9.6.2022			0.002	2:1
				Craft	sun hui peng	9.6.2022	G1100-20-08-03			Antenna Blocks
	Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022				
				Approve	Shi Fei	9.6.2022	Total 25	NO.13	Version V1.0	Substitution

1

2

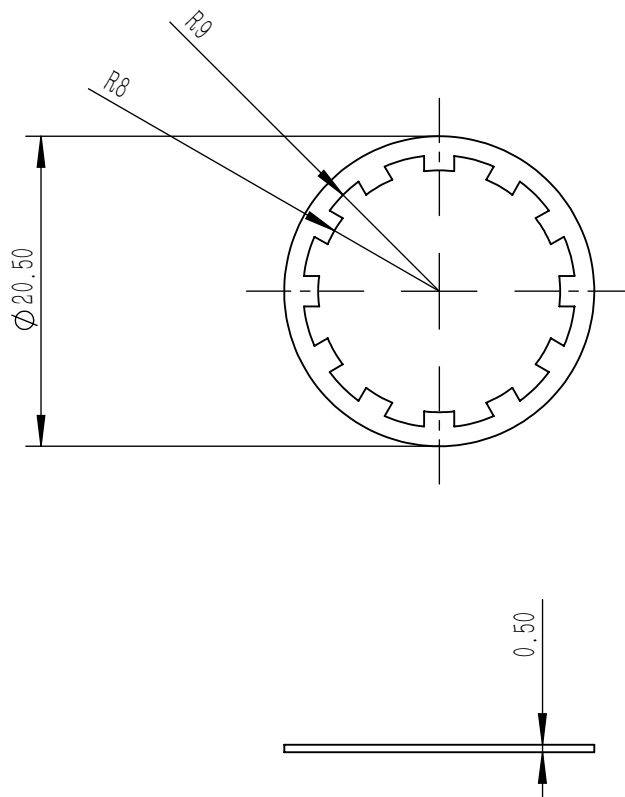
3

4

A



B



C

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Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

						304SUS			Microcyber Corporation	
Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker			Quality	Scale
Design	Wang Xue Bin	9.6.2022	Calibrate	zhong kai	9.6.2022				0.000	2:1
			Craft	sun hui peng	9.6.2022					
Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022	G1100-20-08-09			Antenna Fixed Joint Gasket	
			Approve	Sun Jia	9.6.2022	Total	25	NO.19	Version	V1.0
						Substitution			Procedure DWG	

1

2

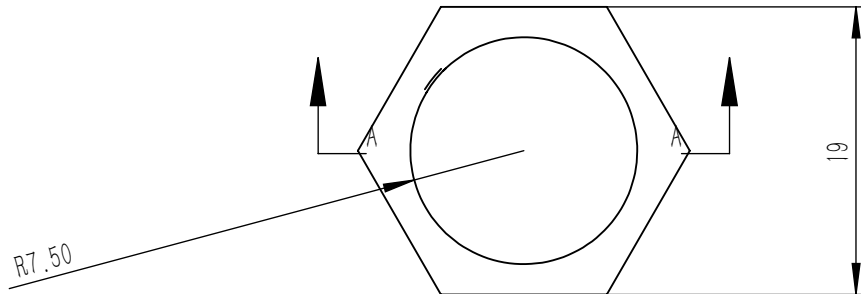
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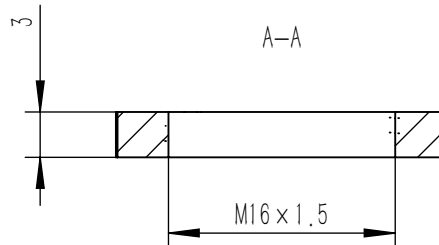
A



B



C



D

Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

						304SUS			Microcyber Corporation	
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Signed by	Design	Wang Xue Bin	9.6.2022	Calibrate	zhong kai	9.6.2022	0.000	2:1		
				Craftsman	sun wen peng	9.6.2022	G1100-20-08-10			Procedure DWG
Date	Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022				
				Approve	Sun Wen Peng	9.6.2022	Total 25	NO.20	Version V1.0	Substitution

1

2

3

4

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D

according to ISO 2768-2:1989

E55519

Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date _____

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date
Design	Wang Xue Bin	9.6.2022	Calibrate	Zhang Kai	9.6.2022
			Crafts	San Wen Peng	9.6.2022
Verify	Kang Kai	9.6.2022	Verify	Tan Xian Zeng	9.6.2022
			Approve	Sun Fei	9.6.2022

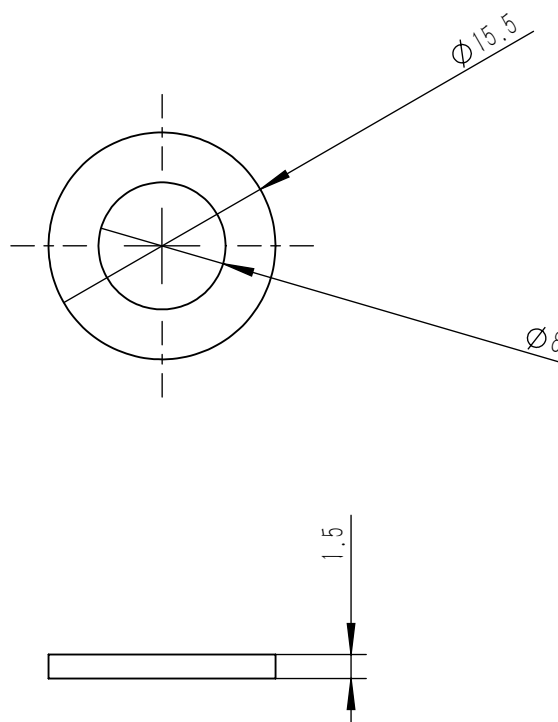
Stage Marker	Quality	Scale
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G1100-20-08-04

Total	25	NO.14	Version	V1.0
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Procedure DWG

Substitution



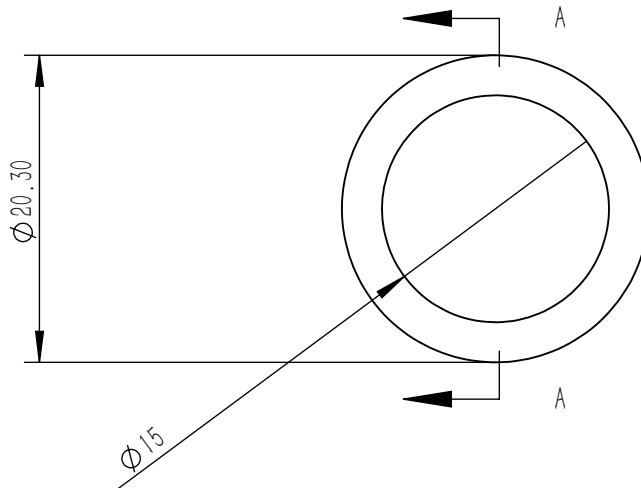
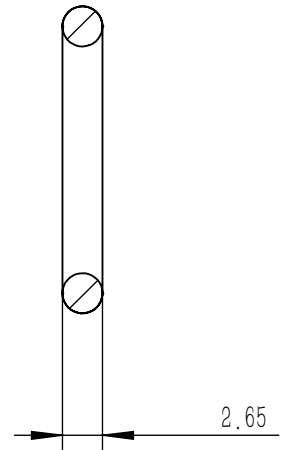
8080-07-0011G

A



B

C

A-A
2 : 1

D

Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Material:

Dow Toray Co., Ltd
RBB-6300-50;
Silicone, V-0,
150℃, ;
UL746C
E55519

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

						SILICONE			Microcyber Corporation	
						Stage Marker			O Ring For Antenna Adaoter	
	Mark	NO.of Revised	Section	Revised Document Number	Signature	Date	Quality			5:1
	Design	Wang Xue	9.6.2022	Calibrate	zhong kai	9.6.2022				
				Craft	sun huan peng	9.6.2022	G1100-20-08-08			Procedure DWG
	Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022				
				Approve	Sun Jia	9.6.2022	Total 25	NO.18	Version V1.0	Substition

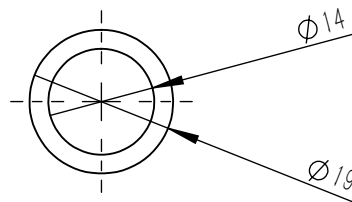
1

2

3

4

0125044-07-0011G



113.50

Material:

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Covestro Deutschland AG;
6555+(z) (f1);
PC, V-0, f(1), 115°C;
ANSI/UL 746C;E41613

Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date _____

PC

Microcyber
Corporation

Antenna Outside Columu

Procedure DWG

G1100-20-08-02

Substitution

1

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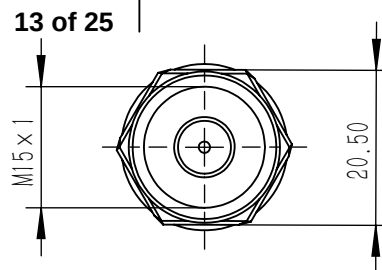
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G1100-20-08-01

13 of 25

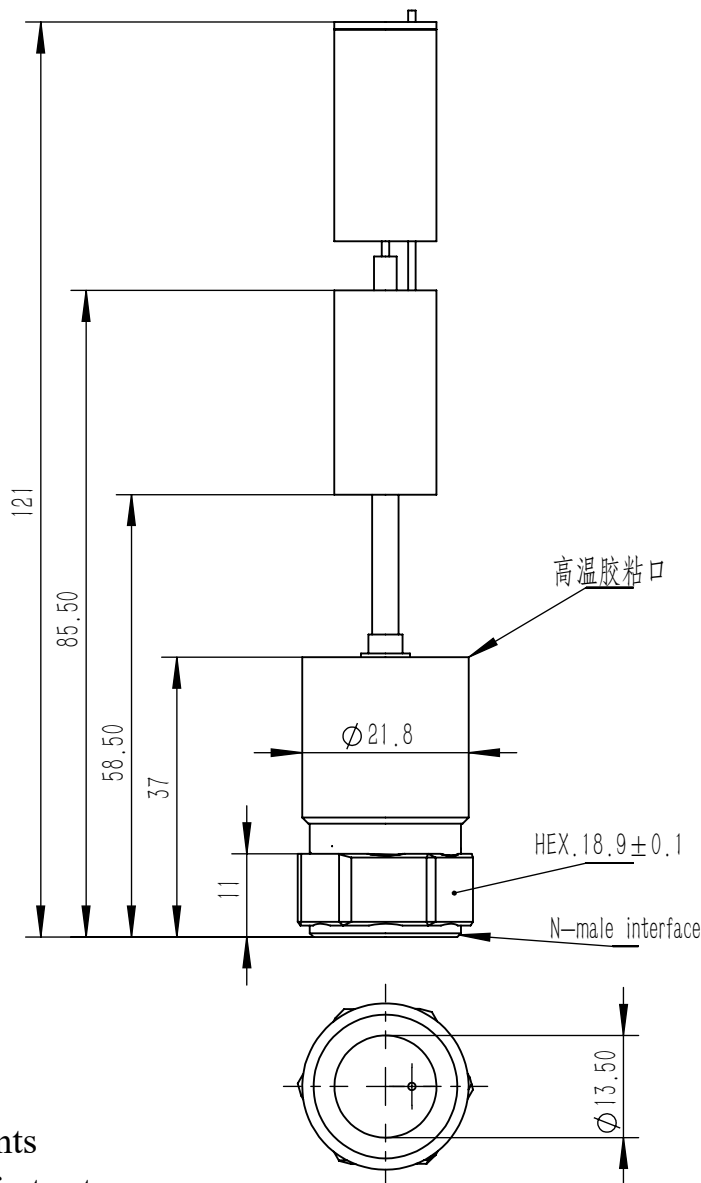
Att 2 Illustrations

A



B

C



D

Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale
Signed by	Design Wang Xue Bin	9.6.2022	Calibrate	zhong kai	9.6.2022		0.012	1:1
			Crafts	sun hui peng	9.6.2022			
Date	Verify Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022			
			Approve	Shi Fei	9.6.2022			

304SUS

Microcyber Corporation

Antenna Body

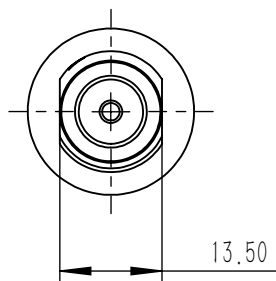
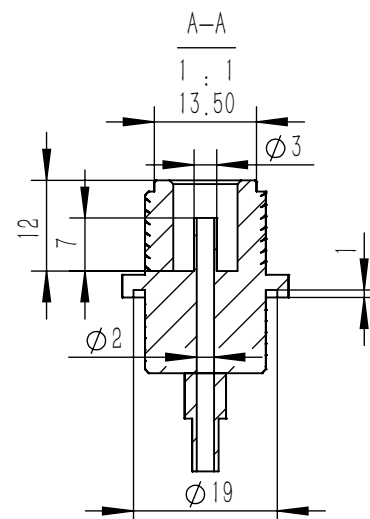
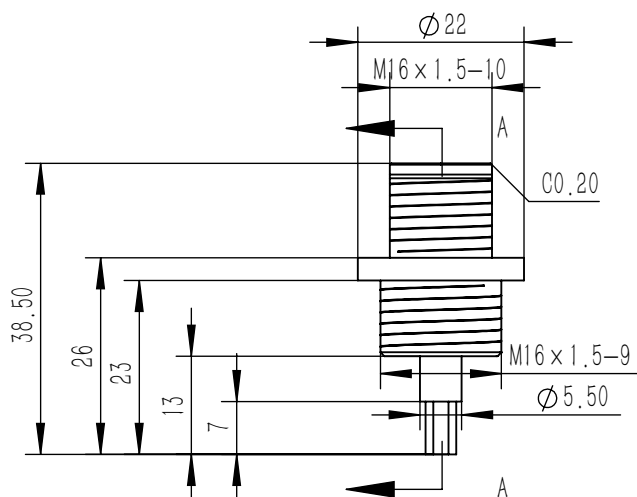
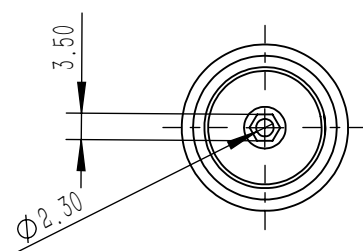
G1100-20-08-01

Procedure DWG

Total 25 NO.11 Version V1.0

Substitution

G1100-20-05



Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

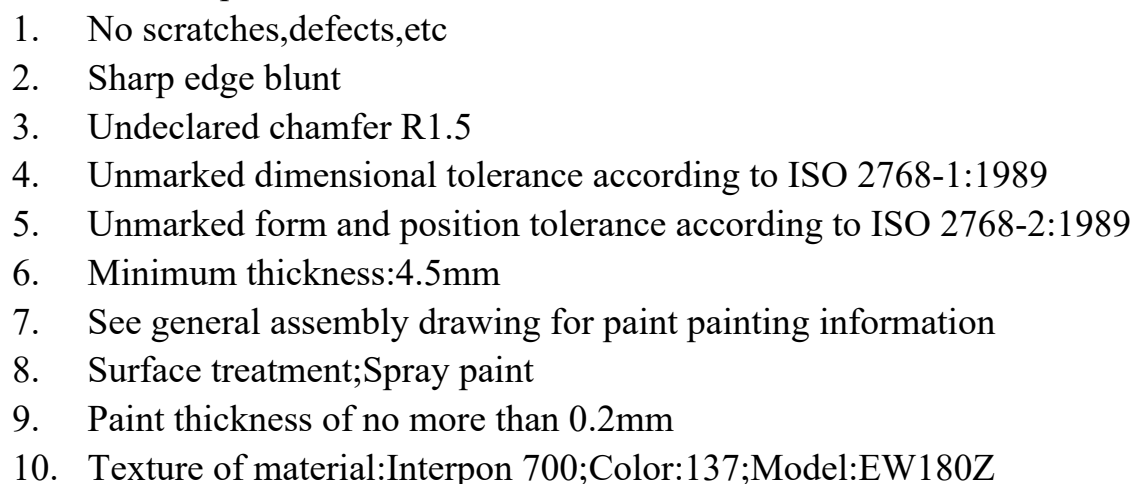
Base Chart NO.

Former Based Chart No.

Signed by

Date

						304SUS			Microcyber Corporation	
Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale	Antenna Adapter	
Design	Wang Xue	9.6.2022	Calibrate	zhong kai	9.6.2022		0.005	2:1		
			Craft	sun hui	9.6.2022	G1100-20-05			Procedure DWG	
Verify	Kang Kai	9.6.2022	Verify	lin xun	9.6.2022					
			Approve	Sun	9.6.2022	Total 25	NO.15	Version V1.0	Substitution	



Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date _____

ADC12

Microcyber
Corporation

Stage Marker

Quality

Scale

Shell Body

G1100-20-06

Procedure DWG

Tatal	25
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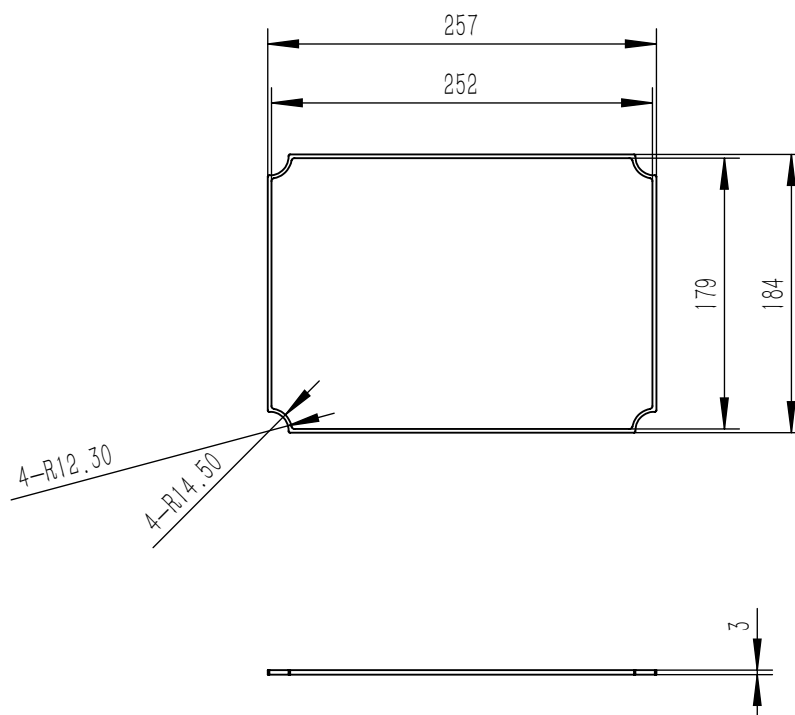
NO.8

Version V1.0

Substitution

3.2

B



D

Material:

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Dow Toray Co., Ltd
RBB-6300-50
Silicone, V-0, 150°C;
UL746C
E55519

Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date _____

SILICONE

Microcyber
Corporation

Stage Marker

Quality

Scale

Housing Seal

G1100-20-11

Procedure DWG

Approve

1	
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Tatal	25
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NO.23

Version

V1.0

Substitution

250447-0011G

A

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F

F

F

F

Procedure DWG

Technical drawing of a cross-section A-A of a concrete slab. The drawing shows a horizontal slab with a width of 256 units. The cross-section A-A is indicated by a vertical line on the right side. The minimum thickness of the slab is specified as 4.50 units. The drawing includes a section line A-A and a dimension line for the width.

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 142
- Overall height: 55
- Distance from the left edge to the center of the hole: 50
- Distance from the bottom edge to the center of the hole: 16.50
- Feature: 4- $\phi 3$ Blind Hole
- Corner radii: Indicated by arcs at the top-right and bottom-right corners.

							ADC12					Microcyber Corporation		
Base Chart NO.														
Formaer Based Chart No.							Stage Marker			Quality	Scale	Shell Cover		
	Mark	NO.of Revised	Section	Revised Document Number	Signature	Date								
Signed by	Design	Wang Xue Bin	9.6.2022	Calibrate	zhong Kai	9.6.2022								1: 5
				Craft	Sun Wen peng	9.6.2022	G1100-20-01							Procedure DWG
Date	Verify	Kang Kai	9.6.2022	Verify	Lin Xun 2022	9.6.2022								
				Approve	Sun Jia	9.6.2022	Total 25	NO.3	Version V1.0	Substiution				

Master contract number: 302930

Report No.: 80125044

Project No.: 80125044

10-00-07-0011D

18 of 25

Att 2 Illustrations

A

Technical Requirement

1.IP65;Type 4X;

2.Enclosure's material

aluminum alloy ADC12 and PC;

3.Surface treatment;Spray paint

paint thickness of no more than 0.2mm

Texture of material:Interpon 700

Color: 143/137

Model:EW180Z

B

4.Unit is mm;

5.ALL O-rings's COT: -40℃-150℃;

6.The torque of the tightening bolt is 30 N.M;

7.This product is designed to comply with CSA C22.2

No 213/UL 121201;

8.Ta:-20℃~+60℃

C

1	Shell cover	G1100-20-01	1	ADC12	Purchase Parts
2	Fastening screw 1	M5×1.5-8	4	304SUS	ISO14580
3	AM335X Circuit Board	G1100-20-02	1	PEB	
4	GW-WH-0003 Circuit Board	G1100-20-03	1	PEB	
5	GW-WH-0001 Circuit Board	G1100-20-04	1	PEB	
6	GW-WH-0002 Circuit Board	G1100-20-05	1	PEB	
7	Shell body	G1100-20-06	1	ADC12	
8	Scutcheon	G1100-20-07	1	304SUS	Machined Parts
9	Fastening screw 2	M3×1	4	304SUS	
10	Bidirectional Fastening Hexagonal Prism 1	M2.5×1	4	304SUS	ISO4014
11	Omnidirectional Antenna Assembly	G1100-20-08	1	PC	
12	Bidirectional Fastening Hexagonal Prism 2	M2.5×1	4	PTFE	ISO4014
13	LTP5903 Circuit Board	G1100-20-09	1	PEB	
14	Fastening screw 3	M2×1	2	304SUS	
15	LTP5903 Circuit Board AP	G1100-20-10	1	PEB	
16	Spring Washer	Inner Diameter:5.4	4	304SUS	ISO7089
17	Fastening screw 4	M3×1	4	304SUS	ISO7048
18	Housing Seal	G1100-20-11	1	Silicone	
19	Install Pendant 2	G1100-20-12	2	304SUS	
20	Flat washer	Inner Diameter:5.5	4	304SUS	ISO7089
21	Fastening screw 5	M5×1-10	4	304SUS	ISO7045
22	Install Pendant 1	G1100-20-13	1	304SUS	
23	Fastening Bolt	M8×50	2	304SUS	ISO7045
24	Cross Recessed Cheese Head Screws	M5×1-47	2	304SUS	ISO7048
25	Hexagon Domed Canuts	M5×1	2	304SUS	ISO4759
26					

D

1	Shell cover	G1100-20-01	1	ADC12	Purchase Parts
2	Fastening screw 1	M5×1.5-8	4	304SUS	ISO14580
3	AM335X Circuit Board	G1100-20-02	1	PEB	
4	GW-WH-0003 Circuit Board	G1100-20-03	1	PEB	
5	GW-WH-0001 Circuit Board	G1100-20-04	1	PEB	
6	GW-WH-0002 Circuit Board	G1100-20-05	1	PEB	
7	Shell body	G1100-20-06	1	ADC12	
8	Scutcheon	G1100-20-07	1	304SUS	Machined Parts
9	Fastening screw 2	M3×1	4	304SUS	
10	Bidirectional Fastening Hexagonal Prism 1	M2.5×1	4	304SUS	ISO4014
11	Omnidirectional Antenna Assembly	G1100-20-08	1	PC	
12	Bidirectional Fastening Hexagonal Prism 2	M2.5×1	4	PTFE	ISO4014
13	LTP5903 Circuit Board	G1100-20-09	1	PEB	
14	Fastening screw 3	M2×1	2	304SUS	
15	LTP5903 Circuit Board AP	G1100-20-10	1	PEB	
16	Spring Washer	Inner Diameter:5.4	4	304SUS	ISO7089
17	Fastening screw 4	M3×1	4	304SUS	ISO7048
18	Housing Seal	G1100-20-11	1	Silicone	
19	Install Pendant 2	G1100-20-12	2	304SUS	
20	Flat washer	Inner Diameter:5.5	4	304SUS	ISO7089
21	Fastening screw 5	M5×1-10	4	304SUS	ISO7045
22	Install Pendant 1	G1100-20-13	1	304SUS	
23	Fastening Bolt	M8×50	2	304SUS	ISO7045
24	Cross Recessed Cheese Head Screws	M5×1-47	2	304SUS	ISO7048
25	Hexagon Domed Canuts	M5×1	2	304SUS	ISO4759
26					

E

1	Shell cover	G1100-20-01	1	ADC12	Purchase Parts
2	Fastening screw 1	M5×1.5-8	4	304SUS	ISO14580
3	AM335X Circuit Board	G1100-20-02	1	PEB	
4	GW-WH-0003 Circuit Board	G1100-20-03	1	PEB	
5	GW-WH-0001 Circuit Board	G1100-20-04	1	PEB	
6	GW-WH-0002 Circuit Board	G1100-20-05	1	PEB	
7	Shell body	G1100-20-06	1	ADC12	
8	Scutcheon	G1100-20-07	1	304SUS	Machined Parts
9	Fastening screw 2	M3×1	4	304SUS	
10	Bidirectional Fastening Hexagonal Prism 1	M2.5×1	4	304SUS	ISO4014
11	Omnidirectional Antenna Assembly	G1100-20-08	1	PC	
12	Bidirectional Fastening Hexagonal Prism 2	M2.5×1	4	PTFE	ISO4014
13	LTP5903 Circuit Board	G1100-20-09	1	PEB	
14	Fastening screw 3	M2×1	2	304SUS	
15	LTP5903 Circuit Board AP	G1100-20-10	1	PEB	
16	Spring Washer	Inner Diameter:5.4	4	304SUS	ISO7089
17	Fastening screw 4	M3×1	4	304SUS	ISO7048
18	Housing Seal	G1100-20-11	1	Silicone	
19	Install Pendant 2	G1100-20-12	2	304SUS	
20	Flat washer	Inner Diameter:5.5	4	304SUS	ISO7089
21	Fastening screw 5	M5×1-10	4	304SUS	ISO7045
22	Install Pendant 1	G1100-20-13	1	304SUS	
23	Fastening Bolt	M8×50	2	304SUS	ISO7045
24	Cross Recessed Cheese Head Screws	M5×1-47	2	304SUS	ISO7048
25	Hexagon Domed Canuts	M5×1	2	304SUS	ISO4759
26					

F

1	Shell cover	G1100-20-01	1	ADC12	Purchase Parts
2	Fastening screw 1	M5×1.5-8	4	304SUS	ISO14580
3	AM335X Circuit Board	G1100-20-02	1	PEB	
4	GW-WH-0003 Circuit Board	G1100-20-03	1	PEB	
5	GW-WH-0001 Circuit Board	G1100-20-04	1	PEB	
6	GW-WH-0002 Circuit Board	G1100-20-05	1	PEB	
7	Shell body	G1100-20-06	1	ADC12	
8	Scutcheon	G1100-20-07	1	304SUS	Machined Parts
9	Fastening screw 2	M3×1	4	304SUS	
10	Bidirectional Fastening Hexagonal Prism 1	M2.5×1	4	304SUS	ISO4014
11	Omnidirectional Antenna Assembly	G1100-20-08	1	PC	
12	Bidirectional Fastening Hexagonal Prism 2	M2.5×1	4	PTFE	ISO4014
13	LTP5903 Circuit Board	G1100-20-09	1	PEB	
14	Fastening screw 3	M2×1	2	304SUS	
15	LTP5903 Circuit Board AP	G1100-20-10	1	PEB	
16	Spring Washer	Inner Diameter:5.4	4	304SUS	ISO7089
17	Fastening screw 4	M3×1	4	304SUS	ISO7048
18	Housing Seal	G1100-20-11	1	Silicone	
19	Install Pendant 2	G1100-20-12	2	304SUS	
20	Flat washer	Inner Diameter:5.5	4	304SUS	ISO7089
21	Fastening screw 5	M5×1-10	4	304SUS	ISO7045
22	Install Pendant 1	G1100-20-13	1	304SUS	
23	Fastening Bolt	M8×50	2	304SUS	ISO7045
24	Cross Recessed Cheese Head Screws	M5×1-47	2	304SUS	ISO7048
25	Hexagon Domed Canuts	M5×1	2	304SUS	ISO4759
26					

Base Chart NO.

Formaer Based Chart No.

Signed by

Date

Mark

NO.of Revised

Section

Revised Document Number

Signature

Date

Design

Wang Xue

9.6.2022

Calibrate

zhong kai

9.6.2022

Verify

Kang Kai

9.6.2022

Verify

Lin Xun

9.6.2022

Approve

Sun Wen

9.6.2022

General Assembly Drawing

Stage Marker

Quality

Scale

G1100-20-00-01

Total 25

NO.2

Version V1.0

Microcyber Corporation

G1100 WirelessHART Smart Gateway

Procedure DWG

Substiution

1

2

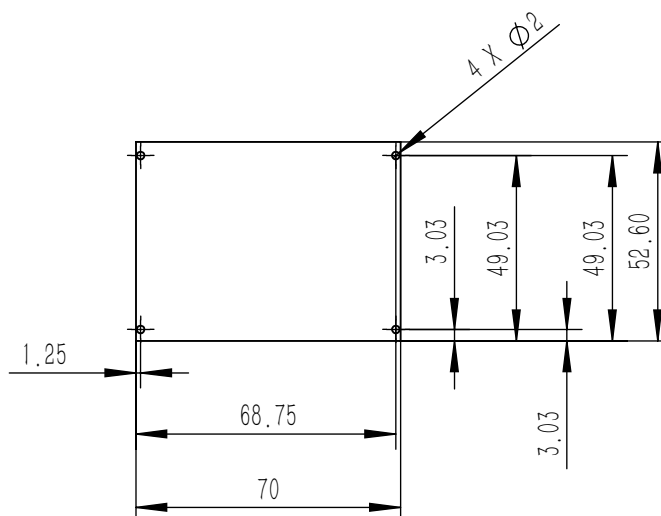
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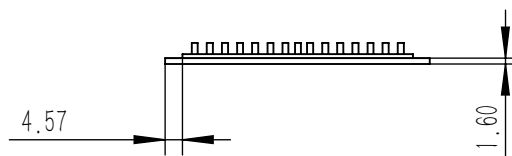
A



B



C



D

Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989
6. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

Mark	NO.of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale
Design	Wang Xue	9.6.2022	Calibrate	zhong kai	9.6.2022		0.007	1:1
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Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022			
			Approve	Sun Jia	9.6.2022			

PEW

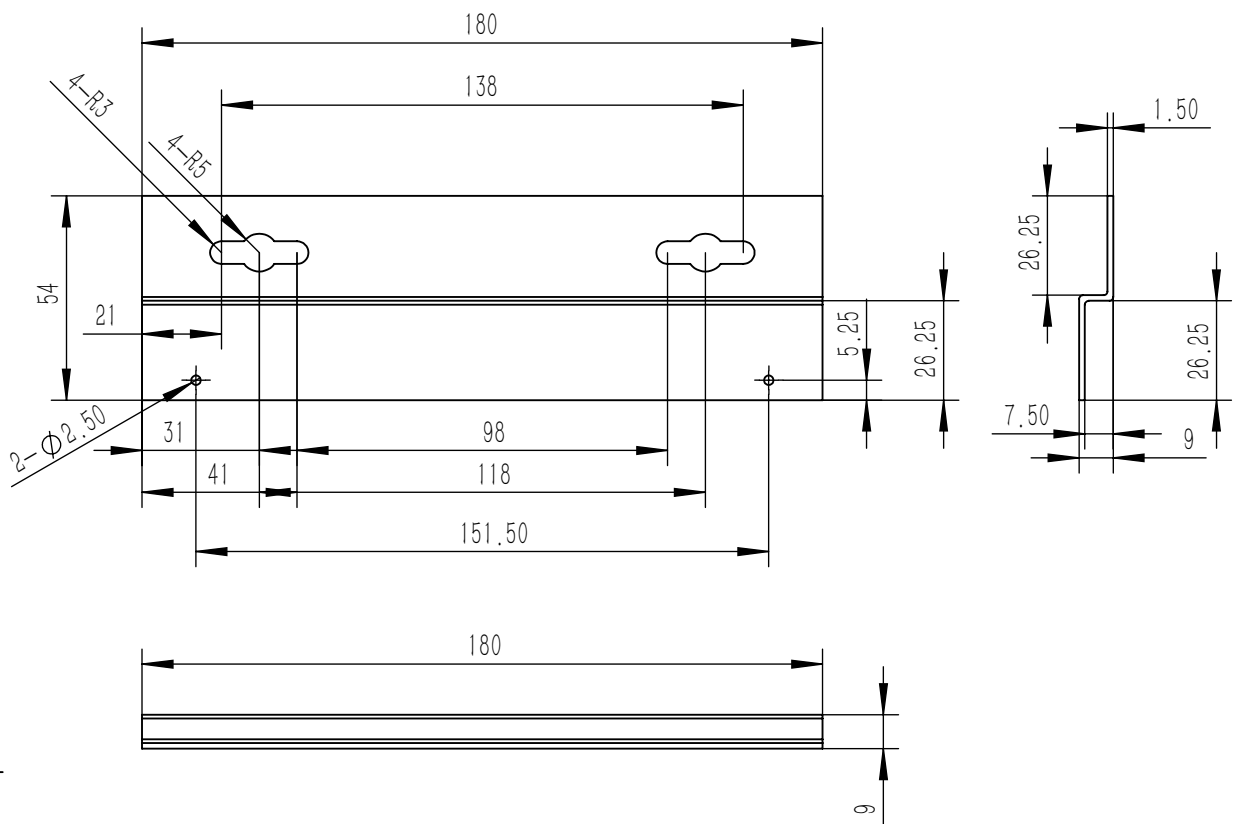
Microcyber Corporation

AM335X
Circuit Board

Procedure DWG

G1100-20-02

Total 25 NO.4 Version V1.0 Substitution



Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989

Parts Code

Shared(General)Parts Register

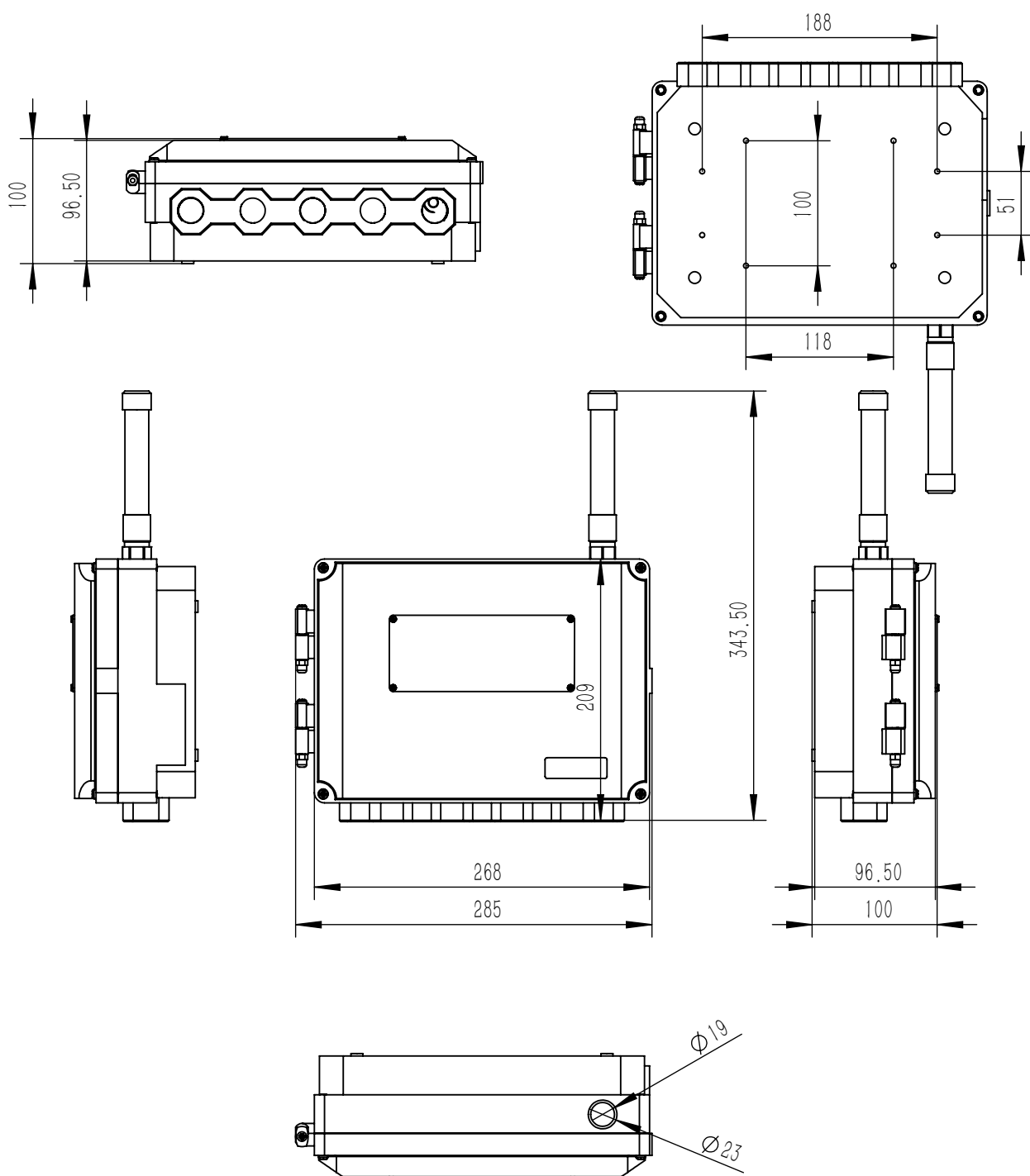
Base Chart NO.

Formaer Based Chart No.

Signed by

Date

						304SUS			Microcyber Corporation	
Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker			Quality	Scale
Design	Wang Xue Bin	9.6.2022	Calibrate	zhong kai	9.6.2022				0.016	1:5
			Crafts	sun hui peng	9.6.2022	G1100-20-13			Install Pendant1	
Verify	Kang Kai	9.6.2022	Verify	lin xun zeng	9.6.2022				Procedure DWG	
			Approve	Sun Jie	9.6.2022	Total	25	NO.25	Version	V1.0
									Substiution	



Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

ADC12+PC

Microcyber Corporation

Stage Marker

Quality

Scale

G1100 WirelessHART Smart Gateway

G1100-20-00

Procedure DWG

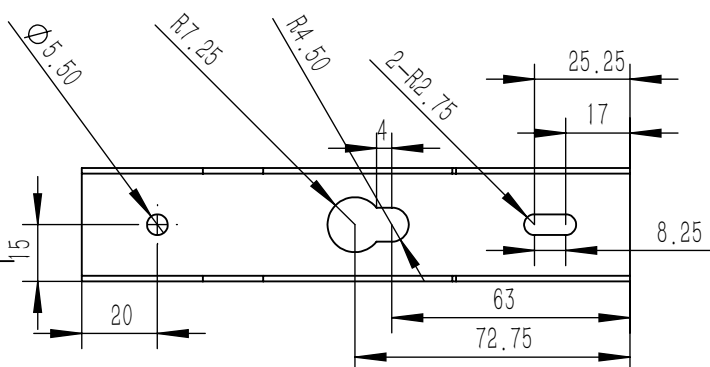
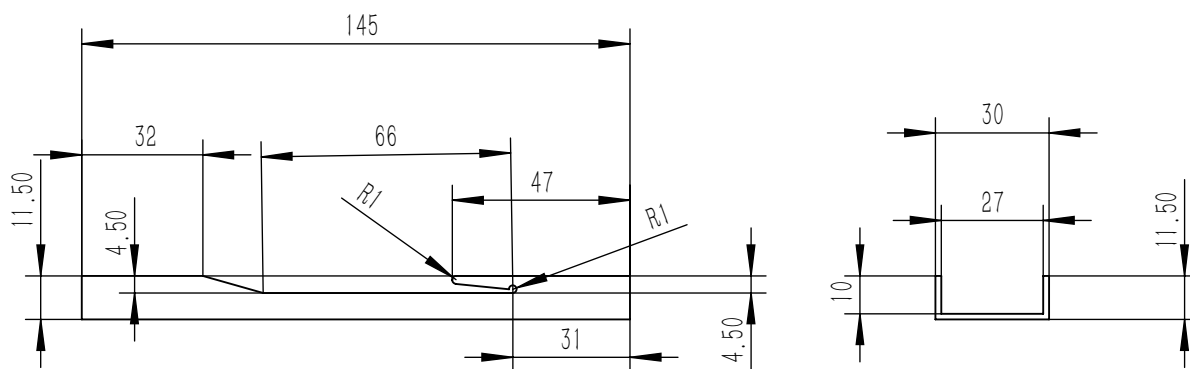
Total:25

NO.1

Version: V1.0

Substitution

3.2



5. Unmarked form and position tolerance according to ISO 2768-2:1989

Date _____

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date
Design	Wang Xue Bin	9.6.2022	Calibrate	Zhang Kai	9.6.2022
			Craft	Sun Wen Peng	9.6.2022
Verify	Kang Kai	9.6.2022	Verify	Lin Xun Zeng	9.6.2022
			Approve	Sun Jie	9.6.2022

Procedure DWG

Total	25	NO.24	Version	V1.0
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Substitution

A

B

C

D

Parts Code

Shared(General)Parts Register

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date _____

Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989
6. Four M3×1 screws fix the nameplate on the surface of the casing, cooperate with spring washers and flat washers, and the torque is 1.2Nm.

							304SUS				Microcyber Corporation				
Base Chart NO.															
Formaer Based Chart No.							Stage Marker			Quality	Scale	Scutcheon			
	Mark	NO.of Revised	Section	Revised Document Number	Signature	Date									
Signed by	Design	Wang Xue Bin	9.6.2022	Calibrate	zhong Kai	9.6.2022					0.013		1:2		
					Crafts	Wen Wen peng	9.6.2022	G1100-20-07				Procedure DWG			
Date	Verify	Kang Kai	9.6.2022	Verify	Lin Xun 2022	9.6.2022									
				Approve	Sue Jin	9.6.2022	Total 25	NO.9	Version V1.0	Substiution					

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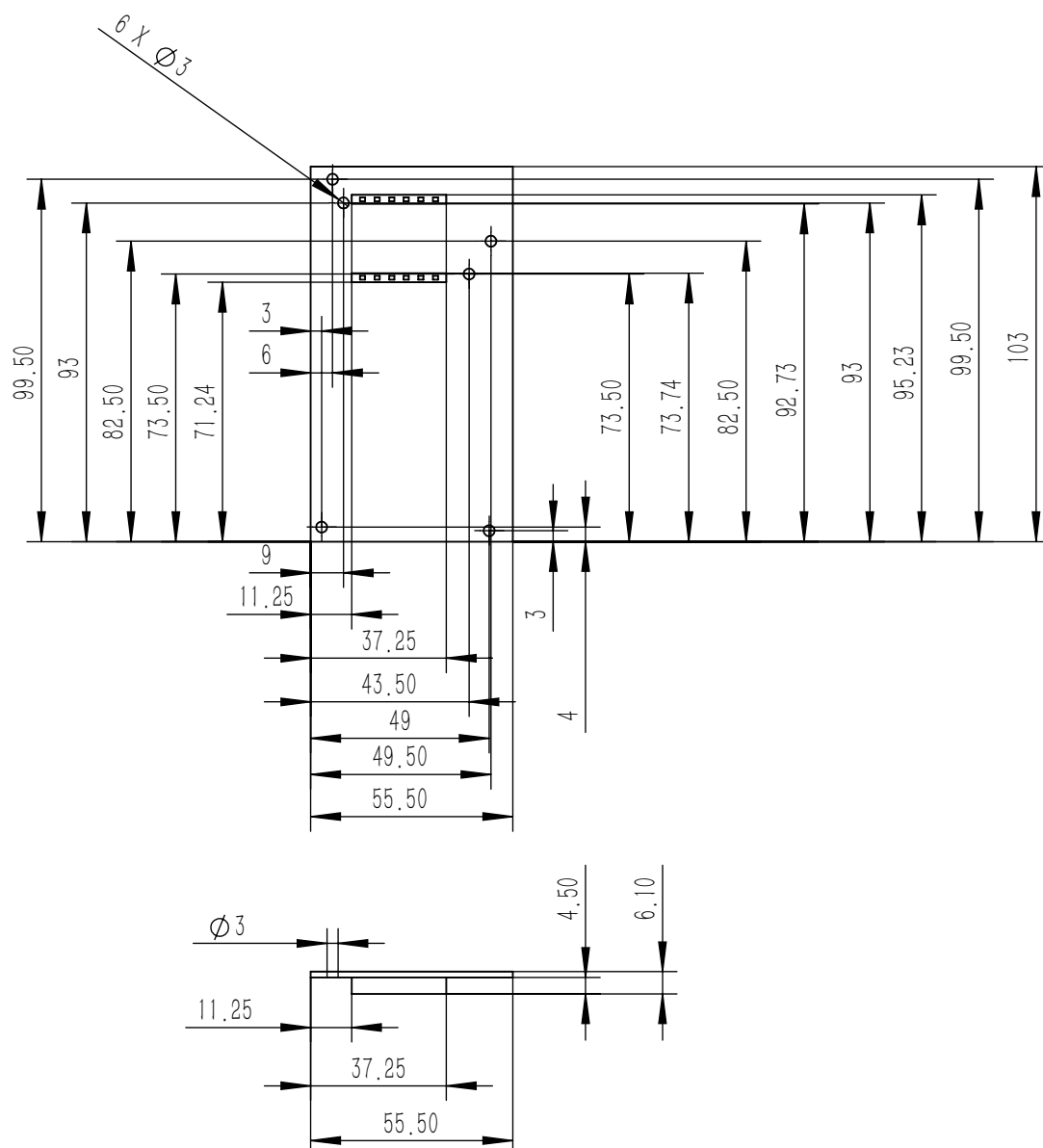
 Δ

A

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D



Material:

KINGBOARD LAMINATES HOLDINGS LTD

KB-616(X)

V-0, 130°C, Thickness: 0.38mm UL764

E123995

Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

Parts Code

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale
Design	Wang Xue	9.6.2022	Calibrate	zhong kai	9.6.2022		0.010	1:2
			Craft	sun hui	9.6.2022			
Verify	Kang Kai	9.6.2022	Verify	lin xun	9.6.2022			
			Approve	Sun Jie	9.6.2022	Total 25	NO.21	Version V1.0

PWB

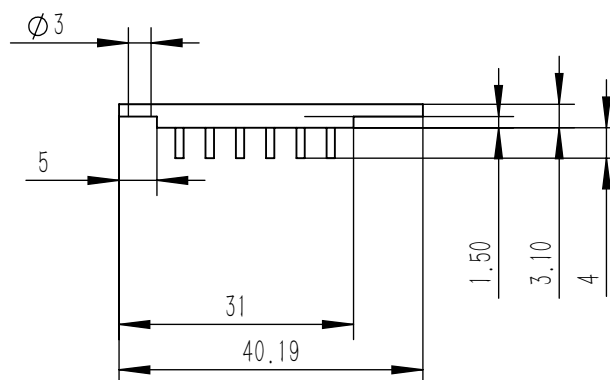
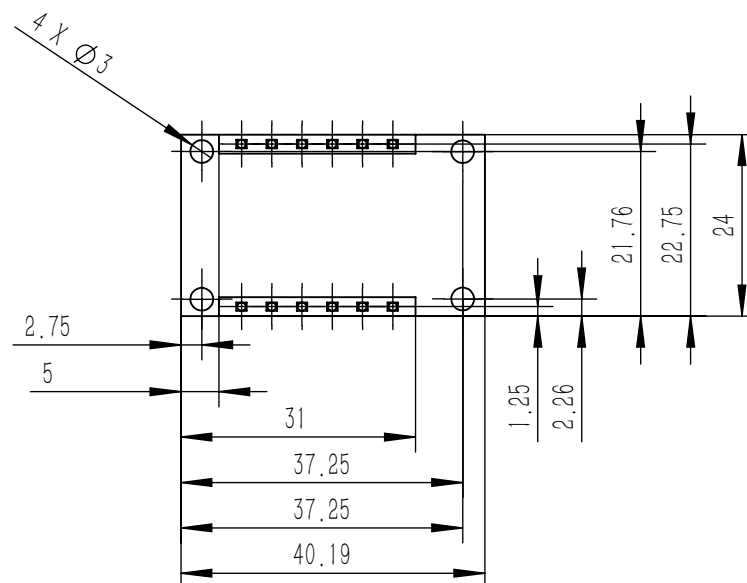
Microcyber Corporation

LTP5903
Circuit Board

G1100-20-09

Procedure DWG

Substitution



Technical Requirements

1. No scratches, defects, etc
2. Sharp edge blunt
3. Undeclared chamfer R1.5
4. Unmarked dimensional tolerance according to ISO 2768-1:1989
5. Unmarked form and position tolerance according to ISO 2768-2:1989
6. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

Shared(General)Parts Register

Base Chart NO.

Former Based Chart No.

Signed by

Date

Mark	NO. of Revised	Section	Revised Document Number	Signature	Date	Stage Marker	Quality	Scale	LTP5903 Circuit Board AP
Design	1	9.6.2022	Calibrate	zhong kai	9.6.2022		0.002	1:1	
			Craft	sun hui peng	9.6.2022	G1100-20-10			Procedure DWG
Verify	1	9.6.2022	Verify	lin xun zeng	9.6.2022				
			Approve	Shi feng	9.6.2022	Total 25	NO.22	Version V1.0	Substitution



G1100 WirelessHART Smart Gateway

User Manual

V2.4

WirelessHART®

WirelessHART Smart Gateway G1100

Caution

In order to ensure the personal and property safety, and get the best product experience, before using, installation, and maintenance products, please be sure to read all the content of the document.

Security Reminder

The user must pay special attention to the content of this manual to ensure that the personal and property safety. The potential security problems may cause are marked with orange color. Please refer to the safety information before operations marked with that color.

Warning

The products described in the manual are not designed for nuclear industry application.

1 Overview

Warning

Please pay attention to the rules, otherwise it may cause damages to personal and property.

- Please ensure the installation is carried out by the expertise staff.
- Please ensure the working environment and related danger lever are relevant.

1.1 Brief Introduction

WirelessHART smart wireless gateway is in charge of establishment, management and maintenance of WirelessHART network, and network optimization, to make the devices in the network work in the effective and safe situation. Meanwhile WirelessHART smart gateway integrates device wireless information in the network to the PC system or data application, and provides related security assurance.

WirelessHART smart wireless gateway has the leading data reliability, network safety and advanced customer experience. It provides Web service for real-time network running check and data, without any restrictions. The engineer shall check abundant device status and device information in the Web service. And it provides total configuration function and the user may configure the device at anytime and anyway.

1.2 Including Goods

- WirelessHART smart gateway
- Fast guidance manual
- Metal installation accessories

2 First Connection

Note

All webpage screenshots, involved in this chapter, derive from Chinese page of gateway webpage.

Warning

Please pay attention to the installation rules, otherwise it may cause death or severe injury.

- Please ensure the installation is only carried out by expertise staff.
The explosion may cause death or severe injury.
- Please check the equipment's working environment and related dangerous environment certification are relevant.
Electricity shock may cause death or severe injury.
- Please be careful when connecting wires and terminals.
- Please keep the distance at least 20cm between antenna and people when installing the devices.

2.1 Summary

Warning

When the gateway is normal, please do not cut off the power, otherwise it will lead to unpredictable consequences.

Here is about the configuration setting on how to connect gateway for the first time, and before it is in field control network. The user shall notice that some gateway is only used in single application, without network connection. In these circumstances, the user still needs to configure items in this section.

Before installation gateway and connecting to field control network, the user shall configure IP address for the gateway. It is carried out via a private network between gateway and PC/portable computer. The following goods are required:

- Gateway
- PC/portable computer
- Cables
- 24VDC (nominal value) power, which complied with LPS or Class 2 power source requirements with UL/CSA 62368-1.

2.2 System Requirements

There are the requirements for PC/portable computer, when to configure the gateway:

Network browser application program (support one of them)

Firefox browser 35 or plus

Chrome browser 40 or plus

Microsoft Internet Explorer 8.0 or plus

Ethernet

10/100base-TX Ethernet communication protocol

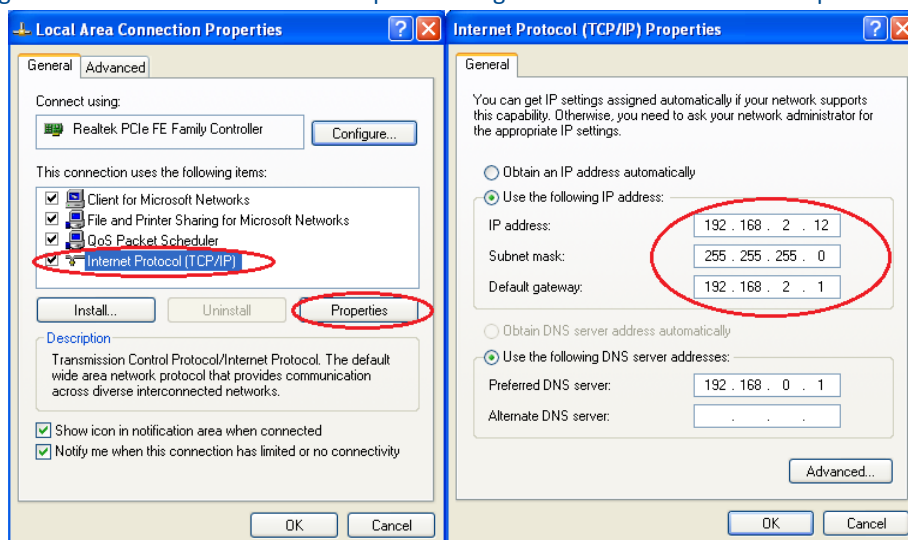
2.3 First Setting

2.3.1 Prepare PC/Portable Computer

The user shall configure PC/portable computer before gateway communication, to establish a private network. The gateway setting shall be found in the PC/portable computer's control panel. Following are the methods:

- 1) Open "Network Connections".
- 2) Choose "Local Area Connection".
- 3) Click right click, choose "Properties" in the list.
- 4) Choose Internet Protocol (TCP/IP), and choose "Properties".

Figure 2-1 Local Area Connection Properties Figure 2-2 Internet Protocol Properties



Caution

If PC/portable computer is from other network, please down the present IP and other settings, so that the PC/portable computer shall get back to previous network work after the configuration.

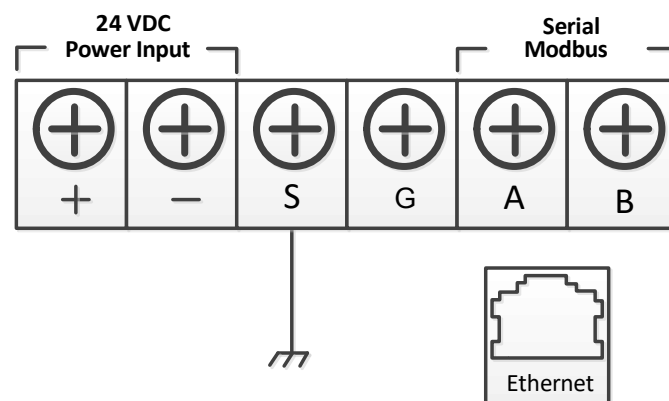
- 5) Choose "Use the following IP address" from "General".
- 6) Set IP address as "192.168.2.XX" (and it cannot be as the same as gateway, gateway default IP is 192.168.2.253), and press Tab.
- 7) Subnet mask shall be set as 255.255.255.0.
- 8) Click "OK", close "Internet Protocol (TCP/IP)" and "Local Area Connection".

2.3.2 Connection and Power On

With network cables provided together with gateway, connect one end of cable to Ethernet port of PC/portable computer, and connect the other end of Ethernet port of gateway, shown as the Figure below. After the connection between gateway and PC/portable computer, connect 24VDC (nominal value) power, at least 500mA to power input terminal of gateway.

Use cable gland, stopping plug, conduit fitting or similar device with suitable ingress of protection, and the installation shall meet the requirements of CEC (for Canada) and NEC (for USA) for wiring method in Division 2 and is subjected to acceptance of local authorities having jurisdiction.

Figure 2-3 Gateway Connection Terminals Diagram



Warning

- Please be careful when connecting wires and terminals.
- The user must use the cable pipe entrance located at the bottom of housing when connecting to gateway. The connection "open gateway's cover" may press the connection parts and damage the gateway.

2.3.3 Gateway Configuration

Now the user can log in the gateway and configure it into field control network.

2.3.3.1 Log in Gateway Webpage

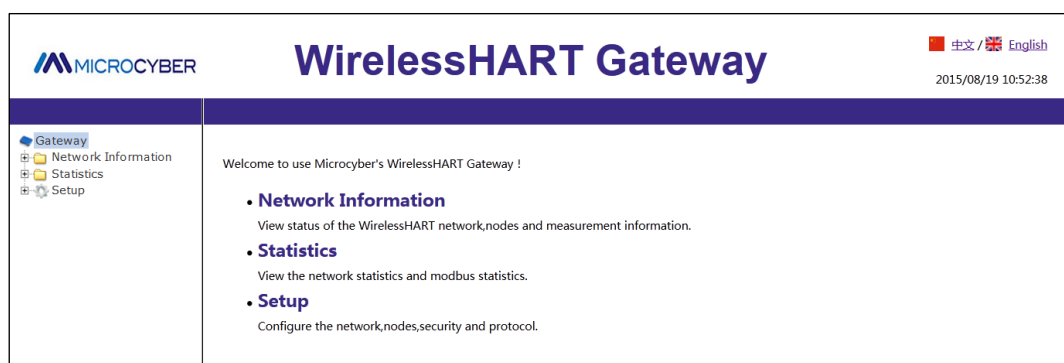
Log in the gateway on following steps:

- 1) Open standard network browser.
- 2) Input in the address bar: <https://192.168.2.253>.
- 3) Confirm the security, and then continue.
- 4) Input username admin.
- 5) Input password 123456.

Now the network browser has been in the gateway's default homepage, the left side of homepage is navigation menu, including:

- Network information: Check WirelessHART network status, online device information and measurement information.
- Statistics: Provide wireless network statistic information and Modbus statistic information
- Setup: Configure network, node, security, protocol and other parameters.

Figure 2-4 Gateway Homepage



2.3.3.2 TCP/IP Gateway Setting

Warning

Please be more careful when user is modifying the TCP/IP network setting. If the setting is missing or wrong, the user probably cannot log in the gateway. Please contact network administrator, so that the user could use TCP/IP network setting correctly.

Before installing and connect the gateway to fieldbus control network, the user shall configure IP address and other TCP/IP network settings, as following:

- 1) Choose "Setup" > "Ethernet".
- 2) Input the following information:
 - IP Address: 192.168.2.253 (gateway default IP for reference)
 - Netmask: 255.255.255.0
 - Gateway: 192.168.2.1

Notice

IP address range 192.0.0.1~223.255.255.254,
 172.16.0.0~172.31.255.254,
 10.0.0.0~10.255.255.254.
 IP address 192.168.99.xxsegment is not available.

3)Click “Submit”.

4)If the reminder is “Successful!”, click “Yes”. If the reminder is “Failed”, the user shall resubmit and check the gateway’s Ethernet connection. Please refer to Section 5.

5)If the reminder is “Restart gateway now?”, click “Yes”. The gateway shall restart.

6)Restart network browser.

Figure 2-5 Ethernet Setting

Caution

After modifying the gateway IP, the communication with the webpage shall lost. After restarting the browser, and using the new IP address and other TCP/IPs, the network setting shall log in the gateway again. It may require modifying PC/portable computer’s TCP/IP network setting, PC/portable computer’s IP address and gateway’s IP address must be in the same network segment.

2.3.3.3 Wireless Network Setting

Before installation the gateway and connecting it to field control network, the user shall configure the wireless network information. The wireless network setting is as following:

1)Choose “Setup”>“Wireless Network Setting”.

2)Set the following information:

- Network name: Field wireless network name
- Network ID: 1~65535
- Join Key: 16-byte hexadecimal numbers

Default wireless network information:

■ Network ID: 1229

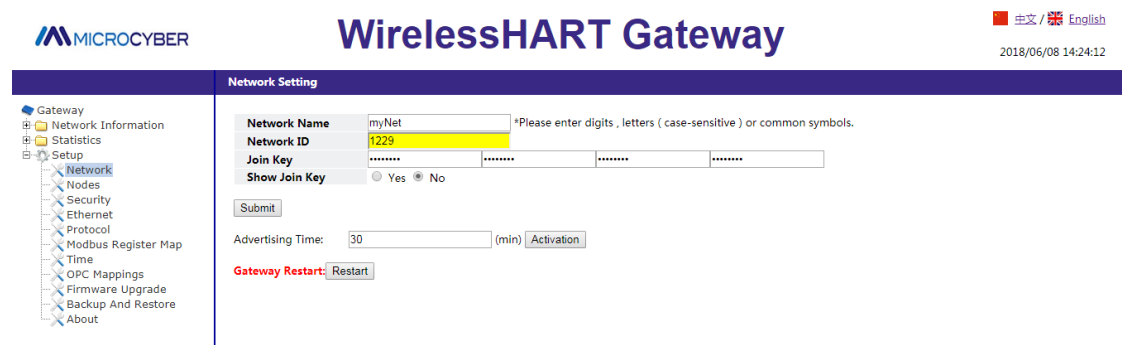
■ Join Key: 00000000 00000000 00000000 00000000

3) Click “Submit”.

4) If the reminder is “Successful!”, click “Yes”. If the reminder is “Failed”, the user shall resubmit and check the gateway’s Ethernet connection. Please refer to Section 5.

5) Click “Restart”, to restart the gateway and the setting is effective.

Figure 2-6 Network



WirelessHART Gateway

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Network Setting

Network Name: myNet *Please enter digits , letters (case-sensitive) or common symbols.

Network ID: 1229

Join Key: *****

Show Join Key: ☐ Yes ☒ No

Submit

Advertising Time: 30 (min) Activation

Gateway Restart: Restart

3 Installation and Connection

Warning

Explosion may cause death or severe injury.

- Please check if the device working environment is related to relevant dangerous place certification.
- Electrostatic discharge may damage electric devices:
- Before taking the electric devices, or connecting leads or terminals, the people-ground device shall be set. Electricity shock may cause death or severe injury. If the device is installed at high-voltage environment, and with failure situation and installation mistake, there probably shall be high-voltage between device leads and terminals.
- Please be careful when touching leads and terminals.
- It may cause death or severe injury, if the user doesn't following installation rules:
- Please ensure the installation is only carried out by expertise staff.
- Please keep the distance at least 20cm between antenna and people when installing the devices.

3.1 Summary

The section is about how to install gateway and carry out electric connection correctly, including electric connection, ground and PC system connection.

3.1.1 General Considerations

Smart wireless gateway can be installed at any universal position. Please ensure the protection cover is ready, otherwise any electric device touch may bring in humidity and pollution.

The gateway shall be installed in the place where is easy to connect PC system network (process control network) and wireless field network.

3.1.2 Physical Description

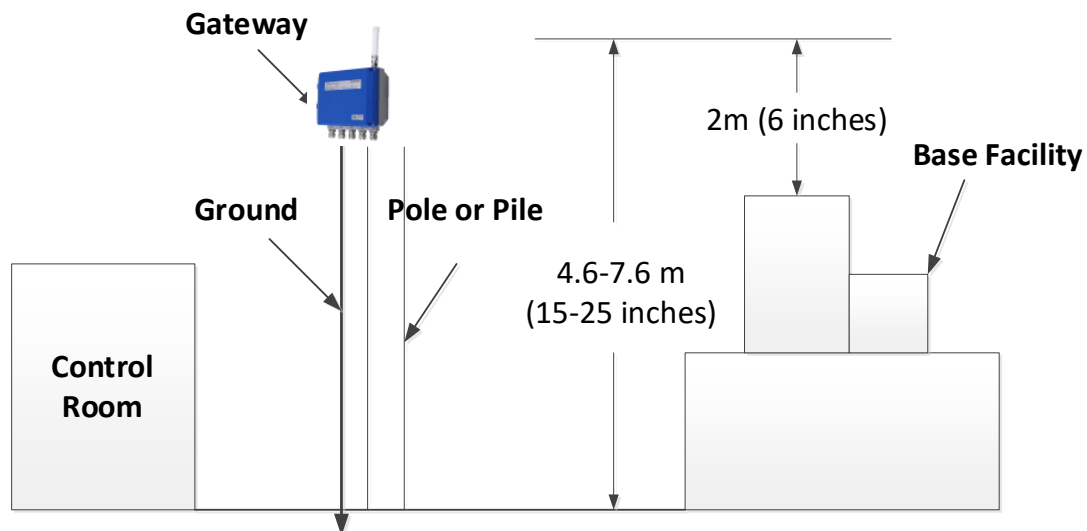
The dimension information is referred in Appendix A: Product Specification. Cast Aluminum covers gateway's electric circuit. The user may operate electric device, wireless device and wiring terminals after opening the housing.

3.2 Installation

Find the best wireless performance for the gateway. Generally, the place is 4.6-7.6m (15-25

inches) high from the ground or 2m (6 inches) high from the base facility. Figure 3-1 is an example for that.

Figure 3-1 Gateway Installation



The gateway shall be fixed to the designed position with the pendant, and the pendant is provided together with the gateway. The hole dimension of gateway bottom housing and pendant are shown as Figure 3-2, Figure 3-3, Figure 3-4.

The steps to install gateway as following:

- 1) With screws 2-M8×50, to fix pendant ① to the designed position.
 - 2) With screws 4-M5×10, to fix pendant ② to the gateway bottom housing.
- Hang gateway to pendant ①, to finish the installation.

Figure 3-2 Gateway and Pendant

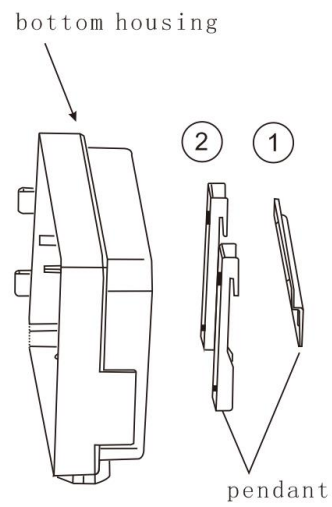


Figure 3-3 Gateway Bottom Housing Dimension (Unit: mm)

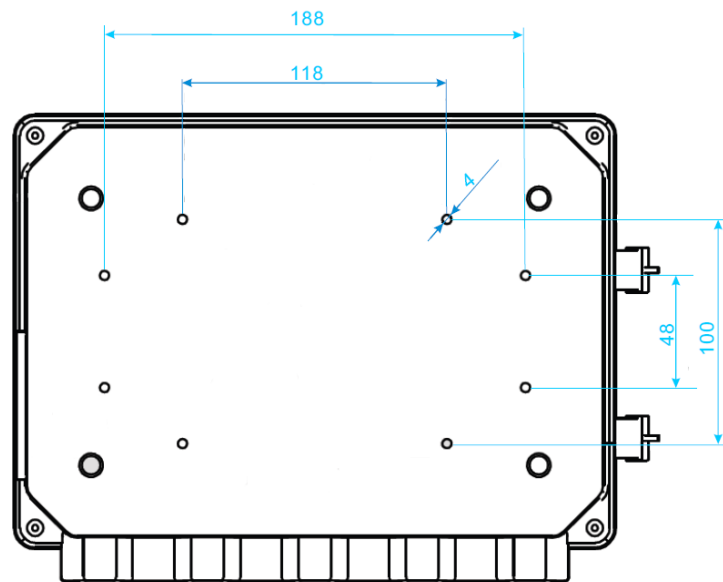
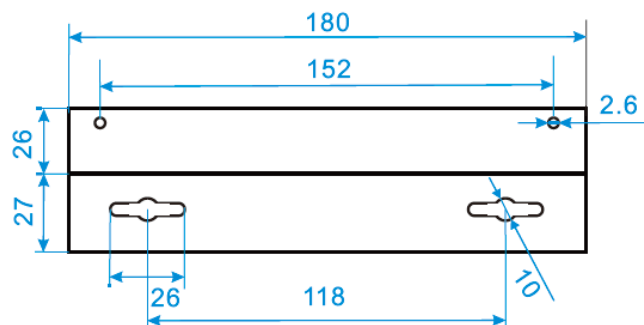


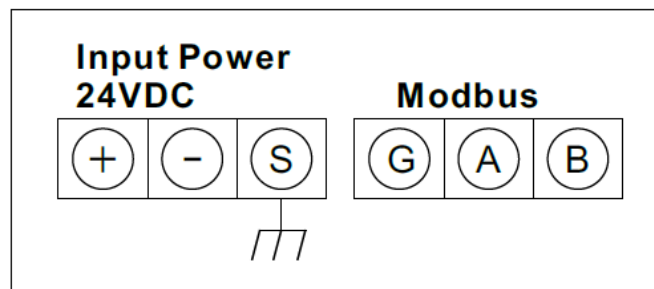
Figure 3-4 Gateway Pendant ①Dimension (Unit: mm)



3.4 Connection

All the connections to gateway may be at the wiring terminals, the wiring terminal is inside the housing, and the wiring terminal label is inside the external housing. The standard wiring terminal label is shown in [Figure 3-5](#).

Figure 3-5 Standard Wiring Terminal Mark



In junction box of external housing, there are five lead entrances for power wire and communication wire. Don't make power wire and communication wire together to pass lead pipe, or make the signal wire near the powerful electric device.

Install lead pipe end cap at the new lead pipe port. In order to meet TYPE 4X and IP65 requirements, the user shall wind PTEE belt at external thread or smear sealant, to create watertight seal.

Mounting methods that comply with the requirements in NEC and CEC should be used.

3.4.1 Ground

The gateway housing shall be grounded according to national and local electric specification. The most effective way is to connect gateway housing to the ground via minimum impedance. The user may also connect external ground terminal and ground to make gateway grounded. The impedance shall be no more than 1 Ω . The external ground terminal is at the bottom of the gateway, and it has the mark as following:



3.4.2 Ethernet

The gateway has a 10/100Based-TXEthernet communication port (shown as [Figure 2-3](#)). The connection is for access to gateway webpage and pass Modbus TCP、HART-IP、OPC and own protocol communication.

For Ethernet connection, the user shall use Cat 5E type shield cable to connect Ethernet concentrator, interchanger or router. The maximum length of cable is no more than 100m (328

inches).

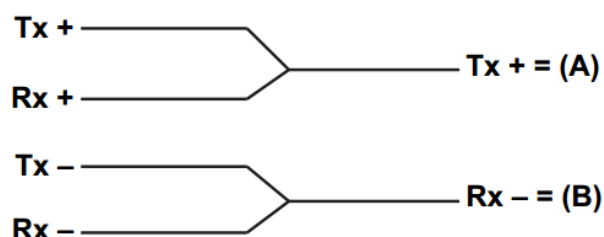
3.3.3 RS-485

The gateway assigns RS-485 (serial) connection (Figure 3-5) The user may assign the connection via A and B serial Modbus terminals, and the connection can be used for communication between RS-485 data bus and Modbus RTU.

The user may use 18 AWG single STP to connect gateway and RS-485 data bus. The bus length is no more than 1220m (4000 inches). The user shall connect Tx+ (positive pole, sending) and Terminal A, and connect Tx- (negative pole, receiving) and Terminal B. The wiring shielded layer shall be shut and insulated, to prevent gateway housing to contact terminals of other ends.

If 4-wire full duplex configuration is used for all the data bus, please change it into 2-wire half duplex configuration, according to Figure 3-6.

Figure 3-6 Full Duplex to Half D Duplex



3.3.4 Power

The gateway is powered by 24 VDC (nominal value), and requires at least 500 mA current. The positive and negative poles are connected to left side of terminal (Figure 3-5). The additional housing ground wire is under the housing.

The user shall connect the power to the positive pole + of wiring terminal and negative pole – of power terminal (Figure 3-5). The wiring shall be near gateway, and using external power cut-off switch and breaker.

Battery parameters: BR1225A; 3V; UL: MH12210; The battery is soldered to the circuit board and cannot be removed.

Caution

UPS is recommended, to ensure the availability during outage period.

4 PC Integration

Note

All webpage screenshots, involved in this chapter, derive from Chinese page of gateway webpage.

4.1 Summary

The section is about how to connect gateway and PC system, and integrate collected data from field device network, covering network structure, security ability and data mapping.

4.2 Network Structure

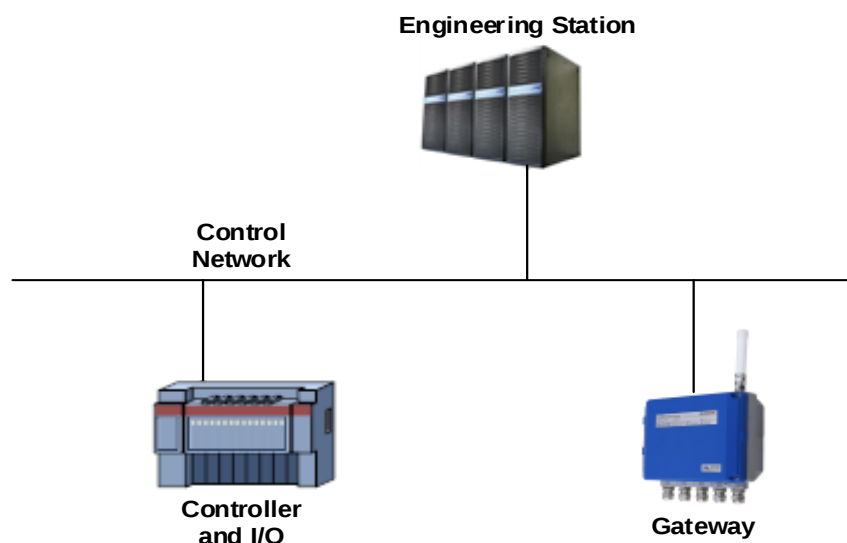
When the user is determining the network structure and protocol to integrate, the physical connection type is pretty important. Ethernet is the primary physical connection type, and RS-485 can be used as the optional one. When the sub-gateway is sending integrate data to host system, and the network structure in [Figure 4-1](#) is helpful.

If the user has higher security requirements, the user shall connect WirelessHART gateway to PC system via LAN (rather than WAN)

Ethernet

Ethernet connection supports Modbus TCP and private protocols. With this connection type, the gateway shall connect to control system via network interchanger, router or concentrator directly. (Shown in [Figure 4-1](#))

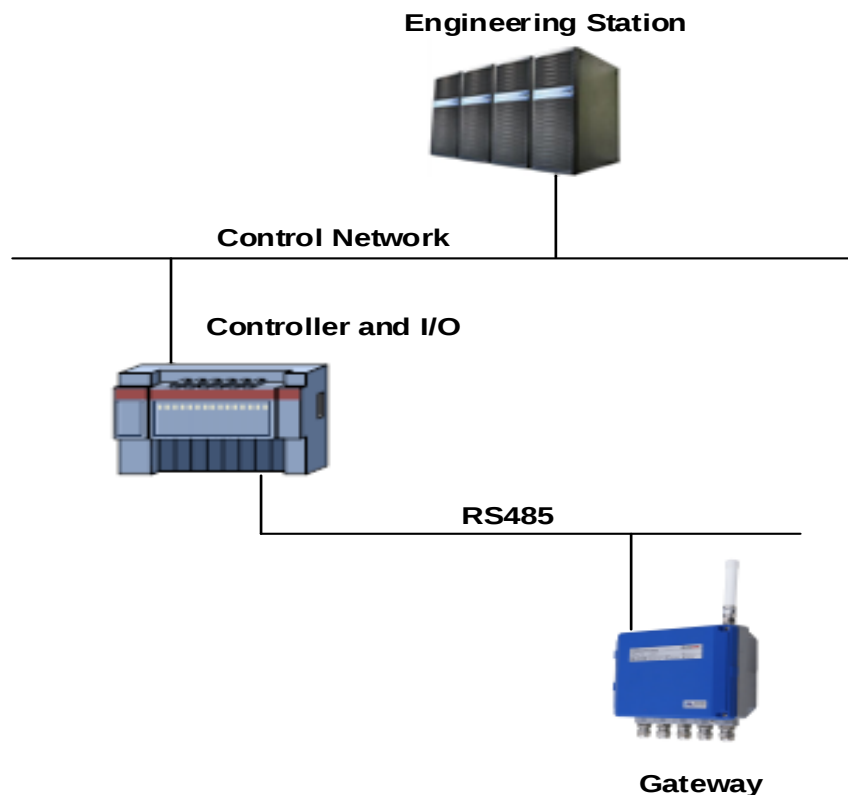
Figure 4-1 Ethernet LAN Structure



RS485 (Serial)

RS485 connection supports Modbus RTU protocol. With this connection type, gateway shall connect RS485 bus, the bus is generally connected with serial I/O board or Modbus I/O board.

Figure 4-2 RS485 LAN Structure



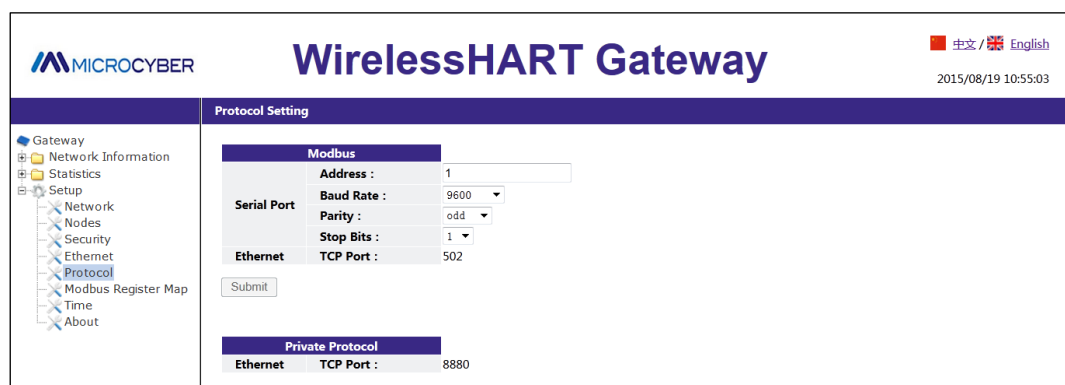
4.3 Modbus

The gateway supports RS485 serial port's Modbus RTU and Modbus TCP based on Ethernet. As a sub-device of Modbus network, polling by Modbus master device or client end (PC system) is requested.

4.3.1 Communication Setting

The communication setting in gateway shall set as the same as that of Modbus master device or client end. Choose "Setup" > "Protocol" in the gateway webpage, to enter Protocol Setting.

Figure 4-3 Protocol Setting



Address: The address is used by gateway for ModbusRTU communication, range 1~247.

Baud Rate: Serial ModbusRTU communication data rate or speed, 1200~ 115200 bits/s supported.

Parity: The setting determination is used for failure check's odd-even check of ModbusRTU communication. (none, even check or odd check)

Stop bit: The setting determination is used for numbers of stop bit of ModbusRTU communication information end. (1 or 2)

TCP Port: It is the TCP/IP port number for Modbus TCP (Ethernet), used by the gateway. The default value is 502.

Data format: Modbus communication data format. Support little-endian format, big-endian format.

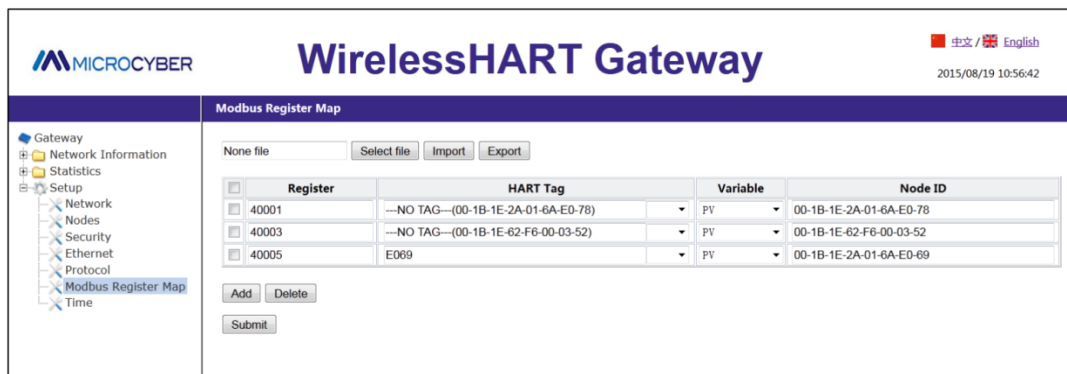
- Little-endian format: Lower address stores lower bytes of character data, and higher address stores higher bytes of character data.
- Big-endian format: Higher bytes of character data are stored in lower address, and lower bytes of character are stored in higher address.

Click "Submit" and there will be "Restart the Gateway now?", click "OK". The gateway shall restart, and the setting is effective.

4.3.2 Register Map

Register map is to distribute device data points in the wireless field to Modbus register, and Modbus primary device or client side shall read these registers. In the gateway setting, choose "Setup" > "Modbus Register Map" to enter.

Figure 4-4 Modbus Register Map



Register	HART Tag	Variable	Node ID
40001	--NO TAG--(00-1B-1E-2A-01-6A-E0-78)	PV	00-1B-1E-2A-01-6A-E0-78
40003	--NO TAG--(00-1B-1E-62-F6-00-03-52)	PV	00-1B-1E-62-F6-00-03-52
40005	E069	PV	00-1B-1E-2A-01-6A-E0-69

1. The way of adding new data points to Modbus register map:
 - 1) Click "Add".
 - 2) Fill in all the items for the new data points.
 - 3) Do step 1,2 again, for each new added data point.
 - 4) Click "Submit".
 - 5) When the modification is accepted, the reminder will be "Successful!".
2. The way of deleting Modbus register map data points:
 - 1) Mark the items to delete.
 - 2) Click "Delete", wait until all the items to delete disappears.

Register starting address: It is the Modbus register number. Modbus register holds 2-byte (16-bit) information, so 32-bit floating value and integer value need 2 Modbus registers. Field device state (HART State) is 1-byte data, and it represents register's high byte, and low byte is not effective. Each data point has the only Modbus register number.

Register No.:

No. 40001~49000 registers are used for floating value or integer value.

No. 30001~39000 registers are used for device state (HART State) (high byte effective)

No. 10001~19000 registers are kept for Boolean type value (bit, coil, binary system, etc.).

HART Tag: Long tag for wireless field device.

Variable: Variable name of wireless field device. Please refer to [Table 4-1](#).

Device ID: Long address of wireless field device that generates data. Note: Device ID is not advised user to fill in. When selecting device label, device ID will be automatically mapped.

Status: Used for data point value that turns Modbus output drive into 1. Such as, if data point report is true or false, True status will be reported 1 when it is True; True status will be reported 0 when it is False. And False status will be reported 0 when it is True; False status will be reported 1 when it is False. Only No.10001-19000 registers (Boolean, bit, coil, binary, etc.) need Status.

Invert: Selecting the check box will invert Modbus output from 1 to 0, and from 0 to 1. Invert is only used for Boolean value of No.10001-19000 registers.

Table 4-1 Available Device Variable

Parameter	Description	Data Type
PV	Primary value	32-bit floating
SV	Second primary value	32-bit floating
TV	Third primary value	32-bit floating
QV	Fourth primary value	32-bit floating
“Device Variable Code”	Device variable	32-bit floating
PV_HEALTHY	PV healthy state	Boolean
SV_HEALTHY	SV healthy state	Boolean
TV_HEALTHY	TV healthy state	Boolean
QV_HEALTHY	QV healthy state	Boolean
“Device Variable Code”_HEALTHY	Device variable healthy state	Boolean
State	Wireless communication state	Boolean
Hart State	Device running state	8-bit integer

PV, SV, TV and QV (dynamic variables) change when the device type changes and they are important dynamic variables for HART device. Please refer to HCF_SPEC_99 for more details.

“Device Variable Code” is device variable code character string, on behalf of some device variable, specific values refer to HCF_SPEC_183 Table20.

**_HEALTHY parameter is the healthy state indications for dynamic variables. The parameters combine wireless field device’s important diagnosis information and communication states. 1: good; 0: bad.

“Device Variable Code”_HEALTHY parameter is indication of device variable healthy status. These parameters combine important diagnostic information and communication status from wireless field device. 1: good. 0: bad.

State is relevant to wireless communication, and marks the device state in wireless network. 1: on-line; 0:off-line.

Hart State is the field device running state, following is the detailed info for Hart State.

Table 4-2 Device Status

Bit Code	Description
0x80	Device malfunction: The device detected a serious error or failure that compromises device operation.
0x40	Configuration changed: An operation was performed that changed the device's configuration.
0x20	Cold start: A power failure or Device Reset has occurred.
0x10	More status available: More status information is available via Command 48, Read Additional Status Information.
0x08	Loop current fixed: The Loop Current is being held at a fixed value and is not responding to process variations.
0x04	Loop current saturated: The Loop Current has reached its upper (or lower) endpoint limit and cannot increase (or decrease) any further.
0x02	Non-Primary variable out of limits: A Device Variable not mapped to the PV is beyond its operating limits.
0x01	Primary variable out of limits: The PV is beyond its operating limit.

3. The way to import register map file:

The user may use the way of importing file to set gateway register map, only CSV file is supported.

- 1) Click "Select file", choose the window to upload file.
- 2) Choose CSV file to upload.
- 3) Click "Import" to upload the file.
- 4) If the upload is successful, it will show "Upload a file successfully".

Caution

CSV file shall be edited in the particular format.

1. Table format, includes register start address and register name.
2. Register name format is "device tag, device variable ,device ID", and device variable name value is shown in [Table 4-1](#).
3. Register start address must be in the defined range, shown in [Table 4-3](#).
4. Register addresses should not be overlapped.
5. The file size is 500KB at most.

Click "Export", and the gateway register map list is saved in terms of CSV file in PC/portable computer.

The detailed Modbus register map is shown as following:

Table 4-3 Modbus Register Map

Modbus Master		Webpage Configure Modbus Slave	
Function Code	Read Number at most	Register Start Address	Optional Variables
02	1-2000	10001-19000	State, **_HEALTHY
04	1-125	30001-39000	Hart State
03	1-125	40001-49000	PV,TV,SV,QV, "Device Variable Code"

Caution

When Modbus master is reading gateway's Modbus data, the user shall notice:

- Gateway Modbus module only supports function codes 02, 03 and 04.
- When reading data with function codes 02, 03 or 04, the gateway supports to read multiple data continuously.
- Function codes 02, 04: During continuous read, there should not be register addresses which are not configured by the gateway. If there are register addresses which are not configured by the gateway, the gateway shall reply error data frame.
- Function codes 03: During continuous read, there may be register addresses which are not configured by the gateway. For the register addresses which are not configured by the gateway, the reply data is 0.
- When the user is importing the Modbus Register map, if the device doesn't exist in the device mark, when the data is read, the gateway shall reply error data frame.

4.4 Private Protocol

WirelessHART gateway supports two types of protocols, active upload protocol and downward communication protocol.

4.4.1 Active Upload Protocol

Gateway could only process supportive commands provided by HART protocol. For some customized commands, the gateway shall convert these commands to private protocol data format, and send out via TCP/IP. Meanwhile, gateway shall send out field device's burst info via private protocol way. The transfer data flow is ASCII characters, and each data frame begins with "[", and ends with "]". There is ";" in each character, and byte range is 0~255. The TCP port number of private protocol is 8880.

Table 4-4 Own Protocol Format

Control Byte	Node ID	Device Status	Extended Device Status	Command ID	Number of Byte	Payload	CRC Parity
1Byte	8Byte	1Byte	1Byte	2Byte	1Byte	N Byte	2Byte

Among them:

Control byte: 1 byte

bit0 -- 0: Response 1: Request

bit1 -- 0: Unicast 1: Broadcast

bit2~bit7 --: Default value is 0.

Node ID: Device long address, 8-byte hexadecimal numbers.

Device status: 1 byte, please refer to details in [Table 4-2](#).

Extended device status: 1 byte, please refer to details in HCF_SPEC_183.

Command ID: 2-bytes ,Command number.

Payload: Data packets corresponding to the command ID.

CRC parity: 2 bytes, CRC parity code for control byte to load.

Master device or client-side may use TCP/IP interface way, to receive field device report information via private protocol format.

Example:

Example of data frame with node ID "00-1B-1E-2A-01-6A-E0-69":

[0, 0, 27, 30, 42, 1, 106, 224, 105, 0, 2, 0, 1, 6, 0, 32, 65, 131, 51, 51, 219, 70]
 Control byte Node ID Device status Extended device status Command ID Number of byte
 Payload CRC parity

4.4.2 Downward Communication Protocol

Downward communication protocol can let user send read-write command to field device via TCP/IP interface mode of master device or client-side, convenient for user to flexibly operate field device with wireless mode via gateway. Port number of downward communication protocol is 8881. Transmit command format: Use "," to separate transmit data, device address is aggregated into character string.

Request Data

Name	Length	Description
Device Address	1	Address of communication device When short address communicates, address is "0", only support command number 0, to read long address of gateway.

		When long address communicates, format is as below, "00-1B-1E-E2-F6-00-09-01", character string is 23. If it is gateway long address, only support command number 160, to read long address of online child device.
Transmit Mode	1	Temporarily fixed to 1, cannot exceed 255
Client-side Status	2	Default to "0,0", each number cannot exceed 255
Command Number	1	Transmit command number, range is 0~255.
Command Load Length	1	Load length of message
Load	0~n	Message load, Max. length is 80.

Response Data

Name	Length	Description
Device Address	1	Long address of the device displayed in gateway; long address format is as below (00-1B-1E-E2-F6-00-09-01)
Server response code	1	0 is success, see details in following table
Device Status	2	Status of field device at communication opposite end
Command Number	1	Command number received
Command Load Length	1	Message load length
Load	0~n	Message load

Response Code

Reply Code	Status	Description
0	Success	Successful
1~127	Error/ Warning	Other reply codes of HART command
128	Error	Request message length is too short
129	Error	Device address error
130	Error	Device is off line
131	Error	Transmit mode error
132	Error	Command number error
133	Error	Message load length error
134	Error	Message length is too long
135	Error	Command request lose
136	Error	Request device status error
137	Error	Request load data error

If transmit command is vacant, don't reply.

Take transmit command 180 as an example:

Transmit package:

00-1B-1E-62-F6-00-03-00, 1, 0, 0, 180, 10,

Device Address+ Transmit Mode+ Client-side Status+Command Number+ Command Load Length

1, 2, 3, 4, 5, 6, 7, 8, 9, 10

Load

Received package:

00-1B-1E-62-F6-00-03-00, 0, 0, 0, 180, 11,

Device Address+ Server Response Code+ Device Status+ Command Number+ Command Load Length

0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10

HART Reply Code

Load

4.5 OPC

WirelessHART gateway supports OPC communication protocol. Connection between gateway and industrial control system with OPC interface is simpler, more flexible and convenient. Industrial control system can read measurement and diagnostic information of field device via OP interface.

4.5.1 Software Installation and Usage

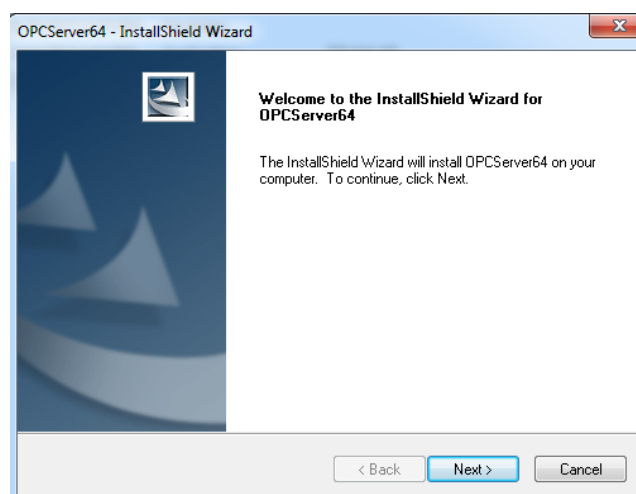
Operating system supported: windows XP, windows7.

Installation

Installation software of OPC server "WirelessHartGatewayOPCSetup.exe" can be found in attached CD. Installation method of the software is as below:

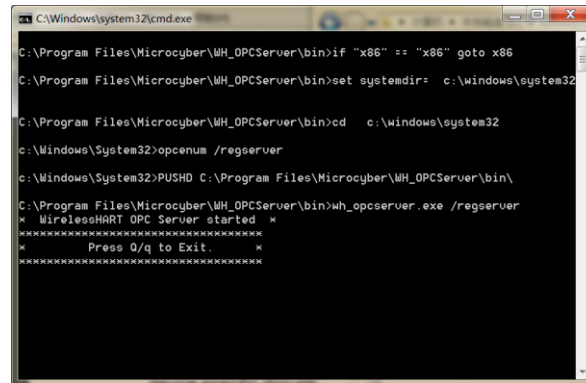
- 1) Exit/close all Windows program, include any program running in background, such as virus scanning software.
- 2) Double-click installation software, pop out the following dialog. Click "Confirm", start to install.

Figure 4-5 OPC Server Installation Interface



- 1) Operate based on hints
- 2) After installation is completed, pop out the following dialog, OPC server will run automatically.

Figure 4-6 OPC Server Automatic Running Interface



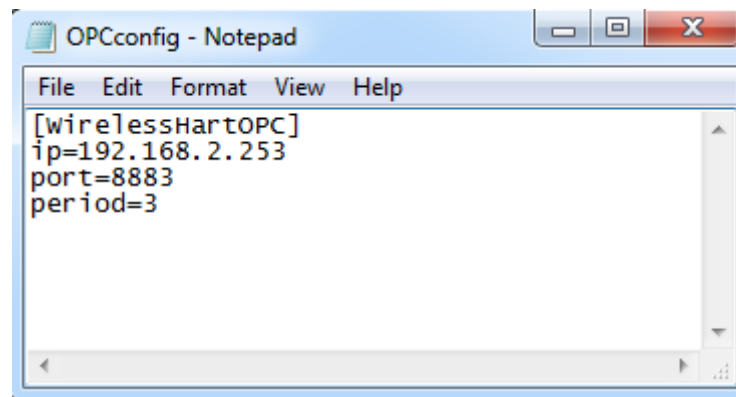
Usage

Usage method of the software is as below:

1. Set

Under installation directory, follow pathway "Microcyber\WH_OPCTServer\conf" to find file "OPCconfig.ini", open the file, fill information input in the following figure:

Figure 4-7 OPC Server Configuration File



ip: ip address of gateway

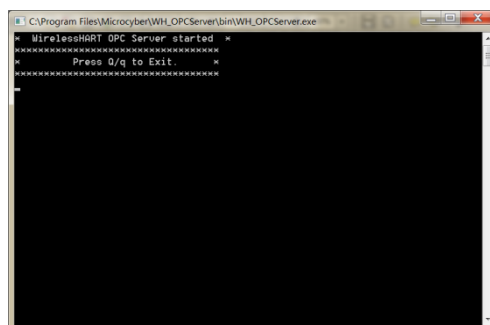
port: OPC server corresponding port number, fix value as 8883.

After setting ip and port parameter, save the file, complete setting.

2. Turn on the OPC server

In the installation directory, find the file WH_OPCTServer.exe as Microcyber\WH_OPCTServer\bin and double-click it. The following dialog box appears and the OPC server starts to run.

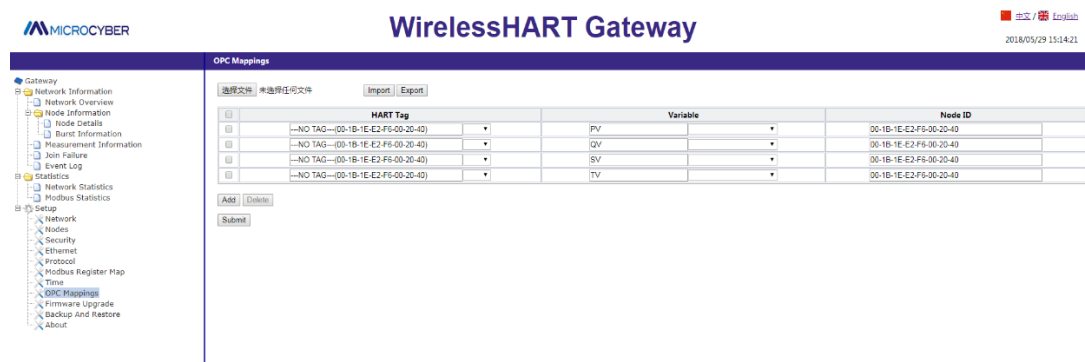
Figure 4-8 OPC Server Operation Interface



4.5.2 OPC Mapping

OPC mapping is the configuration of wireless field device data points that the OPC server can support for reading by OPC clients. Select "Settings" -> "OPC Mapping" in the gateway webpage to enter the OPC mapping page.

Figure 4-9 OPC Mapping page



1. Add a new data point to the OPC mapping table:

- 1) Click the "Add" button.
- 2) Fill in all the entries for the new data point.
- 3) Add new data points and repeat procedures 1, 2.
- 4) Click the "Submit" button.
- 5) After the change is accepted, the "Set successfully!" prompt pops up.

2. The method of deleting OPC mapping data point entries:

- 1) Check the items to be deleted.
- 2) Click the "Delete" button. The "Set Successful!" prompt will pop up and the deletion will be successful.

Device tag: Long label of wireless field device that generates data.

Device Variable: The variable name supported by the wireless field device. See [Table 4-1](#).

Device ID: The long address of the wireless field device that generated the data. Note: The device

ID is not recommended for users to fill in. When the device label is selected, the device ID will be automatically mapped.

3. How to import OPC mapping files:

You can configure the OPC mapping of the gateway by importing files. Only CSV files are supported.

- 1) Click the "Browse..." button to pop up the window for selecting the upload file.
- 2) Select the CSV file to upload.
- 3) Click the "Import" button to upload the file.

If the upload is successful, it will jump to the page to display "Upload file is successful."

If the upload fails, it will jump to the page saying "Failed to upload the file."

Note

CSV files must be written in the prescribed format:

- Table mode, including the OPC mapping name column.
- The format of the name is composed of the device label, device variable, and device ID. For the value of the device variable name, see [Table 4-1](#).
- The maximum file size is 500KB.

Click the "Export" button to store the OPC mapping table of the gateway as a CSV file on the PC/laptop.

4.6 HART-IP

HART-IP allows the HART protocol to be transmitted over Ethernet and provides valuable HART data. Field device measurement and diagnostic information can be integrated into the control system.

The TCP port number of HART-IP is: 8882;

The UDP port number of HART-IP is: 8885.

5 Failure Solution

Caution

For more information, please refer to Section 1 in the manual, or get more documentation form Microcyber's website: www.microcyber.cn/en

In addition, the contents of the gateway web pages involved in this chapter are all taken from the Chinese pages of the gateway web pages.

The section is about basic information for WirelessHART network's failure solution. The user may send email to Microcyber's wireless specialists via "specialists. wireless@microcyber.cn"

First Connection		
1	Web browser return: No display for the webpage or Not found the webpage. Or display as "Disconnected from the network..."	1. Check if the power is correct, the nominal value is 24VDC and 500 mA. Open the housing top cover, to check if the indication light is on. 2. Use additional network cable to connect gateway and PC/portable computer. Check if the network cable is installed correctly. 3. Check gateway IP address (default address is https://192.168.2.253/), the related PC/portable computer address shall be 192.168.2.XXX. 4. Forbid proxy browser setting. 5. Please user security connection way to connect gateway device, to input https://192.168.2.253/. Please notice to use "HTTPS" service. 6. If the above solutions are not helpful, please clear the cache data in the browser and try again.
2	Cannot find the gateway after modifying IP address	1. Check if the webpage reminds modification is successful after IP address modification. After the successful modification, the gateway shall restart to make it effective. If the user doesn't restart the gateway, the user may use previous IP address to connect the gateway. 2. After gateway IP modification, please check if PC/portable computer is modified to related IP segment. (e.g. If the gateway's IP address is modified as 192.168.10.XXX, the PC/portable computer's IP address shall be 192.168.10.YYY) 3. Please refer to Item 1 to see if there is any operation mistake.
3	Cannot login the gateway	1. Please check if the username and password are input

	after input the username and password	correctly. The default username is admin and the password is 123456.
Wireless Field Device		
1	Wireless field device is not listed in the device list.	1. Please check if the device is powered correctly, the user may use configuration software/handheld device to check. 2. Check if the device is in the distance available for communication. 3. Check if the wireless device setting parameters are confirmed. Check if "Network Setting", "Network ID" and "Join Key" are relevant to field device parameter setting. 4. Confirm wireless gateway "Network Setting">"Active Advertising" is "Activated". 5. If wireless device is adapter device, please wait for more minutes, generally WirelessHART adapter device shall be charged for 3-5 minutes, and then join the website.
2	Cannot display process data in "Measurement Information" after wireless device joined the network	1. In the gateway's "Burst Information", find the device, and click the device's HART Tag link, to check if the Burst Mode is configured. The user may use the gateway's on-line configuration function to configure, and the setting, after 1-5 minutes, to check if there is process data in "Measurement Information".
3	No data display in "Measurement Information" after Burst Mode configuration for wireless field device	1. Check if Burst configuration is correct. 2. Check the number of on-line device and related Burst period. Because WirelessHART network bandwidth is limited, so the user shall reduce Burst period and number of Burst used by each device. 3. After reducing Burst period, if there is still no process data, the user shall reduce Burst period and restart gateway to try.
Modbus Communication		
1	Cannot use Modbus RTU communication	1. Check RS485. 2. Check the wiring. 3. Check if the gateway's Modbus parameter setting is related to Modbus master setting, to protocol page to confirm and check Modbus serial parameters. 4. Check gateway's Modbus device address. 5. In "Modbus Register Map" page, to check if Modbus register map is correct.

2	Cannot use Modbus TCP communication	1. Check gateway's Modbus TCP terminal port number setting. (The default one is 502.) 2. Check if Modbus master device's IP address is configured correctly, and fill in gateway's IP address correctly, and confirm the gateway and Modbus master are in the same LAN and configured in the same network segment. 3. In "Modbus Register Map" page, to check if Modbus register map is correct.
3	Receive abnormal Modbus response frame	1. Check if the register address (not configured) is read.(especially when Function code 02 and Function code 04 are used) 2. Check if the read length is correct. (For Function code 03), the odd number of bytes should not be read. 3. Function code 03 supports to read multiple bytes continuously, and 2 bytes are related to 1 register start address. The user shall pay attention to read address and register address are related. 4. Check if the device address and gateway address are related. (for Modbus RTU) 5. When reading PV/TV/SV/QV, check if burst is on.
Private Protocol		
1	Cannot communicate with Private protocol	1. Check connection set of data application's client side, fill in gateway's IP and port number (port number: 8880) correctly. And confirm gateway and Modbus master are in the same LAN and configured in the same network segment.
2	Data received from OEM protocol is messy code form	1. OEM protocol output is ASCII characters, rather than hexadecimal data.

6 Function

Caution

For more information, please refer to Section Terms in the manual, or get more documentation form Microcyber's website: www.microcyber.cn/en

Warning

- Following the documentation and related HART specification during the device configuration.
- With the required engineer's guidance to do configuration.
- Misconfigured or incorrect time points to configure the device may cause unexpected results.

This section is about WirelessHART smart gateway's function provided in a Web page, including: network information, statically information and part of function setting.

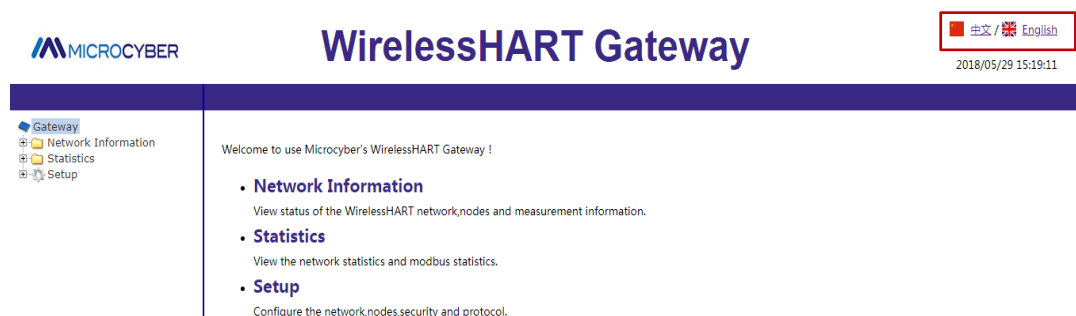
Caution

If the connection between gateway and field control network breaks up, the right side of page will show "Disconnected from the network..."

6.1 Language Selection

The WirelessHART smart gateway web page provides switch function in both Chinese and English. The Language Selection function is shown in Figure 6-1. Part of the red box can be used to selection language (Chinese or English), each time to switch the whole page jump to the gateway homepage.

Figure 6-1 Language Selection



Note

Since this manual is a Chinese manual, the following function introductions are based on Chinese pages. The function of the English page is exactly the same as the Chinese page.

6.2 Network Information

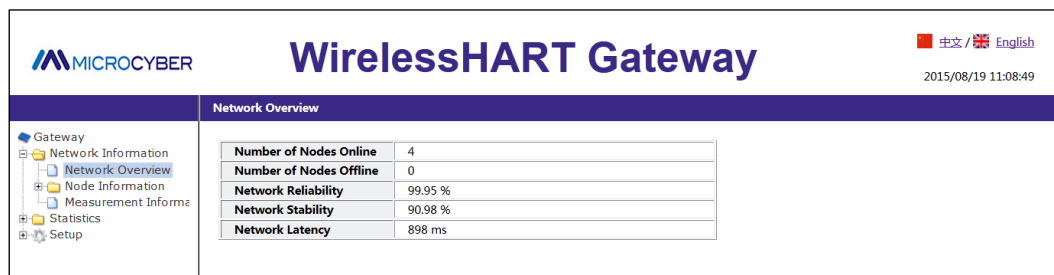
Caution

Each webpage shall refresh at a period time, the updated data shall be marked in green.

6.2.1 Network Overview

Choose “Network Information”>“Network Overview”.

Figure 6-2 Network Overview



Number of Nodes Online: Number of online nodes in the present network.

Number of Nodes Offline: Number of offline nodes in the present network.

Network Reliability: It is the percentage of data package received by gateway. 100% represents the node and data packages sending to nodes are receiving successfully. The value is the average of the whole network range.

Network Stability: In the defined path, the sending data package achieves 100% of its goal. <100% represents some data packages are sending again. The value is the average of the whole network range.

Network Latency: It is the range time for transmission of a data package from node to the gateway. The value is the average of the whole network. The range is ms(millisecond).

6.2.2 Node Information

6.2.2.1 Node Details

Choose “Network Information”>“Node Information”>“Node Details”.

Figure 6-3 Node Details

MICROCIBER		WirelessHART Gateway					中文 / English
							2015/08/19 11:20:46
Node Details							
		HART Tag	Short Address	Node State	Join Time	Joins	Battery
		---NO TAG---(00-1B-1E-62-F6-00-02-05)	2	●	08/19/2015 09:00:39	4	undefined
		---NO TAG---(00-1B-1E-62-F6-00-02-07)	5	●	08/18/2015 16:36:24	1	undefined
		---NO TAG---(00-1B-1E-62-F6-00-03-03)	3	●	08/18/2015 16:10:15	1	undefined
		---NO TAG---(00-1B-1E-62-F6-00-06-79)	4	●	08/18/2015 16:36:05	2	undefined

HART Tag: Long tag of node.

Short Address: Short address distributed by gateway to nodes.

Node State: ● online, ● offline.

Bandwidth status: ● Indicates that bandwidth is available, ● Indicates insufficient bandwidth.

Join Time: The latest time for the node to join in the network.

Joins: The number of node to join in the network.

Battery: Only for the inner supportive commands.

Caution

Click the hyperlink for HART Tag to enter "Neighbor Information".

Figure 6-4 Neighbor Information

</

Node ID: Long address of node, 8-byte hexadecimal data.

HART Tag: Long tag of node.

Node State: Valued "idle" or "negotiating" or "operational", ● online, ● offline.

Neighbor Count: Number of neighbor nodes.

Neighbor List: List of neighbors.

HART Tag: HART tag of neighbor node.

Signal To: The signal strengthens of neighbor node receiving from node data statics, and the unit is db.

Signal From: The signal strengthens of node receiving from neighbor data statics, and the unit is db.

Path Stability: Path stability is the stability between node and neighbor nodes.

Path Quality: Path quality is the communication quality between node and neighbor node, and the unit is percentage.

Path Direction: Path direction's range is valued as upstream or downstream.

Link Count: It is the number of link between node and neighbor node. If it is 0, it means there is no path to use.

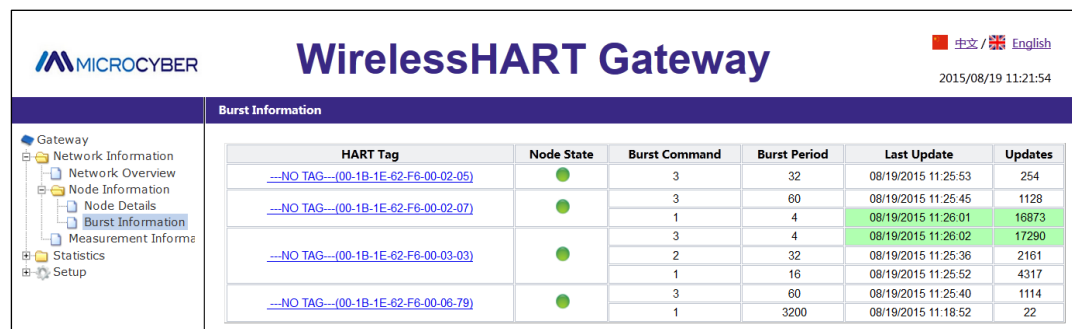
Caution

It may display none in the neighbor list and it is normal. If the user would like to check the real-time content, please keep the web page for a while.

6.2.2.2 Burst Information

Choose "Network Information">"Node Information">"Burst Information".

Figure 6-5 Burst Information



MICROCIBER		WirelessHART Gateway		中文 / English	
				2015/08/19 11:21:54	
Burst Information					
HART Tag	Node State	Burst Command	Burst Period	Last Update	Updates
--NO TAG--(00-1B-1E-62-F6-00-02-05)	●	3	32	08/19/2015 11:25:53	254
--NO TAG--(00-1B-1E-62-F6-00-02-07)	●	3	60	08/19/2015 11:25:45	1128
		1	4	08/19/2015 11:26:01	16873
		3	4	08/19/2015 11:26:02	17290
--NO TAG--(00-1B-1E-62-F6-00-03-03)	●	2	32	08/19/2015 11:25:36	2161
		1	16	08/19/2015 11:25:52	4317
--NO TAG--(00-1B-1E-62-F6-00-06-79)	●	3	60	08/19/2015 11:25:40	1114
		1	3200	08/19/2015 11:18:52	22

HART Tag: Long tag of node.

Node State: ● online, ● offline.

Burst Command: Command number of burst information.

Burst Period: Period supports range 1, 2, 4, 8, 16, 32, 60~3600 seconds.

Average period: The gateway counts the average period during which Burst information is actually received.

Last Update: It is the latest time for the gateway to receive node burst.

Updates: the number of burst information received by gateway.

Number of packet loss: The number of Burst packets dropped by the gateway.

Caution

A node supports 4 pieces of Burst information at most, the list shall display all the burst information in sequence such as Burst0, 1, 2, 3(It won't display the Burst mode which is not on). When multiple burst use the same burst command, it may show the line order, to tell which Burst information.

Caution

Click hyperlink for HART Tag, to enter Burst Setting. There is no hyperlink for offline nodes.

Figure 6-6 Burst Setting

**WirelessHART Gateway**

中文 / English
2015/08/19 11:22:37

Gateway

Network Information

Network Overview

Node Information

Node Details

Burst Information

Measurement Informa

Statistics

Setup

Burst Setting

Node ID

HART Tag

Node Type

00-18-1E-62-F6-00-02-05

---NO TAG---(00-18-1E-62-F6-00-02-05)

WirelessHART Process Automation Device

Burst Index

Burst Period

Burst Command

Burst Mode

0

32

3

ON

s

3

Submit

Node ID: Node’s long address, 8-byte hexadecimal number.
HART Tag: Long tag of node.
Node Type: Device type of node, values are shown as [Table 6-1](#).

Table 6-1 Device Type List

Process Automation Device
Discrete Device
Hybrid: Process Automation + Discrete
I/O System
WirelessHART Process Automation Device
WirelessHART Discrete Device
WirelessHART Hybrid: Process Automation + Discrete
WirelessHART Gateway
WirelessHART Access Point
WirelessHART Process Adapter
WirelessHART Discrete Adapter
WirelessHART-Enable Handheld/Portable Maintenance Tool

Burst Index: Burst information index, valued range 0, 1, 2, 3.
Burst Period: Period supports range 1, 2, 4, 8, 16, 32, 60~3600, and the unit is s(second).
Burst Command: Support command 1, 2, 3, 9, 33, 48, 128~253, 64768~65021. The user may input via drop-down box or manually.
Burst Mode: Support ON, OFF.
Adapter: It is the adapter tag for present Burst information. Only when node device type is set as WirelessHART Process Adapter, shall it display.

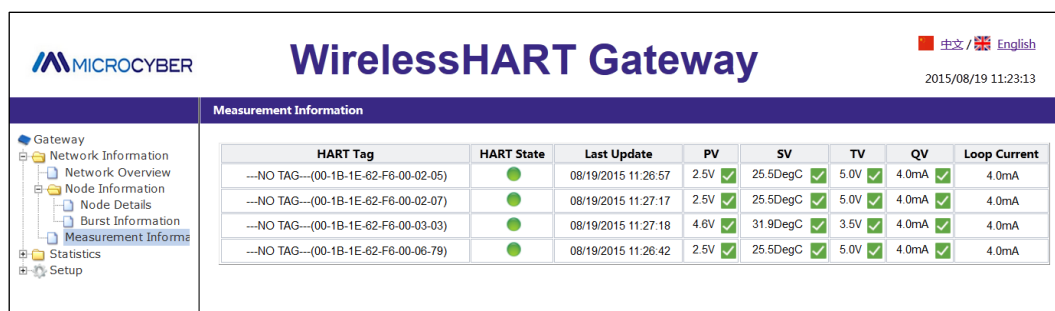
Caution

It shall wait for a while to be effective after Burst Period, Burst Command, Burst Mode, Adapter are modified. After the modification, it shall show "Change in progress...", when the modification items are grey until appear, the modification shall be effective.

6.2.3 Measurement Information

Choose "Network">"Measurement Information".

Figure 6-7 Measurement Information



HART Tag	HART State	Last Update	PV	SV	TV	QV	Loop Current
---NO TAG---(00-1B-1E-62-F6-00-02-05)		08/19/2015 11:26:57	2.5V 	25.5DegC 	5.0V 	4.0mA 	4.0mA
---NO TAG---(00-1B-1E-62-F6-00-02-07)		08/19/2015 11:27:17	2.5V 	25.5DegC 	5.0V 	4.0mA 	4.0mA
---NO TAG---(00-1B-1E-62-F6-00-03-03)		08/19/2015 11:27:18	4.6V 	31.9DegC 	3.5V 	4.0mA 	4.0mA
---NO TAG---(00-1B-1E-62-F6-00-06-79)		08/19/2015 11:26:42	2.5V 	25.5DegC 	5.0V 	4.0mA 	4.0mA

HART Tag: Long tag of node.

HART State: Display  means device online and HART device state is normal.

Only display  means device offline.

Display  and tip words means HART device state is abnormal.

Tip words are the descriptions for present device's abnormal state, please refer to [Table 4-2](#) for details.

Last Update: It is the latest time for updates.

PV、SV、TV、QV: Four dynamic variables, please refer to [Table 4-1](#) for details.

The health state of the dynamic variable is displayed after dynamic variable values, please refer to [Table 4-1](#) for details.

Display  means the health state is normal.

Display  means the health state is abnormal.

Loop Current: It is the loop current on HART bus, and the unit is mA.

Note

Click on the hyperlink of the node tag to access the additional information page. For disconnected nodes, there are no hyperlinks.

Figure 6-8 Extra Information Page

Published Data

Device		Name	Value	Status	Last Update	Type
Node ID	00-1B-1E-E2-F6-00-20-40					
HART Tag	---NO TAG---(00-1B-1E-E2-F6-00-20-40)					
		CURRENT	4.0	✓	05/29/2018 15:25:29	32 bit float
		CURRENT_CODE	245	✓	05/29/2018 15:25:29	8 bit unsigned int
		CURRENT_UNIT	39	✓	05/29/2018 15:25:29	8 bit unsigned int
		CURRENT_HEALTHY	true	✓	05/29/2018 15:25:29	Boolean
		PV	1.38	✓	05/29/2018 15:25:29	32 bit float
		PV_CODE	0	✓	05/29/2018 15:25:29	8 bit unsigned int
		PV_UNIT	58	✓	05/29/2018 15:25:29	8 bit unsigned int
		PV_HEALTHY	true	✓	05/29/2018 15:25:29	Boolean
		0	1.38	✓	05/29/2018 15:25:29	32 bit float
		0_CODE	0	✓	05/29/2018 15:25:29	8 bit unsigned int

Node ID: The long address of the node, 8 bytes of hexadecimal number.

Node label: The long label of the node.

Name: The name of the variable.

Value: The value of the variable.

Status: Indicates that the variable is normal.

Indicates that the variable is abnormal.

Updated: update time variable. Format: Month/Day/Year Hour :Minute :Second

Data Type: The data type of the variable.

Note

Click on the device status hyperlink to enter the extra status page. For disconnected nodes, there are no hyperlinks.

Figure 6-9 Extra Status Page

Additional Status

Device		HartStatus
Node ID	00-1B-1E-E2-F6-00-20-40	
HART Tag	---NO TAG---(00-1B-1E-E2-F6-00-20-40)	
		Primary variable out of limits
		Non-Primary variable out of limits
		Loop current saturated
		Loop current fixed
		More status available
		Cold start
		Configuration changed
		Device malfunction

Node ID: The long address of the node, 8 bytes of hexadecimal number.

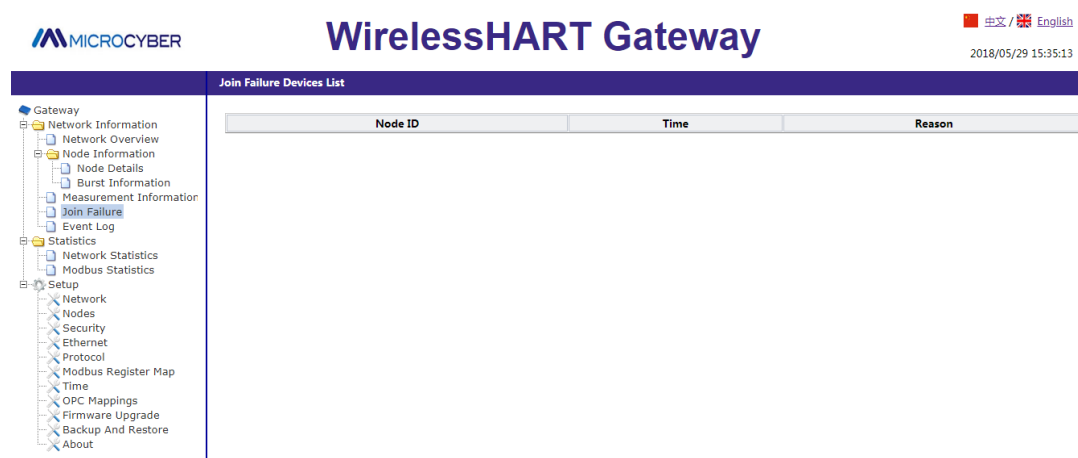
Node label: The long label of the node.

Normally this page only shows the device status. When the Burst command 48 is enabled on the node, this page will display the HART device status, extended device status, standard status 0, standard status 1, standard status 2 and standard status 3.

6.2.4 Failed to join

Select "Network Information" -> "Join Failed" to enter the Join Failed page.

Figure 6-10 Join Failed



Node ID: The long label of the node.

Time: The time when the failure was added. Format: Month/Day/Year Hour: Minute: Second

Reason: The reason for joining the failure.

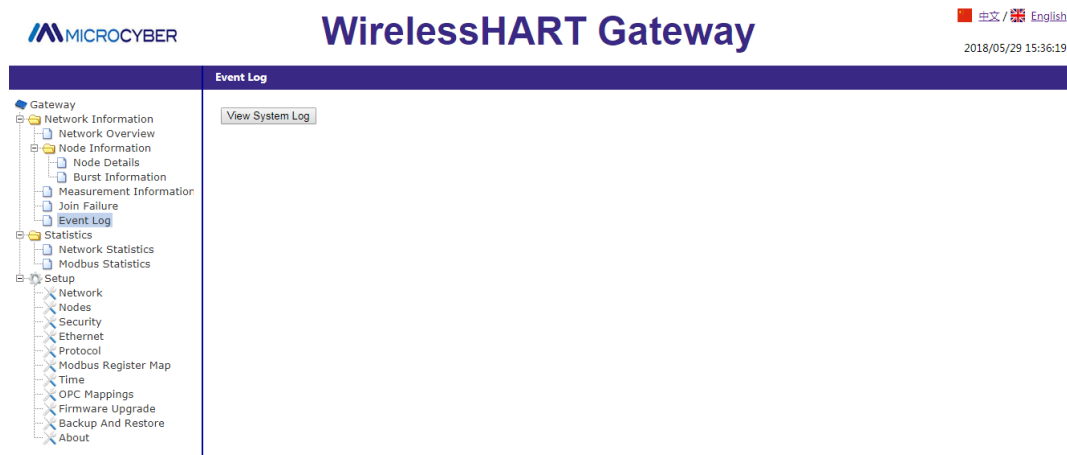
The value is as follows:

- The maximum number of nodes reaches the maximum
- Unable to reach
- Disconnect
- Configuration error
- MIC error
- Join counter error
- No ACL interface
- Join message timeout
- Lost when switching
- AP is not compatible

6.2.5 Event Recording

Select "Network Info" -> "Event Log" to enter the event log page.

Figure 6-11 Event Record Page



Click the "View Event Record" button, the page will display various operating information recorded by the system, as shown below:

Figure 6-12 Event Logs

```
2017/02/08 14:50:12|Modbus Register Map|Successful updating modbus register
2017/02/08 15:10:23|OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:10:42|OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:10:46|OPC Mappings|Successful updating OPC Mappings
2017/02/08 15:11:21|OPC Mappings|Successful updating OPC Mappings
2017/02/09 15:25:28|Protocol Setting|Modbus|Successful Setting the modbus ByteSwap from Little-Endian to Big-Endian
2017/02/09 15:26:04|Modbus Register Map|Successful updating modbus register
2017/02/09 15:29:24|Protocol Setting|Modbus|Successful Setting the modbus ByteSwap from Big-Endian to Little-Endian
2017/02/09 16:15:29|Network Setting|Successful Setting Join Key from 0 to 00000000000000000000000000000000
2017/02/09 16:15:32|Network Setting|Successful Setting Set Advertising Time to 30 minutes
2017/02/10 14:42:09|Modbus Register Map|Successful updating modbus register
2017/02/10 14:42:48|Modbus Register Map|Successful updating modbus register
2017/02/10 14:49:49|Modbus Register Map|Successful updating modbus register
2017/02/13 15:40:46|Modbus Register Map|Successful updating modbus register
2017/02/13 15:40:58|Modbus Register Map|Successful updating modbus register
2017/02/13 15:47:50|Modbus Register Map|Successful updating modbus register
2017/02/13 15:47:54|OPC Mappings|Successful updating OPC Mappings
```

Tip: Only the user's configuration information for the gateway operation is recorded here.

6.3 Statistics Information

Caution

The webpage shall real-time refresh, and the updated data shall be marked in green.
If the HART Tag repeat, will lead to the green highlights show wrong.

6.3.1 Network Statistics

Choose "Statistics">"Network Statistics".

Figure 6-13 Work Statistics

MICROCIBER

WirelessHART Gateway

中文 / [English](#)

2015/08/19 11:23:54

Gateway

Network Information

Statistics

Network Statistics

Modbus Statistics

Setup

Network Statistics

Tx Requests	297
Tx Request Timeouts	2
Rx Response Messages	295
Rx Burst Messages	43254
Upstream Packets Lost	20

Tx Request: The number of request commands sent by gateway.

Tx Request Timeouts: The number of timeout request commands sent by gateway.

Rx Response Messages: The number of response commands received by gateway.

Tx Request= Tx Request Timeouts+ Rx Response Messages

Rx Request: The number of request commands received by gateway.

Upstream Packets Lost: Number of Burst package lost.

Click the "Reset" button to clear the statistics.

6.3.2 Modbus Statistics

Choose "Statistics">"Modbus Statistics".

Figure 6-14 Modbus Statistic

It is about the detailed information for ModbusRTU and ModbusTCP data.

Click the "Reset" button to clear the statistics.

6.4 Setting

Caution

In the setting web page, when the setting items are modified, there will be reminder in yellow

in the input box.

Warning

After the complete set on the gateway, please do not immediately cut off power, otherwise it will lead to the setup is unable to take effect, resulting in an expected result.

6.4.1 Network Setting

Choose “Setup”>“Network”.

Figure 6-15 Network



The screenshot shows the 'WirelessHART Gateway' web interface. On the left is a navigation menu with options: Gateway, Network Information, Statistics, Setup, Network (selected), Nodes, Security, Ethernet, Protocol, Modbus Register Map, Time, OPC Mappings, Firmware Upgrade, Backup And Restore, and About. The main content area is titled 'Network Setting'. It contains fields for 'Network Name' (myNet), 'Network ID' (1229), 'Join Key' (a 16-character hexadecimal field), and 'Show Join Key' (radio buttons for Yes and No). There is a 'Submit' button. Below these fields is 'Advertising Time' set to 30 minutes with an 'Activation' button. At the bottom, there is a 'Gateway Restart' section with a 'Restart' button. The top right of the interface shows language options (中文 / English) and a timestamp (2018/06/08 14:24:12).

Network Name: It is defined by customers, and it can be characters, numbers, etc.

Network ID: 1~65535

Join Key: It is the security key for starting to join network, 16 bytes, and hexadecimal.

Show Join Key: It is used to display and hide the content joined to the security key.

Advertising Time: It is the time for advertising, 1~255min. When advertising state is Idle, the advertising time shall be set, click “Activation” to activate.

Gateway Reset: Manual reset gateway. Click “Restart”, wait for a while, the reset is effective and the webpage shall refresh.

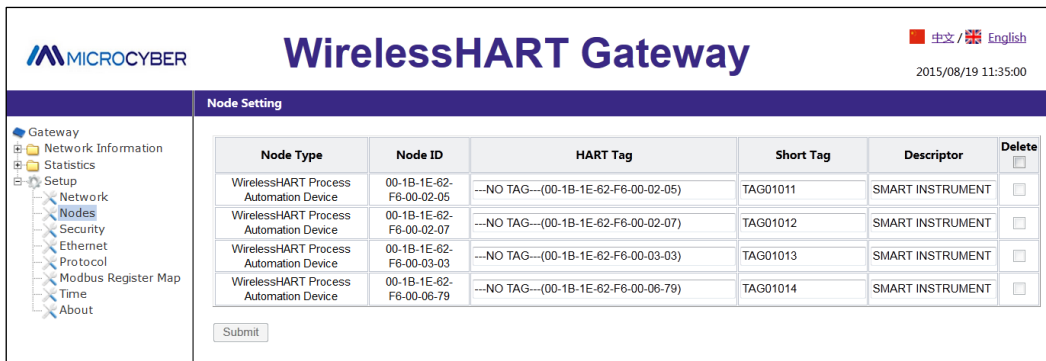
Caution

The gateway shall be effective with manual reset after the modification of Network ID, Join Key, etc. And some devices could be offline.

6.4.2 Node Setting

Choose “Setup”>“Nodes”.

Figure 6-16 Node Setting



Node Type	Node ID	HART Tag	Short Tag	Descriptor	Delete
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-02-05	---NO TAG---(00-1B-1E-62-F6-00-02-05)	TAG01011	SMART INSTRUMENT	☐
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-02-07	---NO TAG---(00-1B-1E-62-F6-00-02-07)	TAG01012	SMART INSTRUMENT	☐
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-03-03	---NO TAG---(00-1B-1E-62-F6-00-03-03)	TAG01013	SMART INSTRUMENT	☐
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-06-79	---NO TAG---(00-1B-1E-62-F6-00-06-79)	TAG01014	SMART INSTRUMENT	☐

Node Type: Node device type, refer to [Table 6-1](#), read-only.

Node ID: Long address of node and it provides the only hexadecimal marked by device.

HART Tag: It is used to mark field device and it supports 32 bytes at most. HART Tag supports ISO Latin-1 characters, shown as [Table 6-2](#).

Caution

HART Tag settings can not be repeated, otherwise it may bring uncertain consequences.

Table 6-2 ISO Latin-1 Characters

20	21	22	23	24	25	26	27	28	29	2A	2B	2C	2D	2E	2F
!	"	#	\$	%	&	'	(	)	*	+	,	-	.	/	
30	31	32	33	34	35	36	37	38	39	3A	3B	3C	3D	3E	3F
0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F
@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
50	51	52	53	54	55	56	57	58	59	5A	5B	5C	5D	5E	5F
P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
60	61	62	63	64	65	66	67	68	69	6A	6B	6C	6D	6E	6F
‘	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
70	71	72	73	74	75	76	77	78	79	7A	7B	7C	7D	7E	7F
p	q	r	s	t	u	v	w	x	y	z	{		}	~	
80	81	82	83	84	85	86	87	88	89	8A	8B	8C	8D	8E	8F
ı	ø	±	²	³	´	µ	¶	·	¸	¹	º	»	¼	½	¾
90	91	92	93	94	95	96	97	98	99	9A	9B	9C	9D	9E	9F
À	Á	Â	Ã	Ä	Å	Æ	Ç	È	É	Ê	Ë	Ì	Í	Î	Ï
00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
Ð	Ñ	Ò	Ó	Ô	Õ	Ö	×	Ø	Ù	Ú	Û	Ü	Ý	Þ	ß
E0	E1	E2	E3	E4	E5	E6	E7	E8	E9	EA	EB	EC	ED	EE	EF
à	á	â	ã	ä	å	æ	ç	è	é	ê	ë	ì	í	î	ï
F0	F1	F2	F3	F4	F5	F6	F7	F8	F9	FA	FB	FC	FD	FE	FF
ð	ñ	ò	ó	ô	õ	ö	÷	ø	ù	ú	û	ü	ý	þ	ÿ

Short Tag: It supports 8-byte length at most.

Descriptor: It supports 16-byte length at most.

Short Tag and Descriptor support Packed ASCII characters, shown as [Table 6-3](#).

Table 6-3 Packed ASCII Character

@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
SP	!	"	#	\$	%	&	'	(	)	*	+	,	-	.	/
0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?

Delete: Delete the offline nodes in the network.

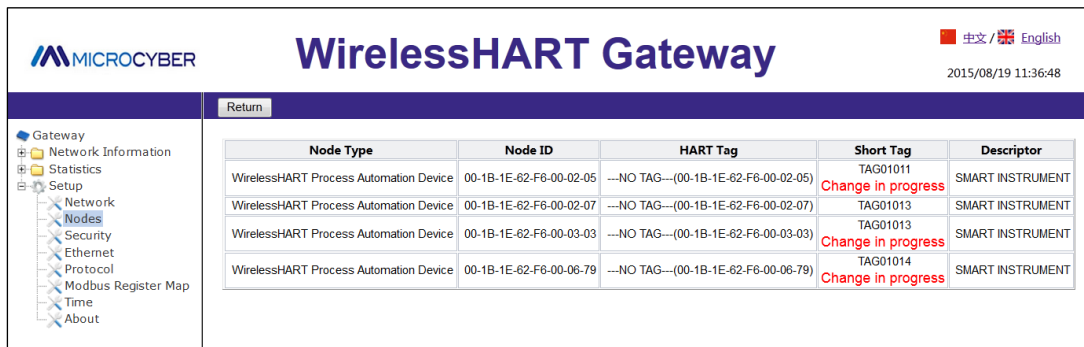
Unit range: Click the "Settings" hyperlink to set the PV unit range of the node. Will be described in detail later.

Caution

For the nodes off the network, HART Tag, Short Tag and Descriptor items in grey cannot be written, and the Delete function is available.

Submit: Click "Submit" to see the following webpage.

Figure 6-17 Observe the Node Setting



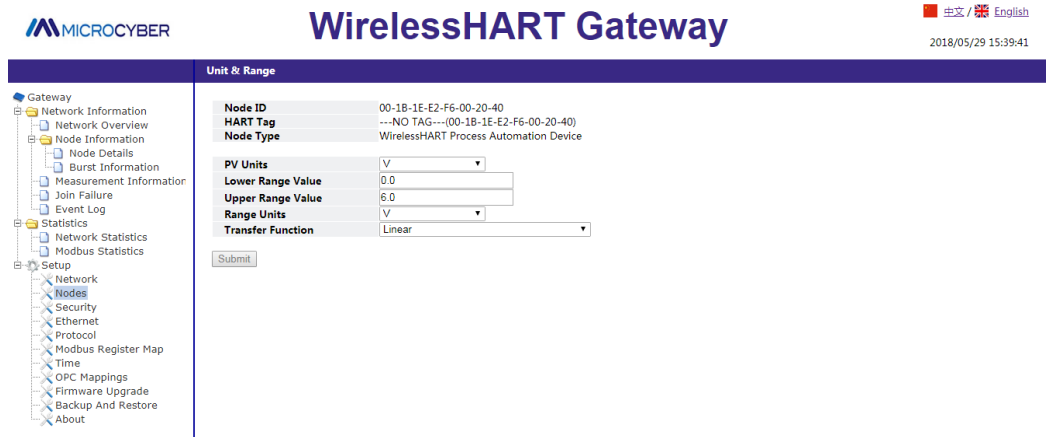
Node Type	Node ID	HART Tag	Short Tag	Descriptor
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-02-05	---NO TAG---(00-1B-1E-62-F6-00-02-05)	TAG01011 Change in progress	SMART INSTRUMENT
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-02-07	---NO TAG---(00-1B-1E-62-F6-00-02-07)	TAG01013 Change in progress	SMART INSTRUMENT
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-03-03	---NO TAG---(00-1B-1E-62-F6-00-03-03)	TAG01013 Change in progress	SMART INSTRUMENT
WirelessHART Process Automation Device	00-1B-1E-62-F6-00-06-79	---NO TAG---(00-1B-1E-62-F6-00-06-79)	TAG01014 Change in progress	SMART INSTRUMENT

The webpage shall refresh all the information of node setting, after modification, it will show "Change in progress", until it disappears, the modification is effective. If not, when return to "Node Setting", the webpage modification items shall display "Change in progress", but the node page cannot real-time refresh, and shall be refreshed manually.

Unit range

Click the "Settings" hyperlink under the "Units Range" tab to enter the unit range settings page.

Figure 6-18 Unit Range Page



Unit & Range

Node ID: 00-1B-1E-E2-F6-00-20-40
HART Tag: ---NO TAG---(00-1B-1E-E2-F6-00-20-40)
Node Type: WirelessHART Process Automation Device

PV Units: V
Lower Range Value: 0.0
Upper Range Value: 6.0
Range Units: V
Transfer Function: Linear

Submit

Node ID: The long address of the node, 8 bytes of hexadecimal number.

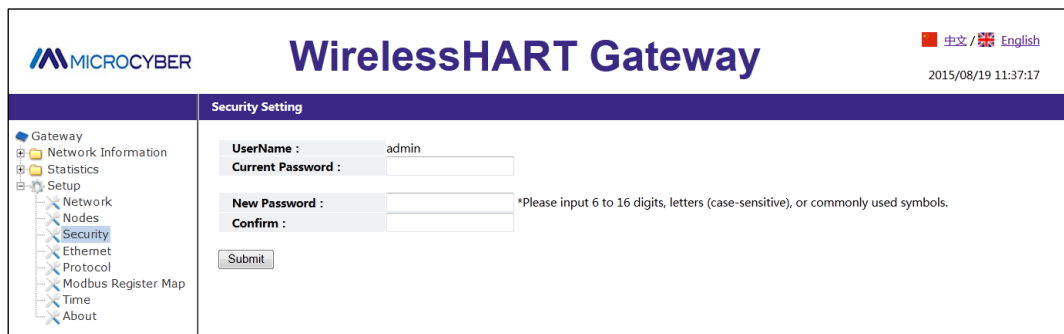
Node label: The long label of the node.

Device Type: The device type of the node. The value is as shown in [Table 6-1](#).

6.4.3 Security Setting

Choose “Setup”>“Security”.

Figure 6-19 Security Setting



Security Setting

UserName: admin
Current Password:
New Password: *Please input 6 to 16 digits, letters (case-sensitive), or commonly used symbols.
Confirm:

Submit

Click “Submit”, the web page shall display “Restart the Gateway now?” click OK. The gateway shall restart, and the setting shall be effective.

6.4.4 Ethernet Setting

Please refer to TCP/IP Network Setting part in Section [2.3.3.2 TCP/IP Gateway Setting](#).

6.4.5 Protocol Setting

Please refer to Communication Setting part in Section [4.3.1 Communication Setting](#).

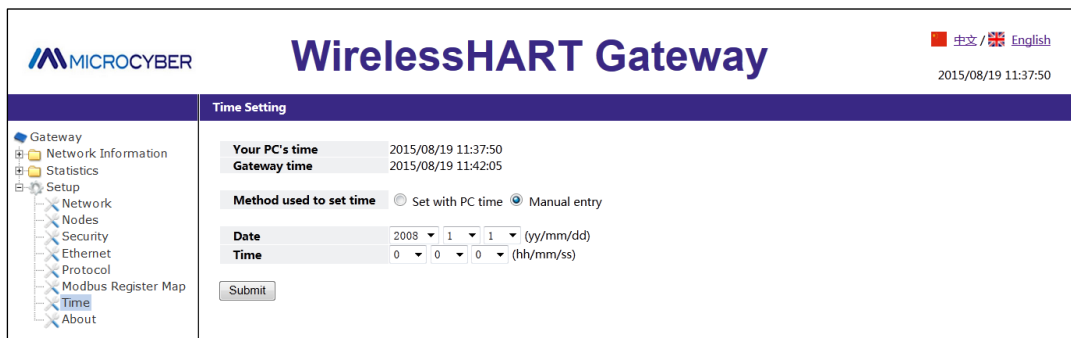
6.4.6 Modbus Register Map

Please refer to Modbus Register Map part in Section [4.3.2 Register Map](#).

6.4.7 Time Setting

Choose "Setup">"Time".

Figure 6-20 Time Setting



The webpage is used to display and set gateway time.

Set with PC Time: The gateway time shall be relevant to PC time.

Manual entry: The user is admitted to set date (year/month/day) and time (hour/minute/second).

Caution

It may bring deviation between gateway set time and gateway real time, and it is resulted by network delay.

6.4.8 OPC Mapping

See the [4.5.2 OPC Mapping](#) Register Map section for details.

6.4.9 Firmware upgrade

Select "Settings" -> "Firmware Update" to enter the firmware upgrade page.

Figure 6-21 Firmware Upgrade Page

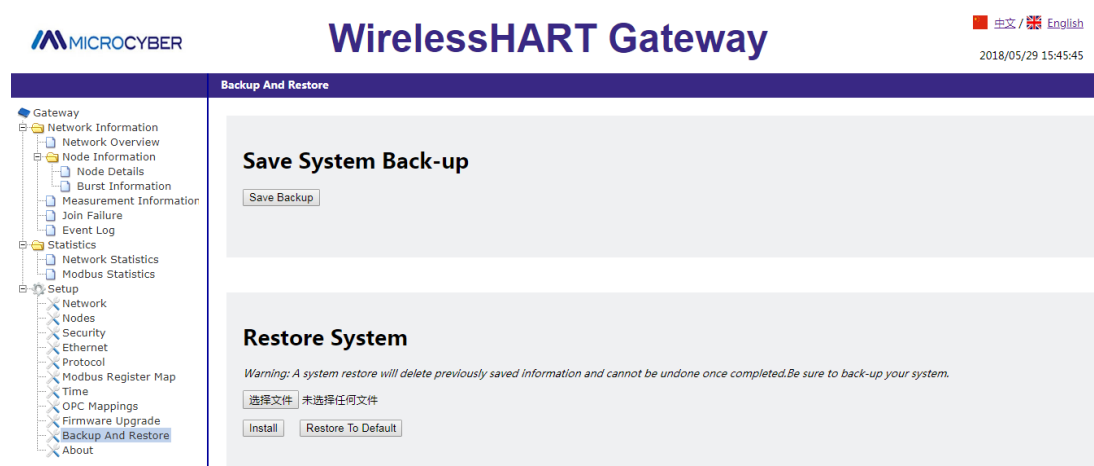


Click the "Select File" button, select the firmware that needs to be updated, click the "Upgrade" button, and the gateway will perform a firmware upgrade and reset automatically.

6.4.10 Backup and restore

Choose Settings -> Backup & Restore to go to the Backup & Restore page.

Figure 6-22 Backup and Restore Page



1. Save system backup

Click the "Save Backup" button and the web page will download the gateway's backup file (.zip file).

2. Recovery system

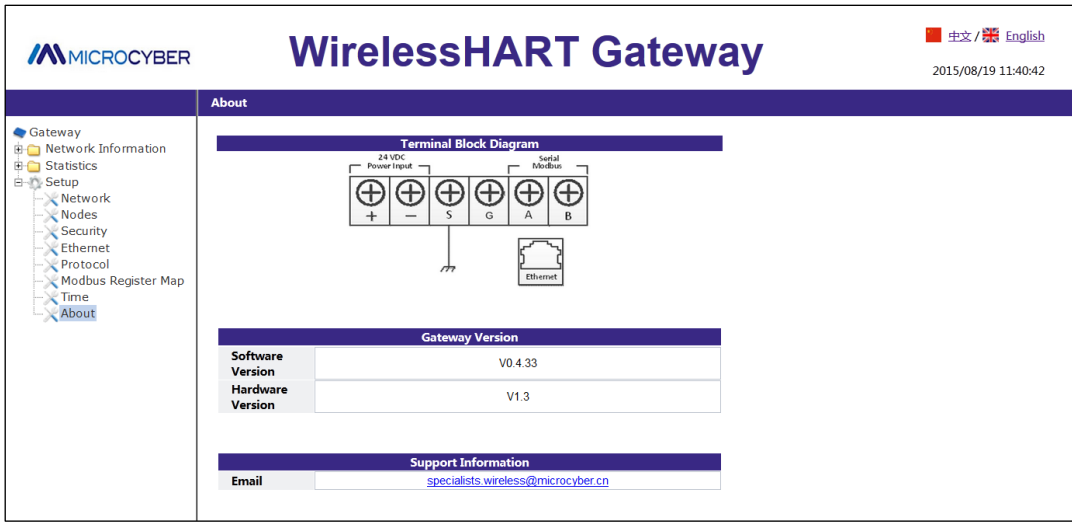
Click the "Select File" button to select the desired recovery file (usually the system backup file).

Click "Restore" and the gateway will perform system restoration and reset automatically.
Click the "Restore factory default" button, the gateway system will be restored to the factory default parameters and automatically reset.

6.4.11 About

Choose "Setup">"About". This page is used to display the gateway's terminal block diagram, gateway version and support information.

Figure 6-23 About



The screenshot displays the 'About' page of the WirelessHART Gateway web interface. The page has a dark blue header with the MicroCyber logo and the title 'WirelessHART Gateway'. In the top right corner, there are language selection buttons for '中文' and 'English', and a timestamp '2015/08/19 11:40:42'. A left sidebar contains a navigation menu with options: Gateway, Network Information, Statistics, Setup, Network, Nodes, Security, Ethernet, Protocol, Modbus Register Map, Time, and About (which is currently selected). The main content area is divided into three sections: 1. 'Terminal Block Diagram' showing a 24 VDC Power Input with terminals '+', '-', 'S', 'G', 'A', and 'B', and an Ethernet port. 2. 'Gateway Version' table showing Software Version V0.4.33 and Hardware Version V1.3. 3. 'Support Information' table showing the Email address specialists.wireless@microcyber.cn.

Gateway Version	
Software Version	V0.4.33
Hardware Version	V1.3

Support Information	
Email	specialists.wireless@microcyber.cn

7 Terms List

Term List	Description
Join Key	It is the hexadecimal security code for wireless device to join in wireless network, and the join keys for gateway and device must be same.
Device ID	Provide the only hexadecimal number of device mark.
Network Reliability	It is the connection performance for gateway and wireless field device. It is calculated according to the ratio between receiving number of information and estimated number of information. And it is calculated to all the paths.
Path	It is the wireless connection between two devices in the wireless network, and it is also called hop.
Path Reliability	It is the connection performance for two devices in the wireless network. It is calculated according to the ratio between receiving number of information and estimated number of information.
TCP/IP	It is the protocol to specify how to transfer data via Ethernet.
Wireless Field Device	Wireless Field device belongs to Wireless field network
Wireless Field Network	WirelessHART network consists of smart wireless gateway and multiple wireless devices.

Appendix A Product Specification

A.1 Function Specification

Input voltage

24VDC

Current consumption

24V, current < 0.5A

Antenna's RF power output

Standard antenna:

The highest 10dBm (10mW) EIRP

Environment

Working temperature range:

-20~60°C (-4~140°F)

Working humidity range:

10-90% related humidity

EMC

Comply with:

GB-T 17626.2-2006

GB-T 17626.4-2008

GB-T 17626.5-2008

Antenna selection

The integration of omnidirectional antenna

Remote antenna

A.2 Communication Specification

Isolation RS485

The twisted-pair communication connection for Modbus RTU multiple ports

Baud rate: 115200, 57600, 38400, 19200, 9600, 4800, 2400 or 1200

Protocol: Modbus RTU

Wiring: Single shield twisted-pair, the longest distance is 1200m.

Ethernet

10/100base-Tx Ethernet communication port

Wiring: Cat5E shield cable, the wiring distance is 100m.

Modbus

Support 32-bit floating value, integer value, Boolean type Modbus RTU and Modbus TCP

Modbus register is defined by the user.

OPC

OPC server supports OPC DA v2

HART-IP

Support TCP, UDP mode.

Supports HART Server software.

A.3 Self-assemble Network Specification

Protocol

IEC 62591 (WirelessHART), 2.4-2.5GHZ DSSS.

Largest network scale

250-point wireless device

Supported device refresh ratio

1, 2, 4, 8, 16, 32s or 1~60 min

Network scale/Delay

250-point device: <60s

100-point device: <10s

50-point device: <5s

Data reliability

>99%

A.4 System Security Specification

Ethernet

SSL TCP/IP communication

Self-assemble network

AES-128 encryption WirelessHART, including single session Key.

A.5 Physical Specification

Weight

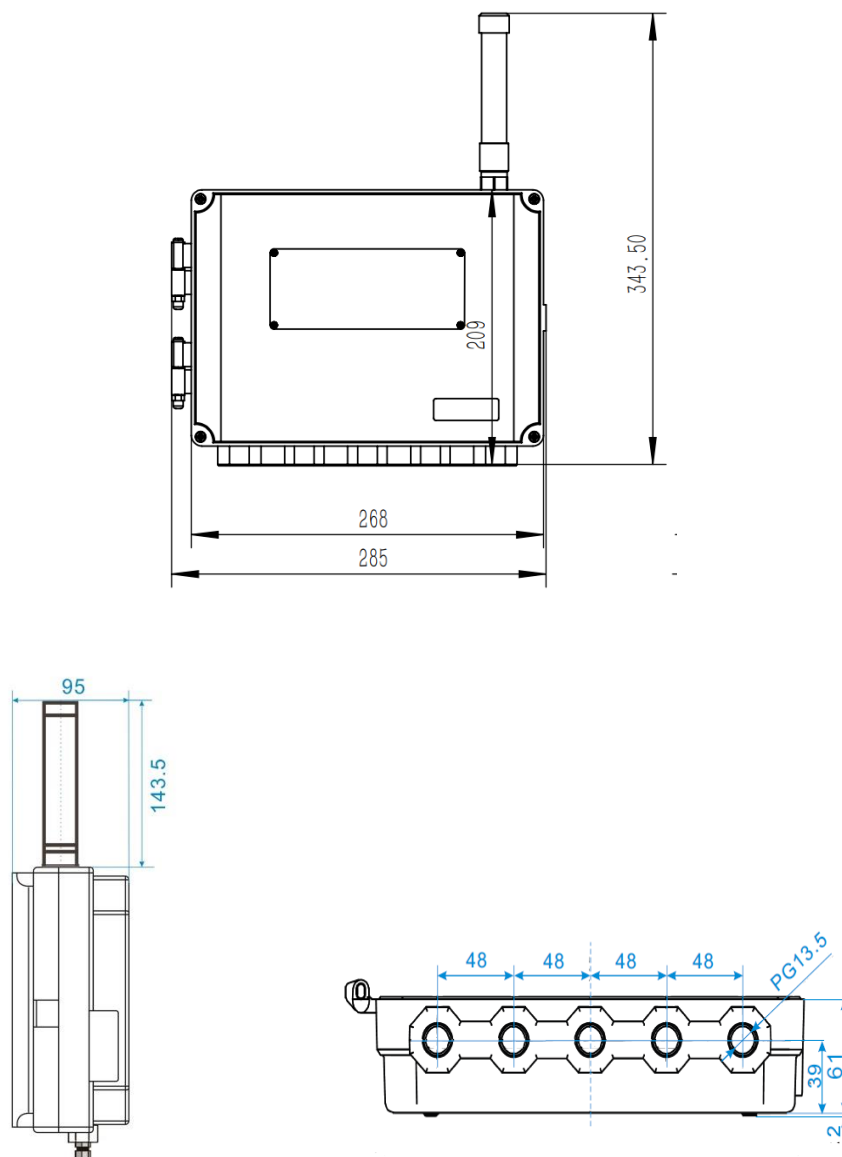
Gateway net weight:3.14kg

Gateway + Pendant:3.42kg

Size

See Figure A- 1.

Figure A- 1 Smart Gateway Dimension (Unit: mm)



A.6 Ordering Information

★ The standard product is the basic option, if the non-standard product is required, it shall be ordered, and the delivery time shall be checked if the extended product is required.

Model	Product Description	
G1100	Smart Wireless Gateway	
Power Input		
Standard		Standard
A	24VDC nominal value	★
Ethernet connection-physical connection		
Standard		Standard
1	Single Ethernet port	★
Wireless update ratio, working frequency and protocol		
Standard		Standard
A3	The update ratio shall be configured by the user, 2.4GHz DSSS, WirelessHART	★
Serial communication		
Standard		Standard
A	Modbus RTU via RS485	★
Ethernet communication-data protocol		
Standard		Standard
1	HTTPS, TCP/IP ,Modbus TCP, own protocol	★
Antenna		
Standard		Standard
A	2dBi 2.4G omnidirectional antenna	★
EA2	Remote Antenna Kit, 12m Cable, Arrester	
EA3	Remote Antenna Kit, 3m and 9m Cables, Arrester	
Typical Model: G1100 A 1 A3 A 1 A		

A.7 Accessories

Project Description	QTY
Fast Guidance	1
1.5M cable	1
Matching installation bracket	1
Matching installation screw	4

Appendix B Product Certification

B.1 FCC and IC

The device complies with FCC specification 15. The device shall comply with the following items:
The device cannot be interrupted. The antenna and people shall be keep 20cm away with each other during installation.

FCC warning:

Any Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules.

- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation.

These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

- IC warning:

This device complies with Industry Canada licence-exempt RSS standard(s).

Operation is subject to the following two conditions: (1) This device may not cause interference, and
(2) This device must accept any interference, including interference that may cause undesired operation of the device.

"This equipment complies with IC RF radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20 centimeters between the radiator and your body."

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

« ce matériel est conforme aux limites d'exposition aux rayonnements rf de ic énoncés dans un autre environnement.

ce matériel doit être installé et exploité à une distance minimale de 20 cm entre le radiateur et votre corps.
"

B.2 CUS Marking

Applications:

• The device in this series are capable of offering for hazardous locations and temporary projects, such as quick plant turnarounds, MRO projects, oil fields, marine sites and tank cleaning etc. Our gateway is designed for Class I, Division 2 environments.

Certifications and compliances:

NEC/CEC:

- Class I, Division 2, Groups A,B, C and D T6
- TYPE 4X;
- MC: 302930;

Applicable Standard:

UL 62368-1

CSA C22.2 No.62368-1

UL 50E

CSA C22.2 No. 94.2

UL 121201

CSA C22.2 No. 213

 Warning:

- WARNING - EXPLOSION HAZARD. DO NOT CONNECT OR DISCONNECT WHEN ENERGIZED
- AVERTISSEMENT - RISQUE D'EXPLOSION. NE PAS BRANCHER NI DÉBRANCHER SOUS TENSION
- WARNING - DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT
- AVERTISSEMENT - NE PAS OUVRIR LORSQUE UN EXPLOSIF L'ATMOSPHÈRE EST PRÉSENTE

B.3 ATEX & IECEx Marking

Applications:

•The device in this series are capable of offering for hazardous locations and temporary projects, such as quick plant turnarounds, MRO projects, oil fields, marine sites and tank cleaning etc. Our gateway is designed for Zone 2 environments.

Certifications and compliances:

Ex marking:

- IECEx: Ex ec IIC T4 Gc;
- ATEX Directive :  II 3 G Ex ec IIC T4 Gc
- IP65

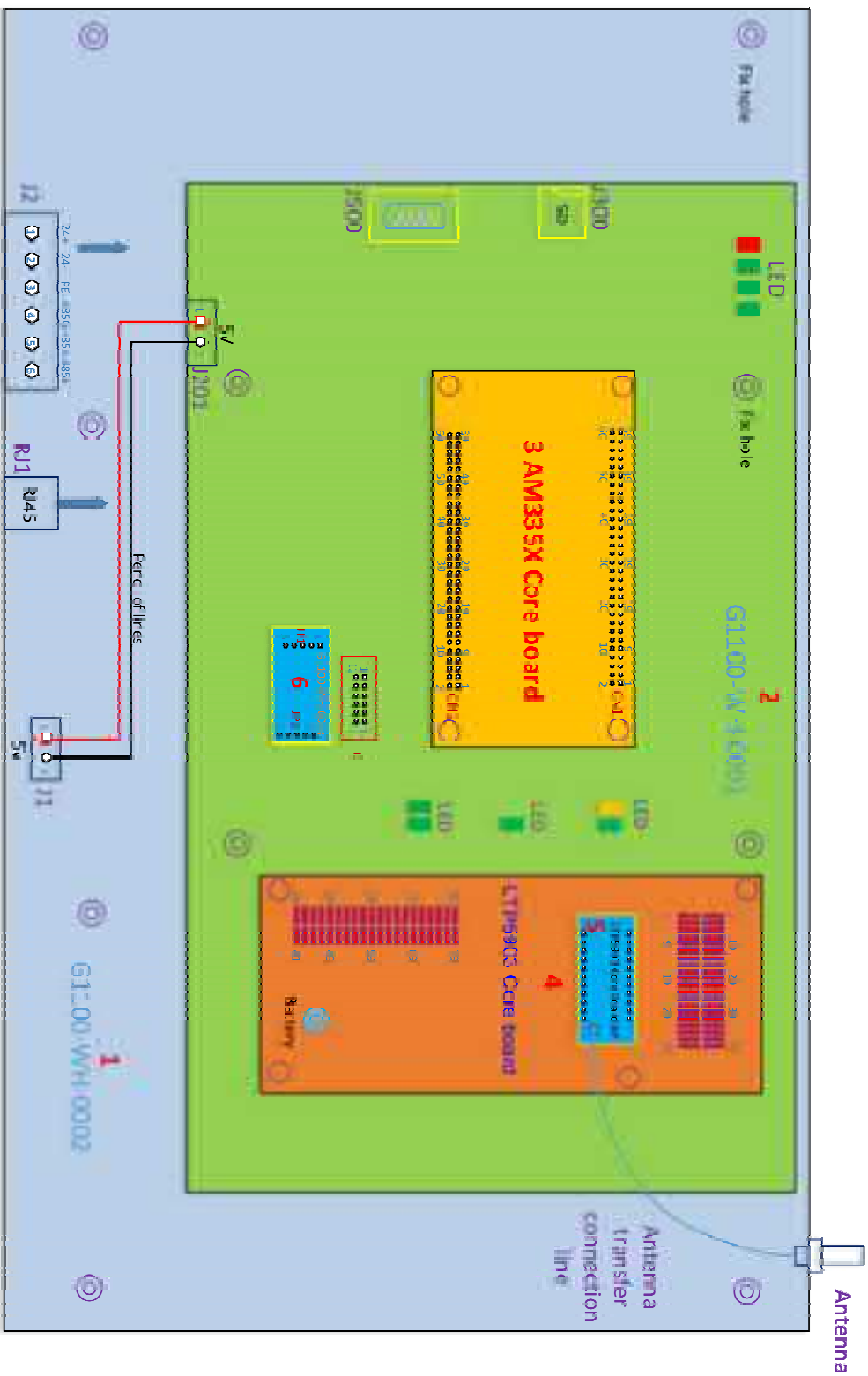
Applicable Standard:

EN60079-0/7

EN60079-0/7

 Warning and Caution :

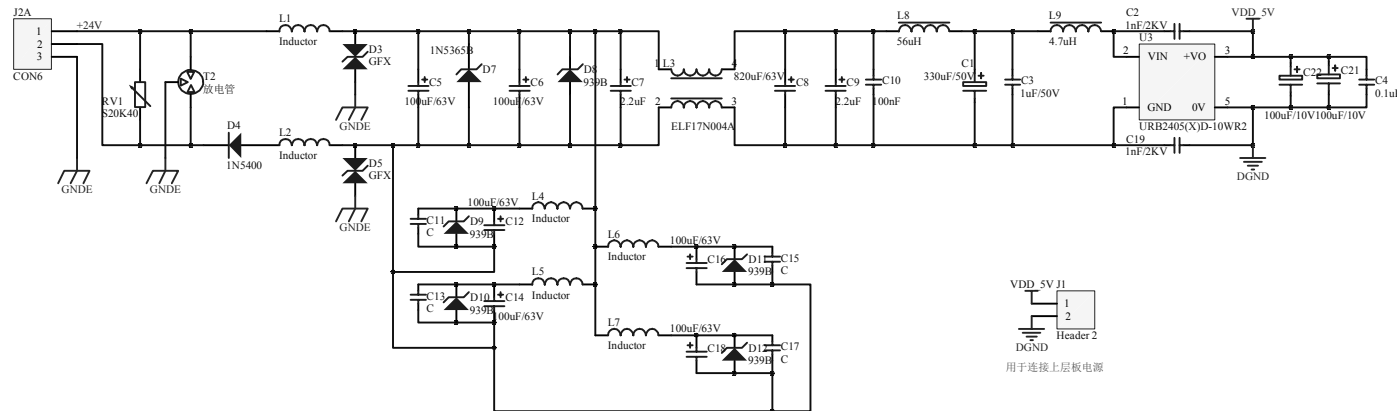
- “WARNING – DO NOT OPEN WHEN ENERGIZED”;
- “WARNING – DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT”;
- End user shall use certified cable gland suitable type of protection for final installation purpose;
- operation normally. The branch point is 60.8°C and cable entry point is 60.1°C
- WARNING – EXPLOSION HAZARD – BATTERIES MUST ONLY BE CHANGED IN AN AREA FREE OF IGNITIBLE CONCENTRATIONS.



7

- F

					Material				Microcyber Corporation				
					Stage Marker		Quality	Scale					
Mark	No of Revised	Section	Revised Document Number	Signature	Date					GW-WH-G1100 FBD			
Design			Calibrate		9.6.2022								
			Craft		9.6.2022								
Verify			Verify		9.6.2022								
			Approve		9.6.2022		Total I	No.1	Version	V1.0			
Functional Block Diagram													
Substitution													



Parts Code

Shared(General)
PartsRegister

Base Chart NO.

Formaer Based
Chart No.

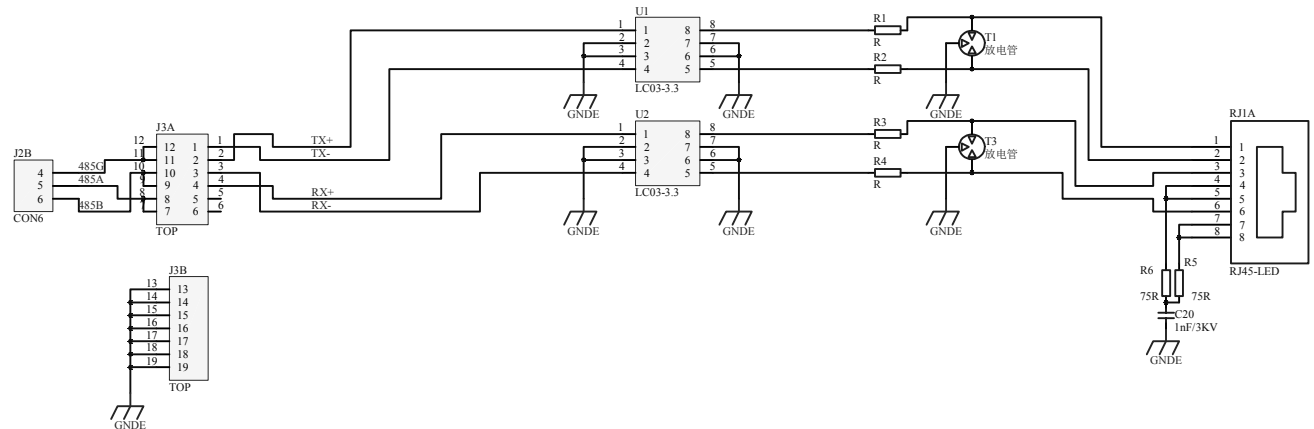
Signed by

Date

Technical Requirements

- Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

						Material			Microcyber Corporation	
						Stage Marker	Quality	Scale	GW-WH-0002 SCH	
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date				1:1	
Design			Calibrate		9.6.2022				GW-WH-0002 SCH	
Verify			Craft		9.6.2022	G1100-20-05-SCH			Electrical Drawings	
						Total 2	No.1	Version V1.0	Substiuition	



Parts Code

Shared(General)
PartsRegister

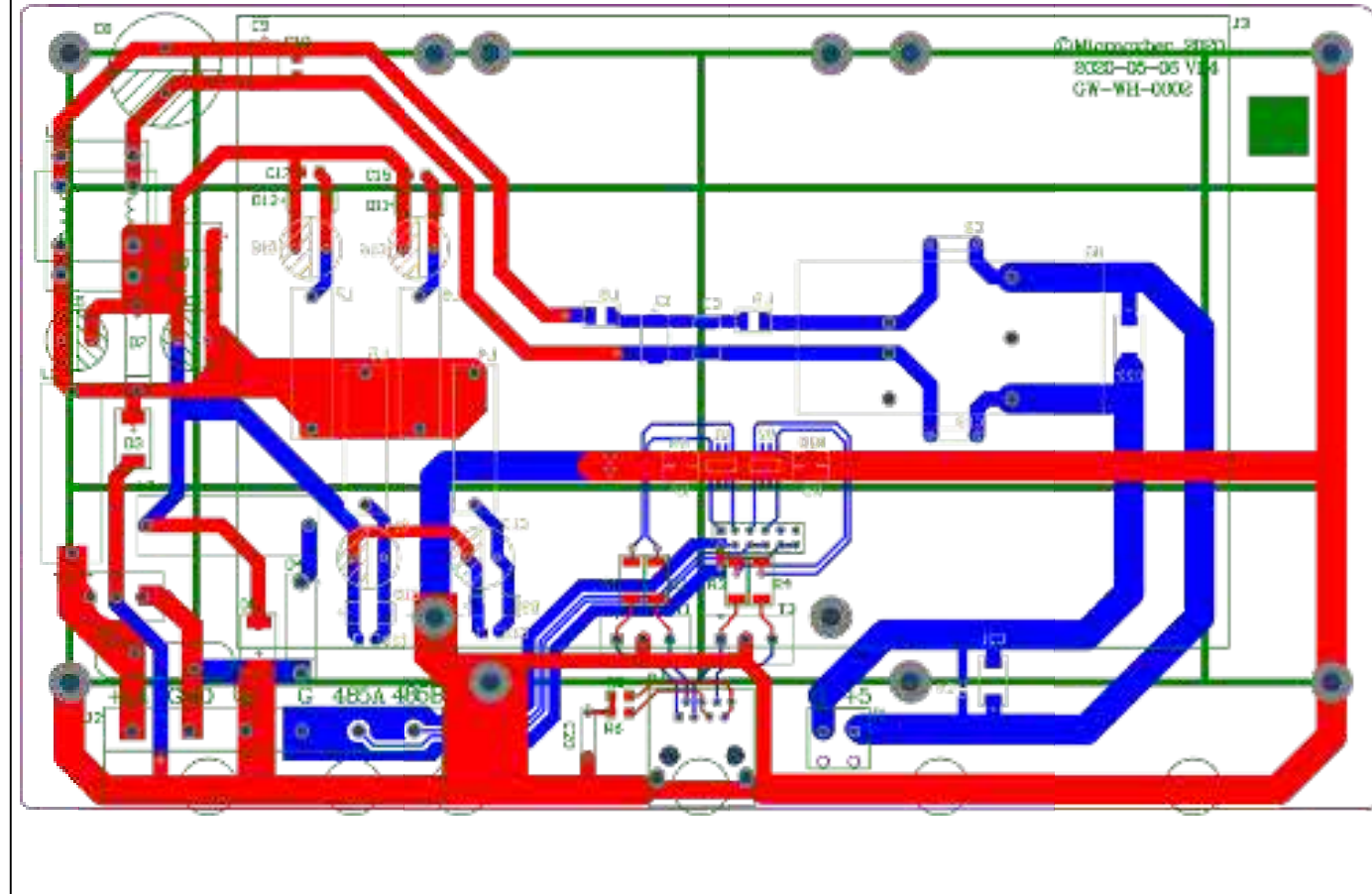
Base Chart NO.

Formaer Based
Chart No.

Signed by

Date

						Material			Microcyber Corporation	
						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					
			Craft		9.6.2022	G1100-20-05-SCH			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 2	No.2	Version	V1.0	Substiution

**Technical Requirements**

1.KB-616(XI);1.6mm; V-0; RTI 130°C ; CTI:3; KINGBOARD LAMINATES HOLDINGS LTD;

2.PCB Minimum Line Width : 8mil

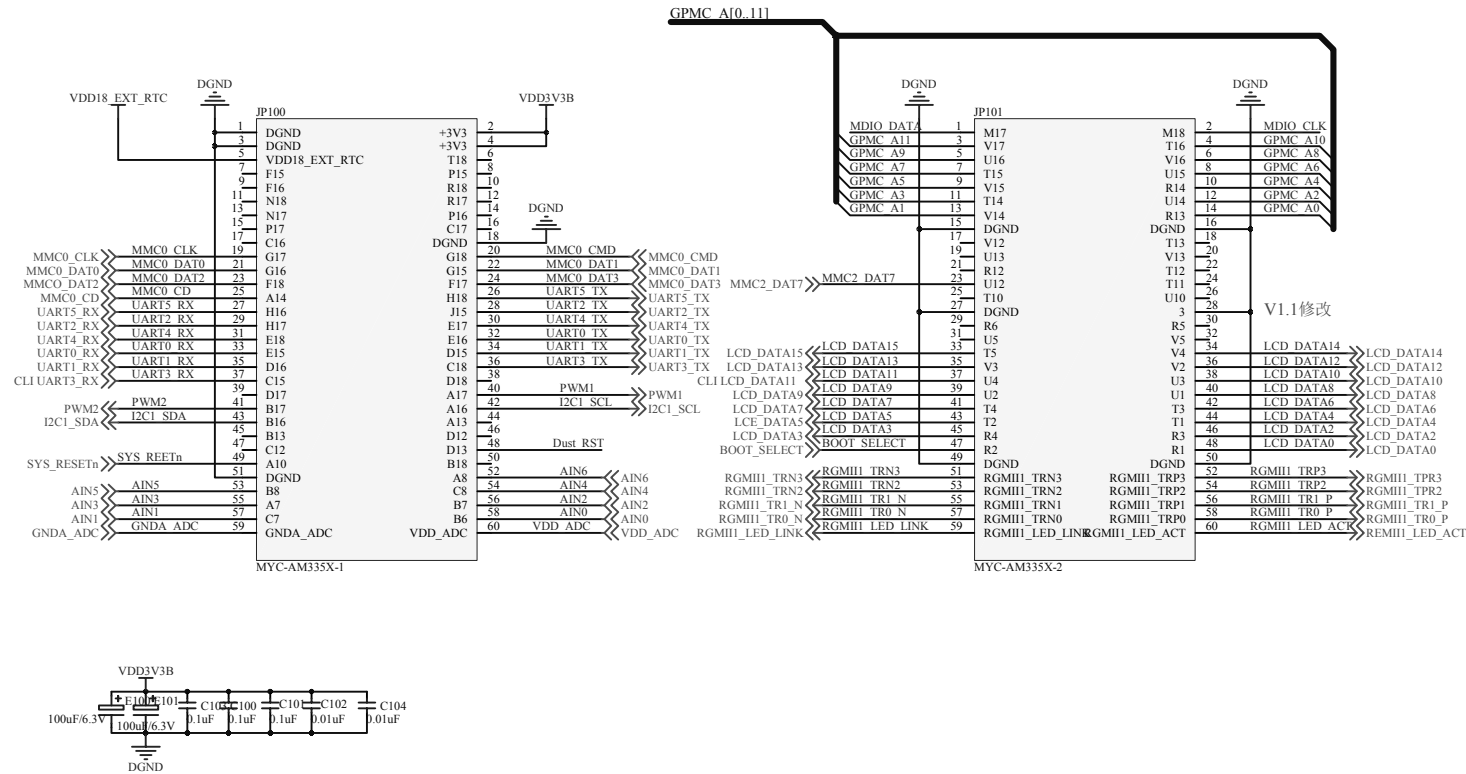
3.Conformal Coating

DOWSIL™1-2577 : -45 --200

DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ; Boiling Point at 760 mm Hg : 194 (381) °C (°F)

4. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

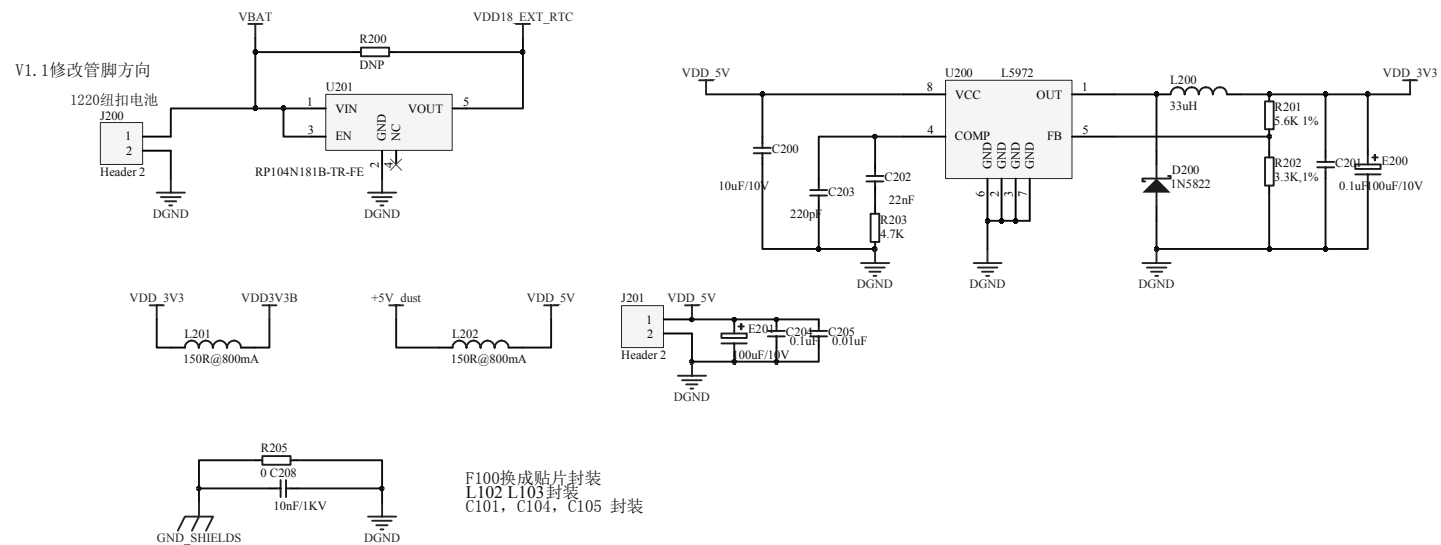
						Material			Microcyber Corporation	
						Stage Marker			Quality	
									Scale	
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date				1:1	
Design			Calibrate		9.6.2022				GW-WH-0002 PCB	
			Craft		9.6.2022					
Verify			Verify		9.6.2022				Electrical Drawings	
			Approve		9.6.2022					
						Total 1	No.1	Version V1.0	Substition	



Technical Requirements

- Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

						Material					Microcyber Corporation	
						Stage Marker			Quality	Scale	GW-WH-0001 SCH	
Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1		
Design			Calibrate		9.6.2022	G1100-20-04-SCH					Electrical Drawings	
			Craft		9.6.2022							
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 7	No.1	Version V1.0	Substitution			



Parts Code

Shared(General) PartsRegister	
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Base Chart NO.

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Date

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						Stage Marker			Quality	Scale	GW-WH-0001 SCH	
Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1		
Design			Calibrate		9.6.2022	G1100-20-04-SCH					Electrical Drawings	
			Craft		9.6.2022							
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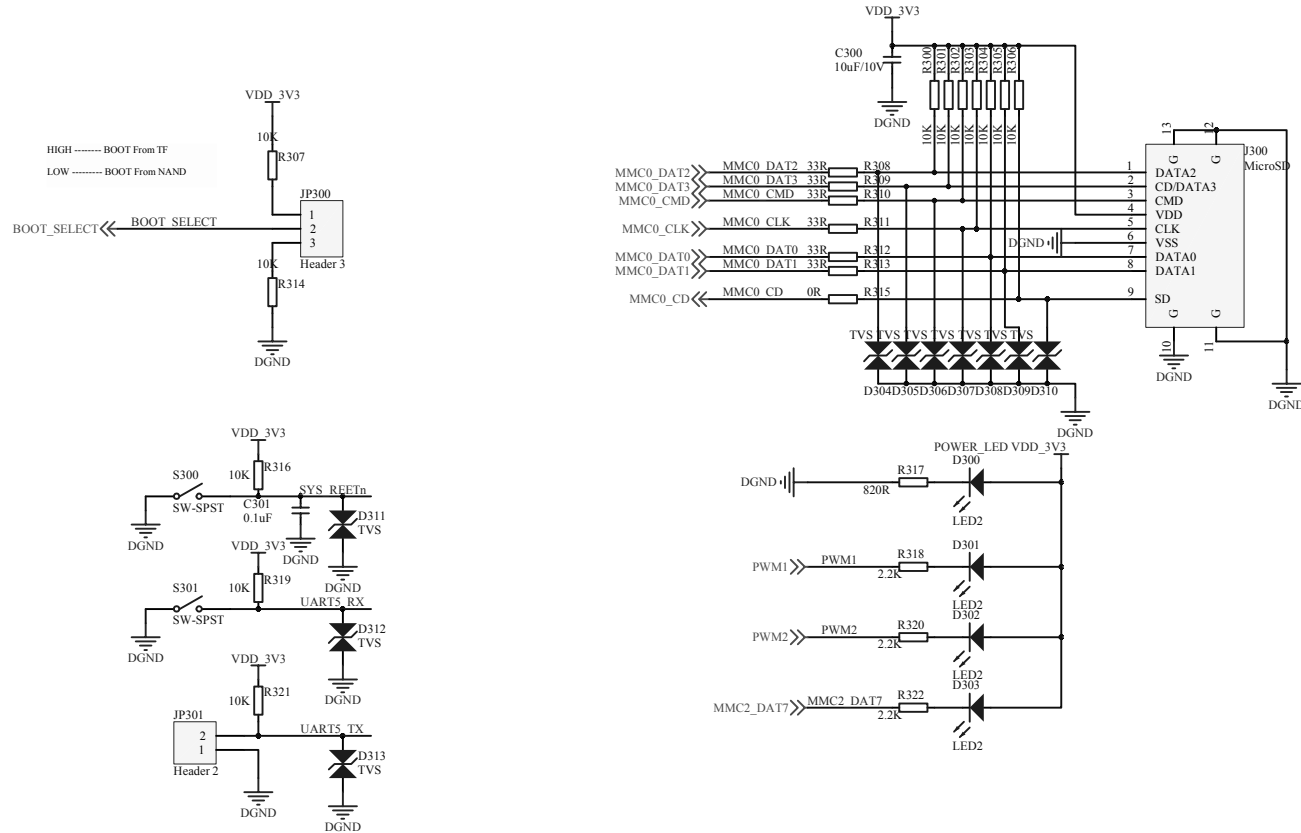
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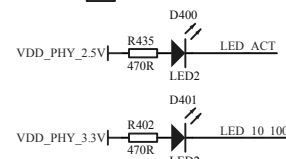
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Parts Code
Shared(General) PartsRegister
Base Chart NO.
Formaer Based Chart No.
Signed by
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						Stage Marker			Quality	Scale	GW-WH-0001 SCH	
Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1		
Design			Calibrate		9.6.2022	G1100-20-04-SCH					Electrical Drawings	
			Craft		9.6.2022							
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 7	No.3	Version V1.0		Substiution		



Parts Code				
Shared(General) PartsRegister				
Base Chart NO.				
Formaer Based Chart No.				
Signed by				
Date				

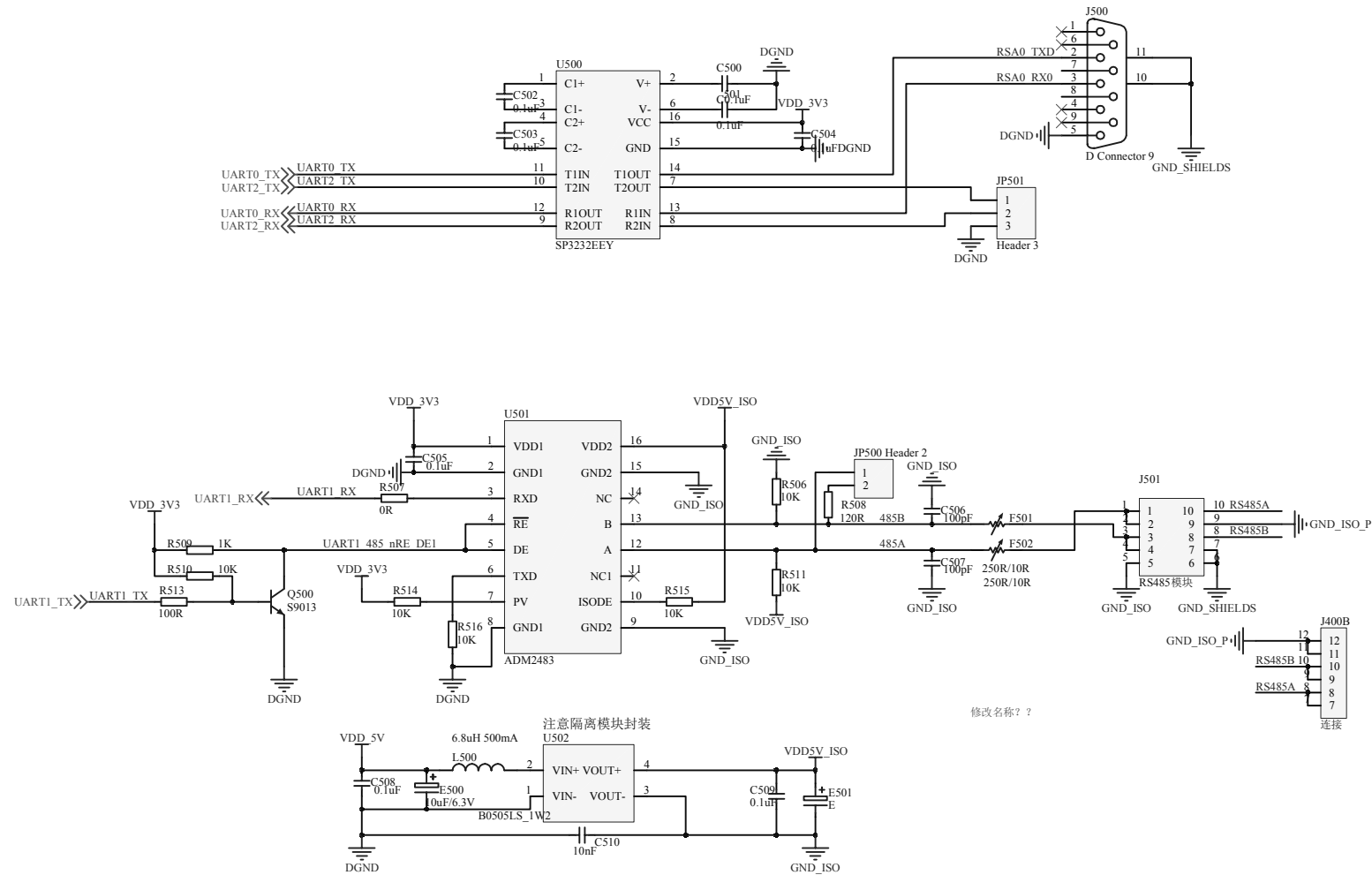
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			Craft		9.6.2022							
Verify			Verify		9.6.2022							
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Parts Code

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PartsRegister

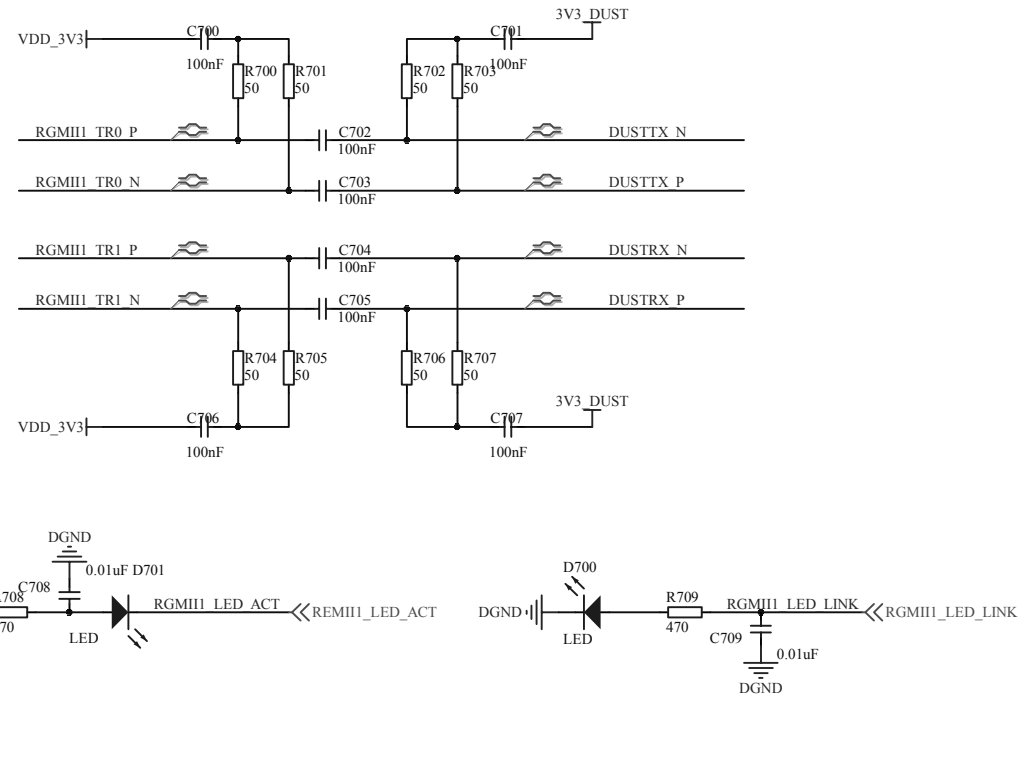
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Formaer Based
Chart No.

Signed by

Date

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Verify			Verify		9.6.2022					
			Approve		9.6.2022		Version V1.0	Substiution		



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PartsRegister

Base Chart NO.

Formaer Based
Chart No.

Signed by

Date

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Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1		
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Verify			Verify		9.6.2022							
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Parts Code

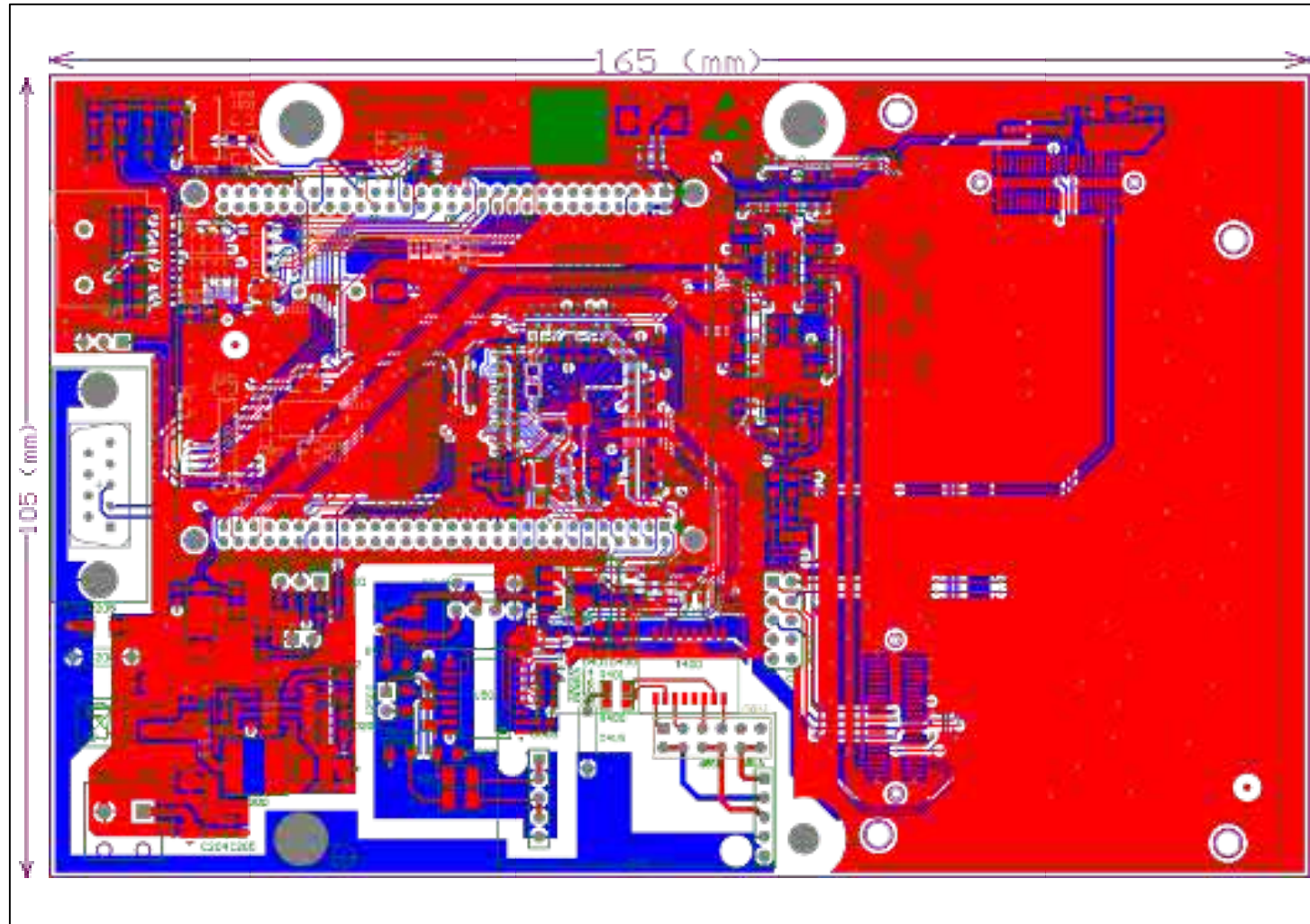
Shared(General)
Parts Register

Base Chart NO.

Former Based
Chart No.

Signed by

Date

**Technical Requirements**

1.KB-616(XI);1.6mm; V-0; RTI 130°C ; CTI:3; KINGBOARD LAMINATES HOLDINGS LTD;

2.PCB Minimum Line Width : 8mil

3.Conformal Coating

DOWSIL™1-2577 : -45 --200

DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ; Boiling Point at 760 mm Hg : 194 (381) °C (°F)

4. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

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						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022	G1100-20-04-PCB			Electrical Drawings	
			Craft		9.6.2022					
Verify			Verify		9.6.2022					
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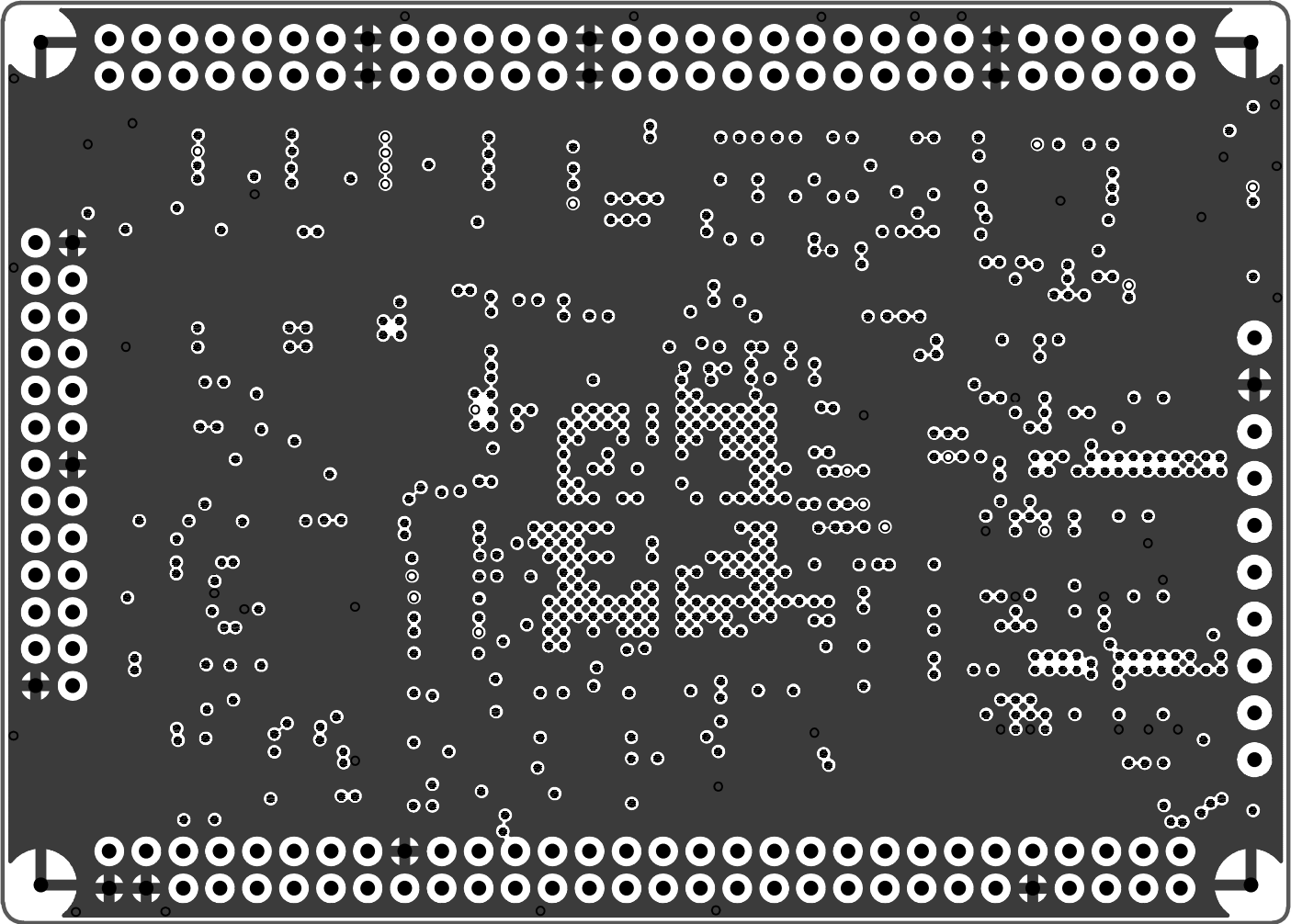


- Technical Requirements**
1. KB-616(XI) :1.6mm; V-0; RTI 130°C ; CTI:3; KINGBOARD LAMINATES HOLDINGS LTD;
2. PCB Minimum Line Width : 8mil
3. Conformal Coating
DOWSIL™1-2577 : -45 --200
DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ; Boiling Point at 760 mm Hg : 194 (381) °C (°F)
4. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

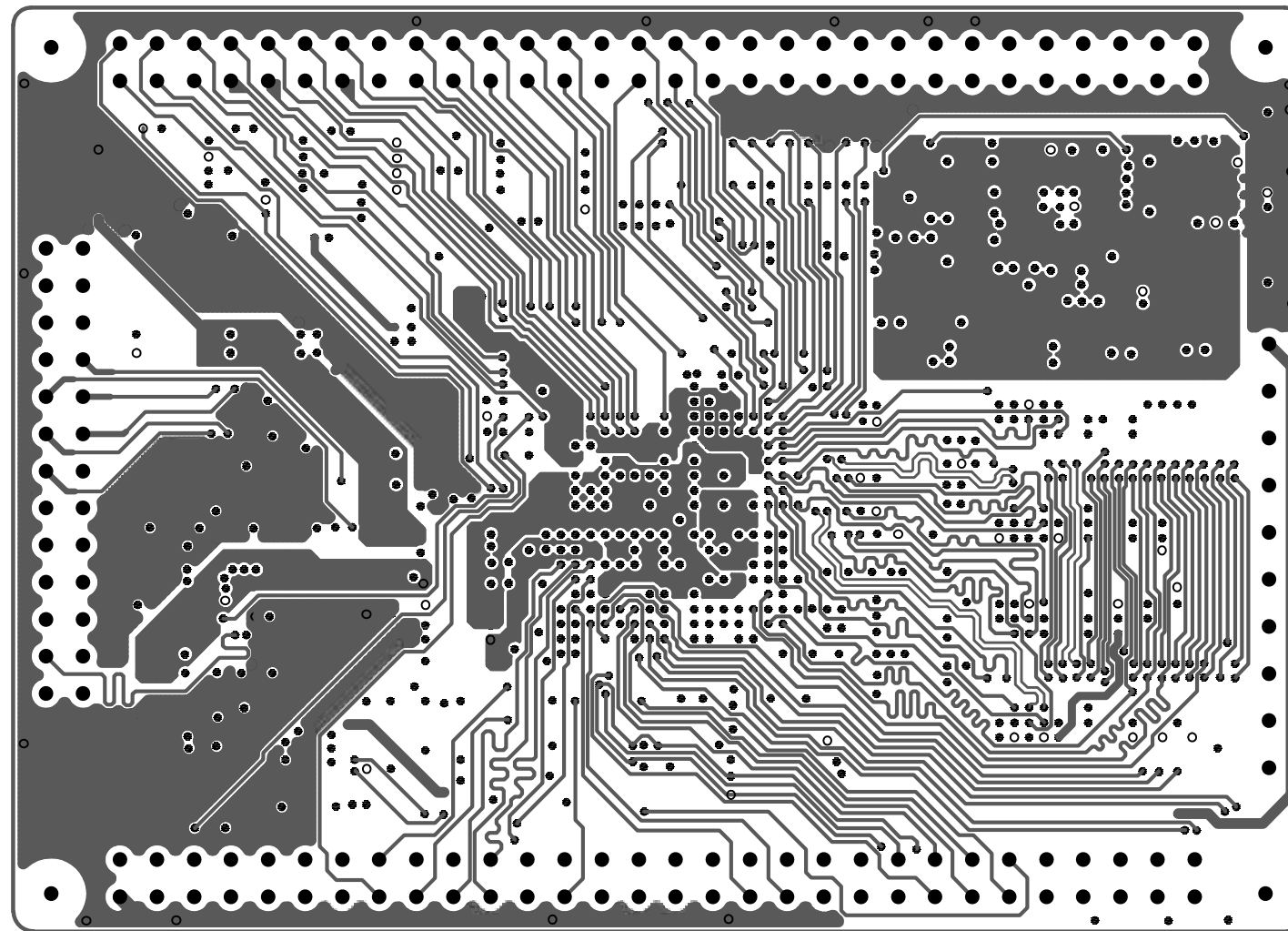
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			Craft		9.6.2022							
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 6 No.1			Version V1.0		Substiution	

A	Report No.: 80125044 Project No.: 80125044										A
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Shared(General) PartsRegister											E
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Formaer Based Chart No.											
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Date											

						Material			Microcyber Corporation	
						Stage Marker		Quality	Scale	AM335X Core Board PCB
Mark	NO of Revised	Section	Revised Document Number	Signature	Date				1:1	
Design			Calibrate		9.6.2022					
			Craft		9.6.2022					
Verify			Verify		9.6.2022	G1100-20-02-PCB				Electrical Drawings
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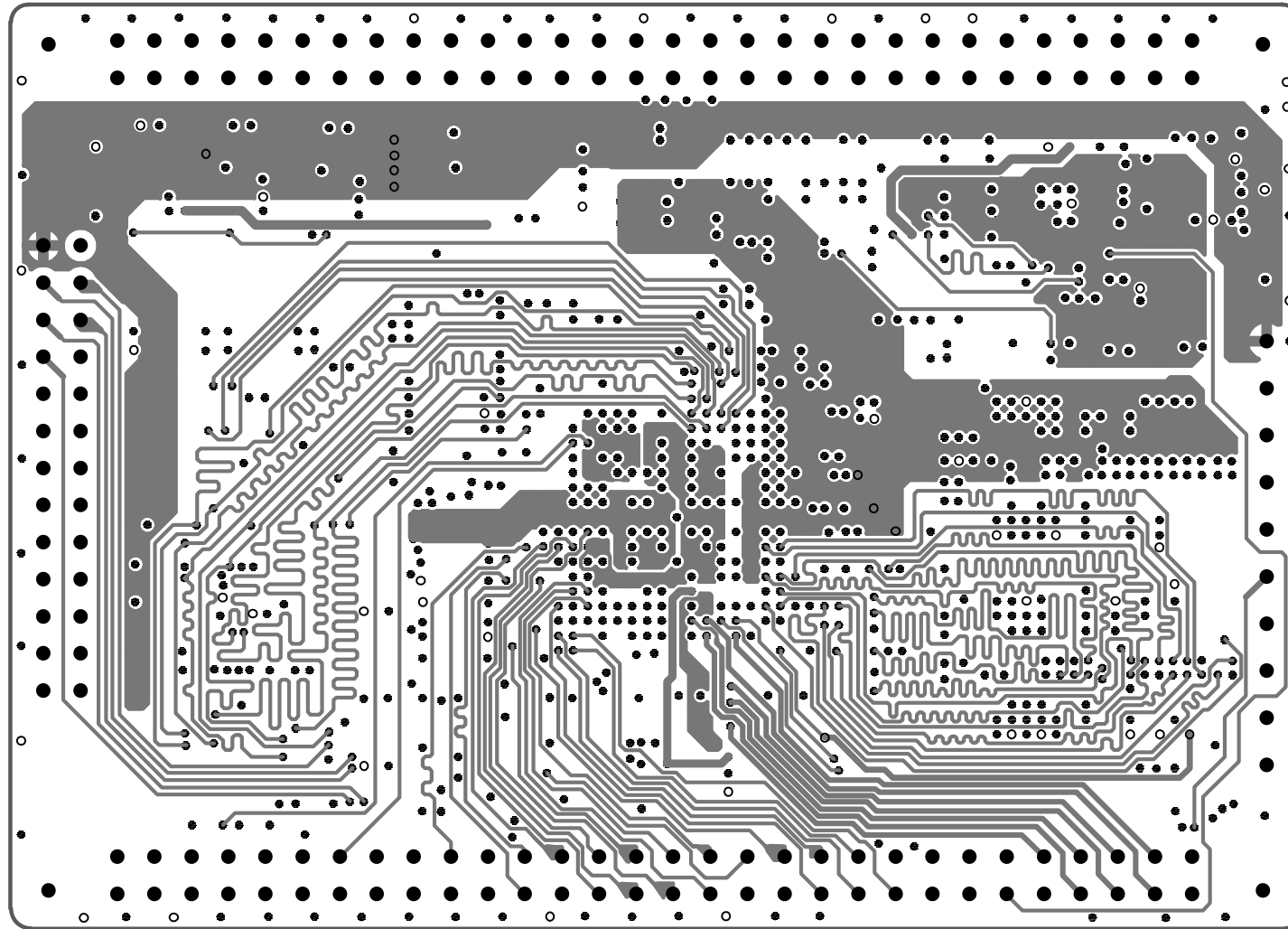


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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					
			Craft		9.6.2022	G1100-20-02-PCB				Electrical Drawings
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.2	Version	V1.0	Substiution



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						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					AM335X Core Board PCB
			Craft		9.6.2022	G1100-20-02-PCB			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.3	Version	V1.0	Substiution



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						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					AM335X Core Board PCB
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Verify			Verify		9.6.2022					
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Parts Code

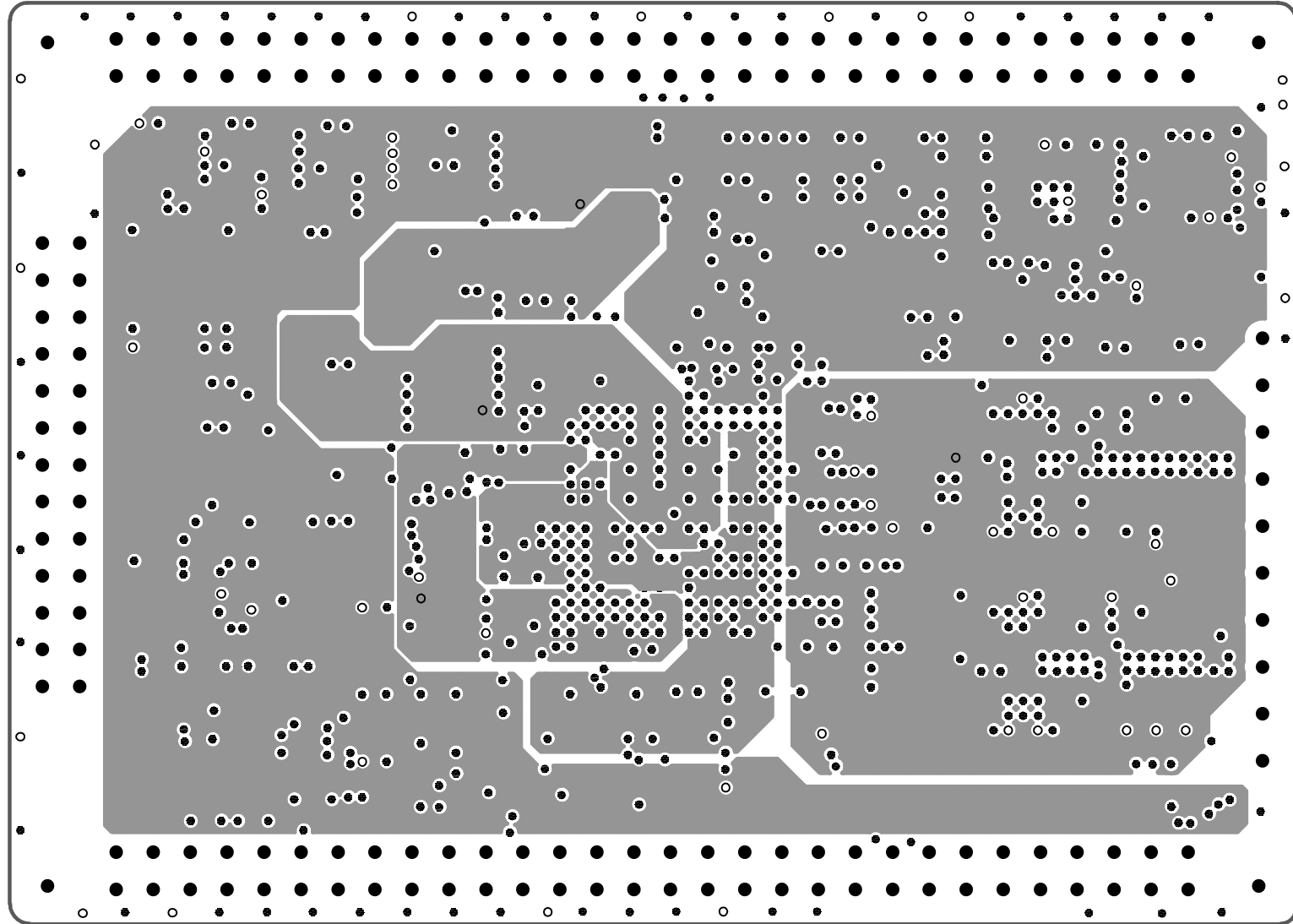
Shared(General)
PartsRegister

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						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date				1:1	AM335X Core Board PCB
Design			Calibrate		9.6.2022	G1100-20-02-PCB			Electrical Drawings	
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Verify			Verify		9.6.2022					
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Parts Code

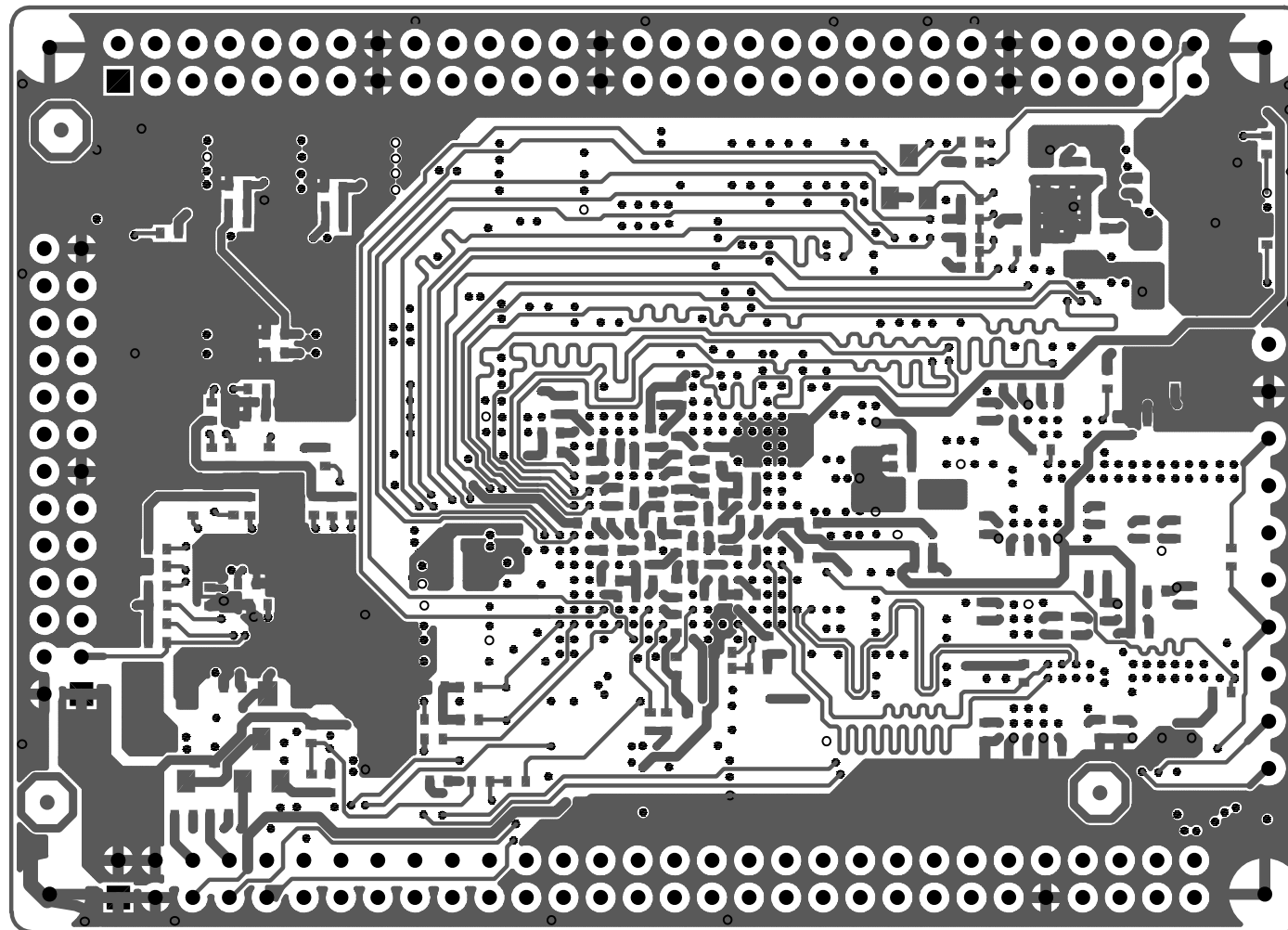
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PartsRegister

Base Chart NO.

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Signed by

Date



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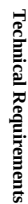
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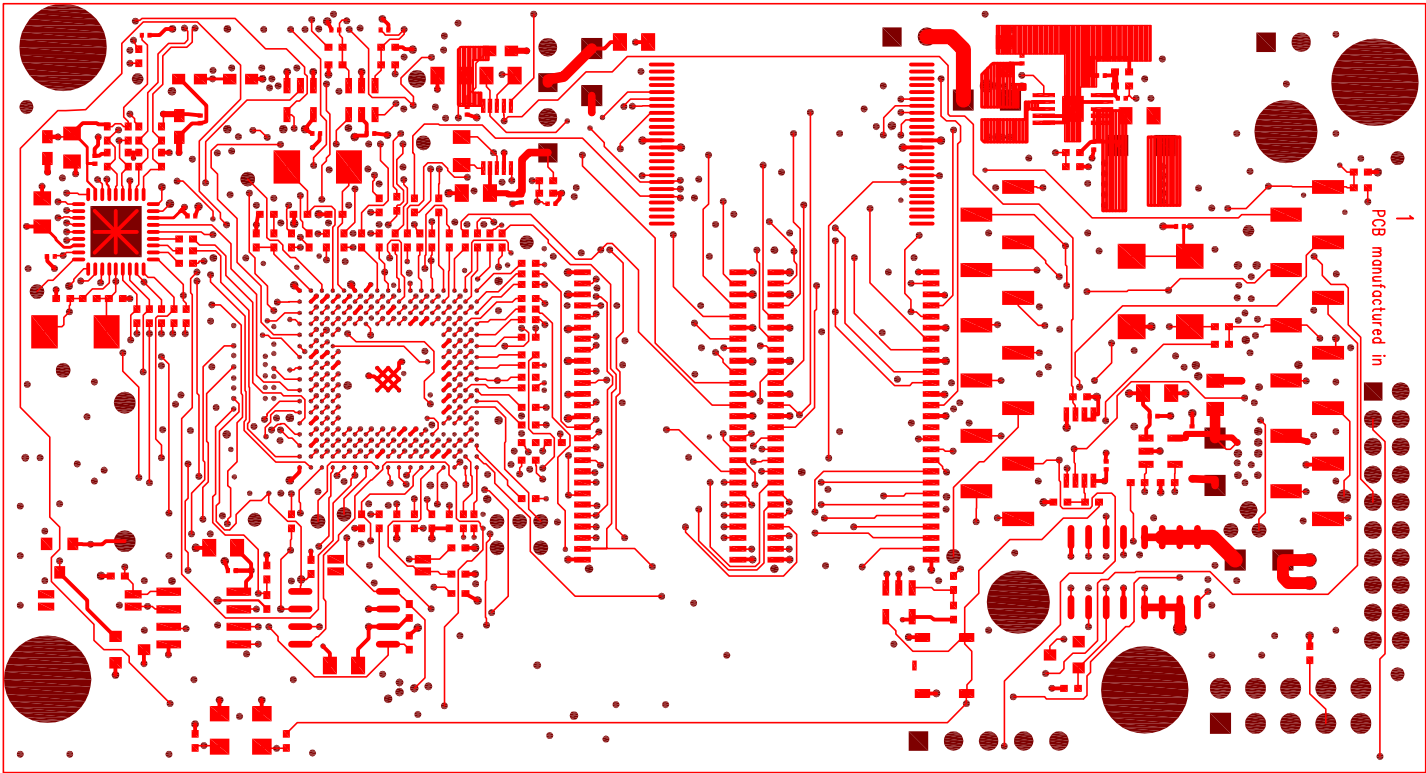
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							Stage Marker			Quality	
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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					AM335X Core Board PCB	
Design			Calibrate		9.6.2022						
			Craft		9.6.2022						
Verify			Verify		9.6.2022					Electrical Drawings	
			Approve		9.6.2022						
						Total 6	No.6	Version V1.0		Substiution	



1. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

						Material		Microcyber Corporation	
						Stage Marker		Quality	Scale
Mark	No. of Revised	Section	Revised Document Number	Signature	Date				I : I
Design			Calibrate		9.6.2022				
			Craft		9.6.2022				
Verify			Verify		9.6.2022	G1100-20-02-SCH			
			Approve		9.6.2022	Total I	No. I	Version V	I.0
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Parts Code

Shared(General)
PartsRegister

Base Chart NO.

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Chart No.

Signed by

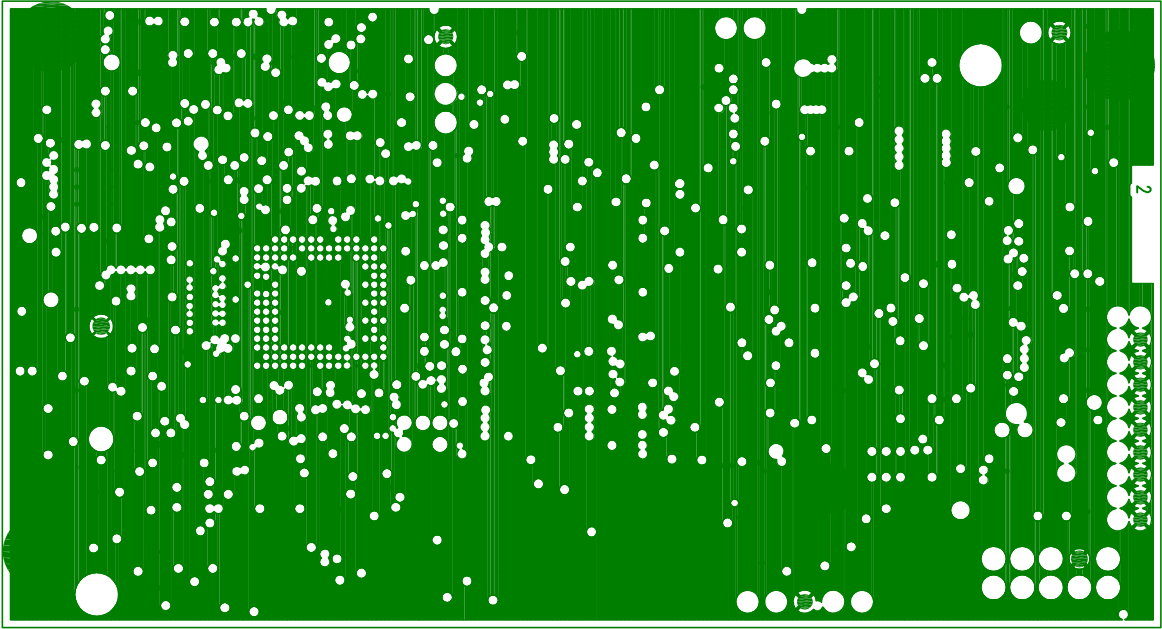
Date

Technical Requirements

- 1.KB-616(XD);1.6mm; V-0; RTI 130°C ; CTI:3; KINGBOARD LAMINATES HOLDINGS LTD;
- 2.PCB Minimum Line Width : 8mil
- 3.Conformal Coating
DOWSIL™1-2577 : -45 --200
DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ; Boiling Point at 760 mm Hg : 194 (381) °C (°F)
4. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

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						Stage Marker			Quality	Scale	LTP5903 Core board PCB	
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1		
Design			Calibrate		9.6.2022						G1100-20-09-PCB	
			Craft		9.6.2022	Electrical Drawings						
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 10	No.1	Version V1.0	Substiution			

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Parts Code											
Shared(General) PartsRegister											E
Base Chart NO.											
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Signed by											
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						Material					Microcyber Corporation		
						Stage Marker			Quality	Scale	LTP5903 Core board PCB		
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date								1:1
Design			Calibrate		9.6.2022								
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Verify			Verify		9.6.2022								
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Parts Code

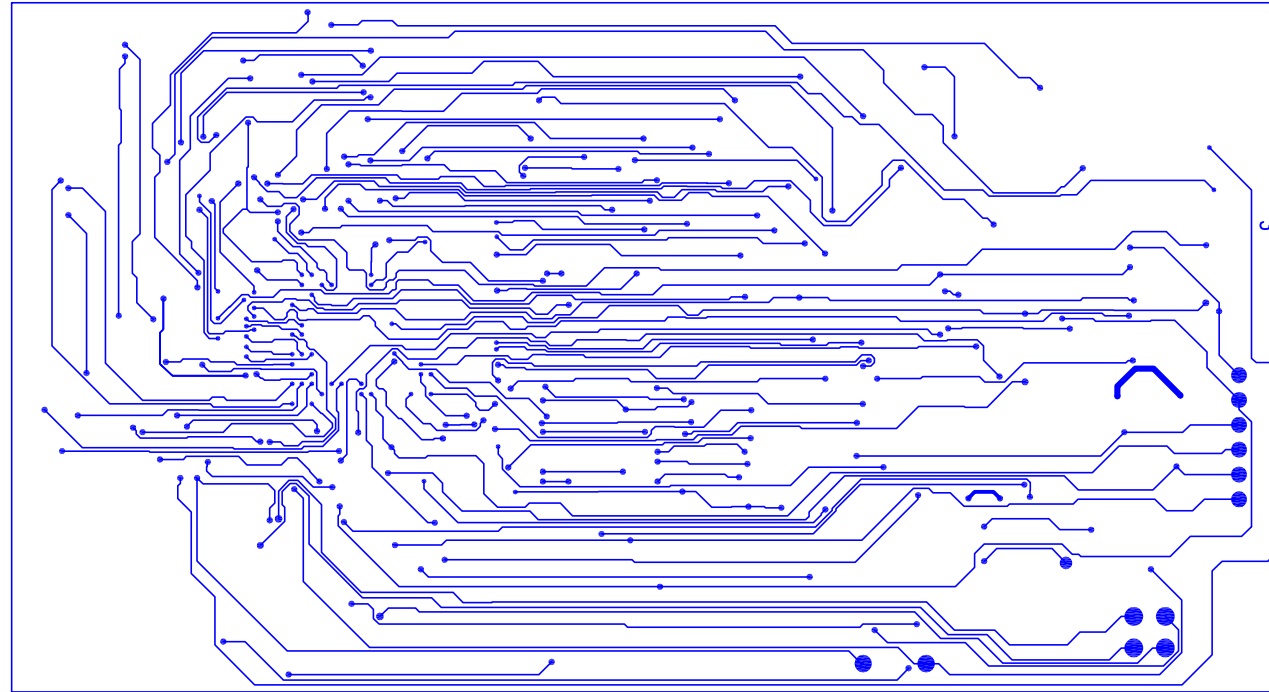
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Chart No.

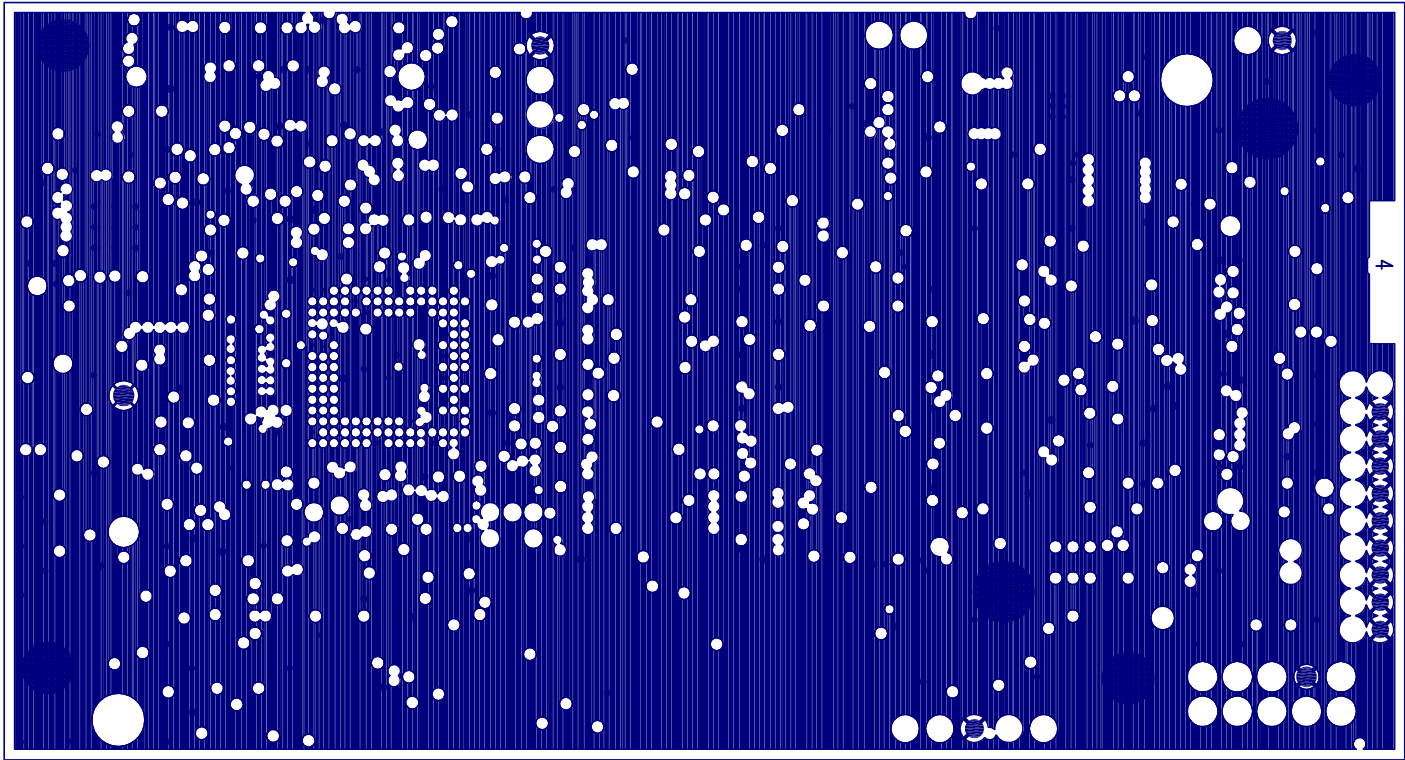
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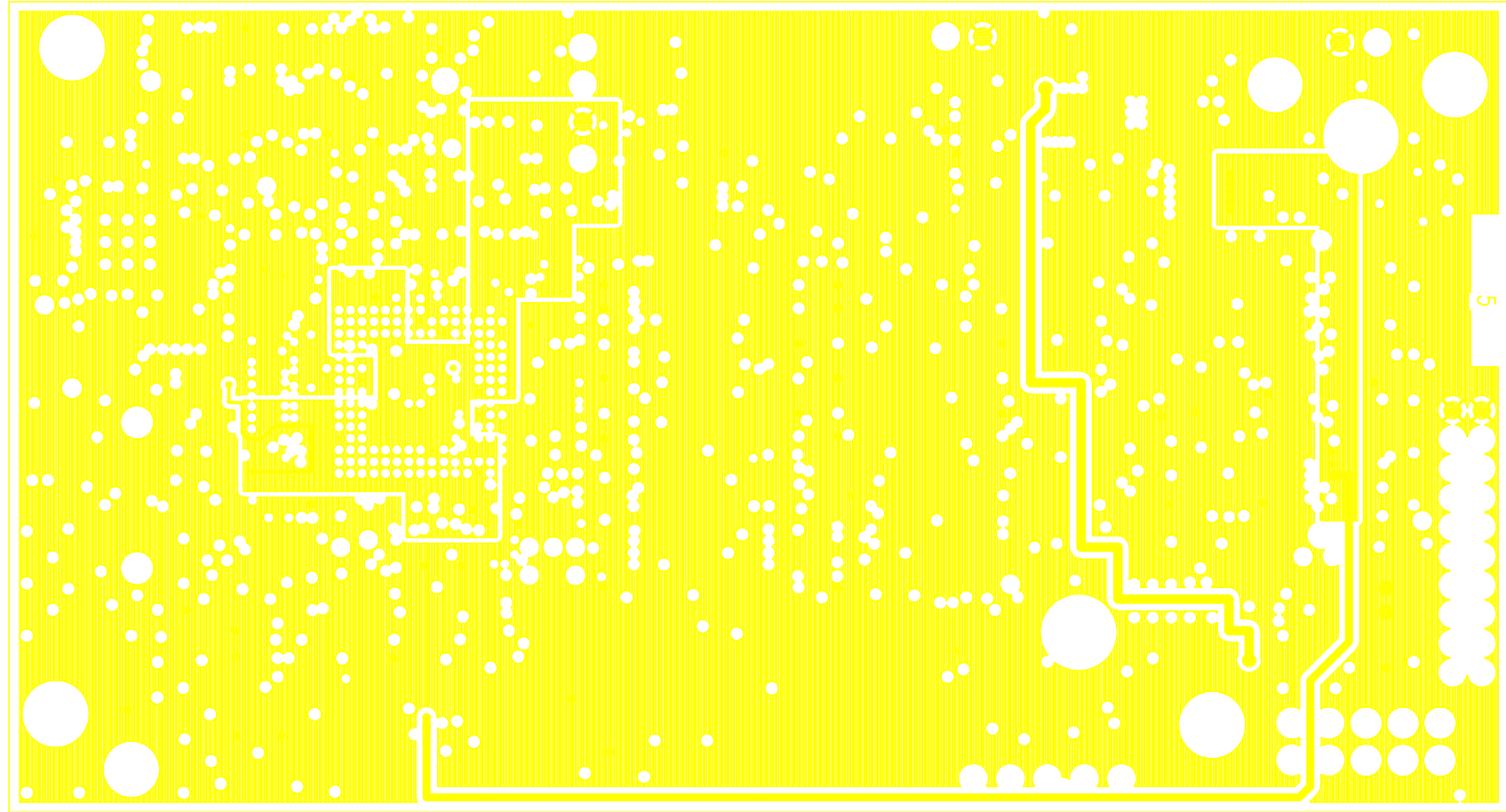


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Verify			Verify		9.6.2022							
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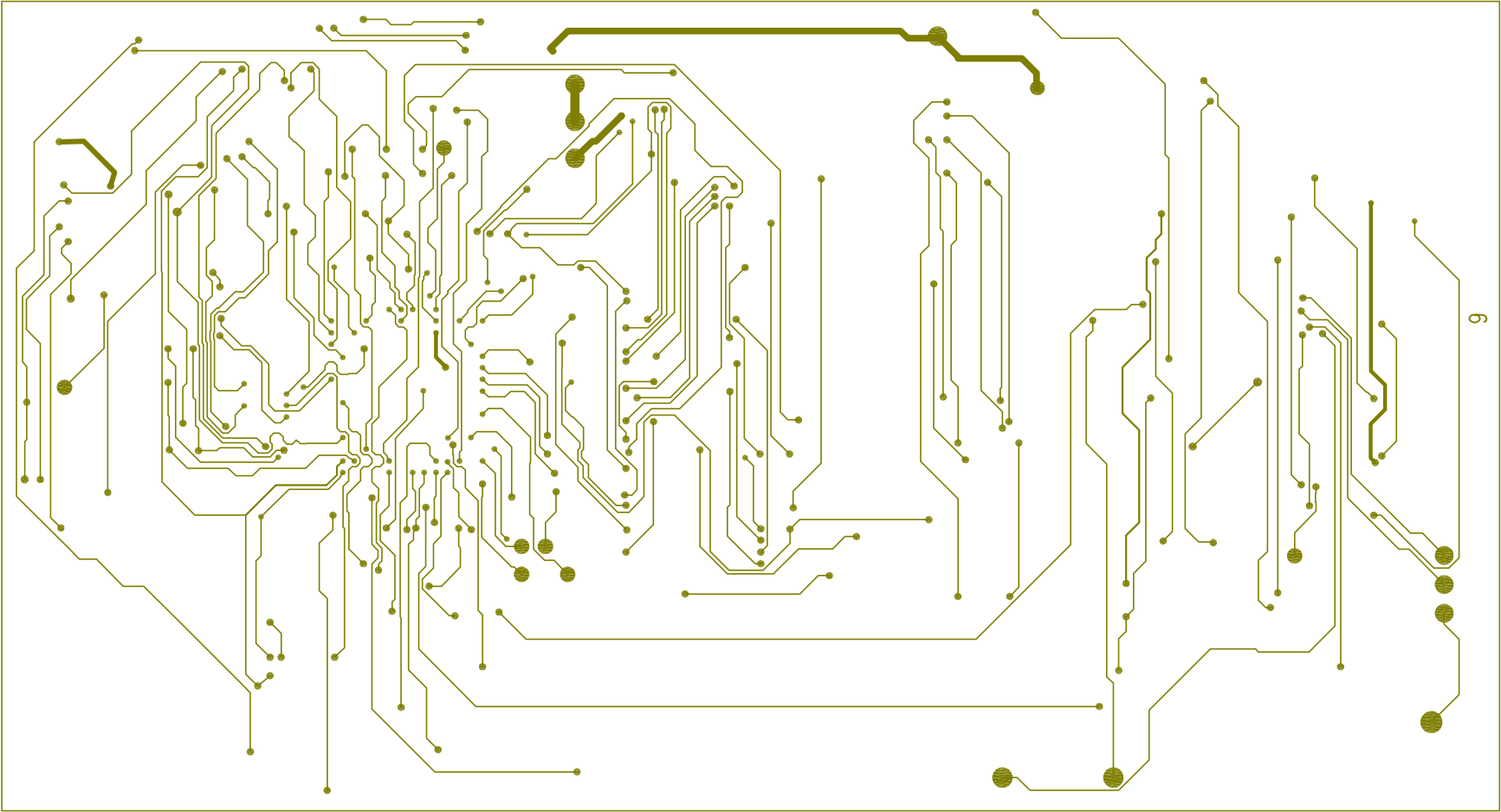


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Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1
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Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 10	No.4	Version	V1.0	Substiution



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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
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Verify			Verify		9.6.2022					
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Parts Code

Shared(General)
PartsRegister

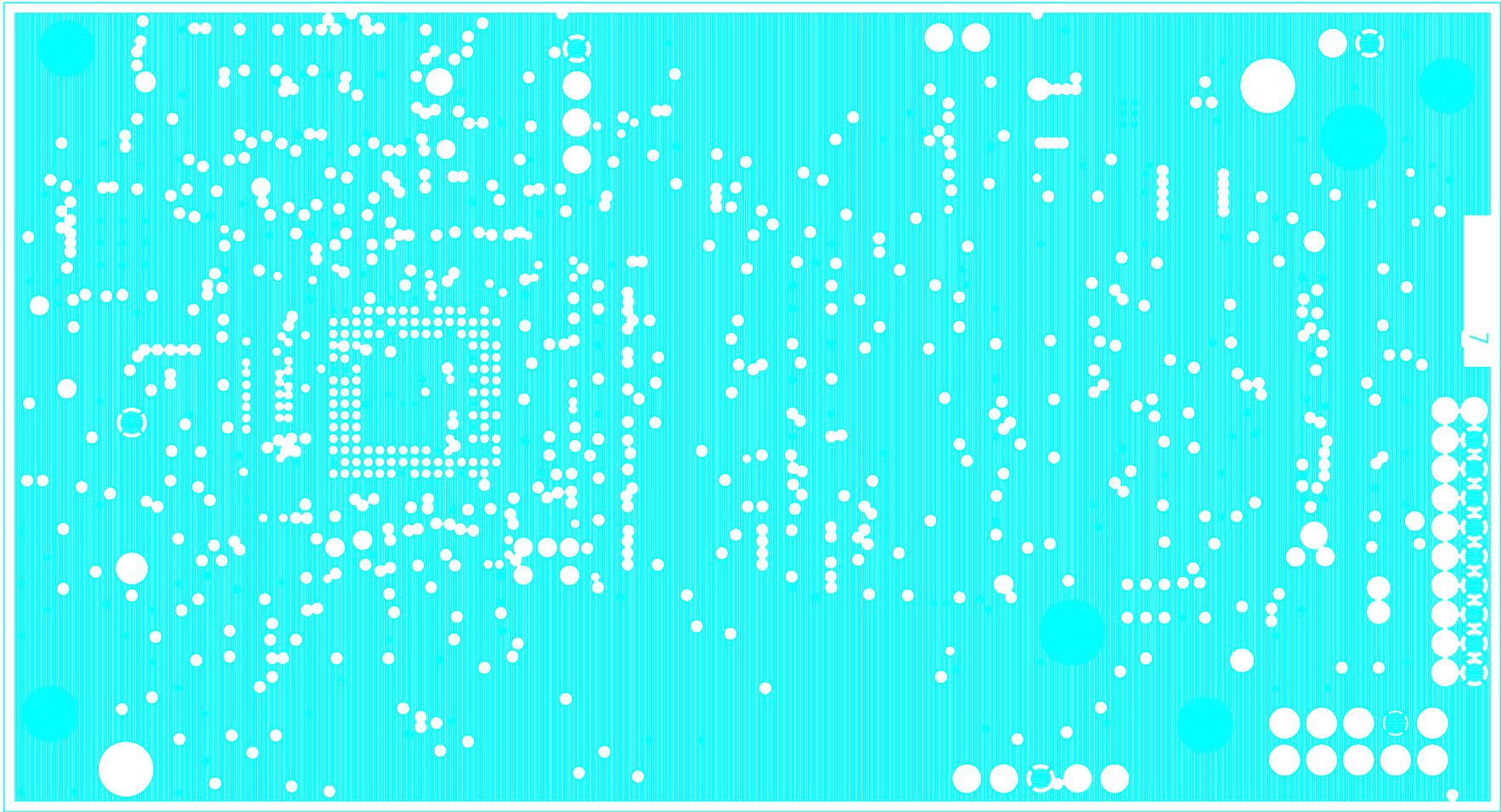
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Formacr Based
Chart No.

Signed by

Date

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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date							
Design			Calibrate		9.6.2022							
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Verify			Verify		9.6.2022							
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Parts Code

Shared(General)
PartsRegister

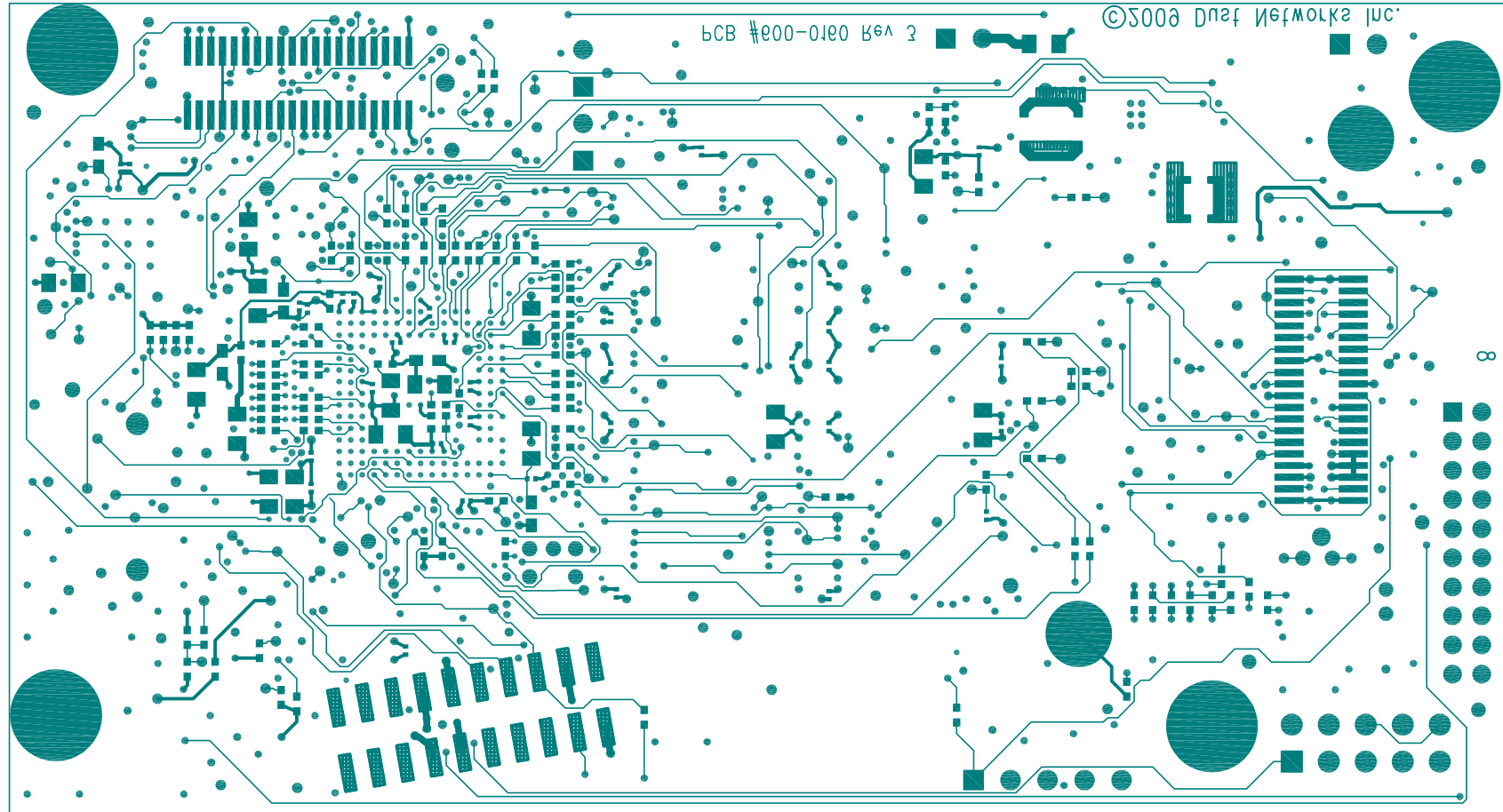
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Chart No.

Signed by

Date

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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date							
Design			Calibrate		9.6.2022							Electrical Drawings
			Craft		9.6.2022	G1100-20-09-PCB						
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 10 No.7		Version V1.0		Substition		



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Shared(General) PartsRegister
Base Chart NO.
Former Based Chart No.
Signed by
Date

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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1	LTP5903 Core board PCB
Design			Calibrate		9.6.2022						
			Craft		9.6.2022						
Verify			Verify		9.6.2022		G1100-20-09-PCB			Electrical Drawings	
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Parts Code

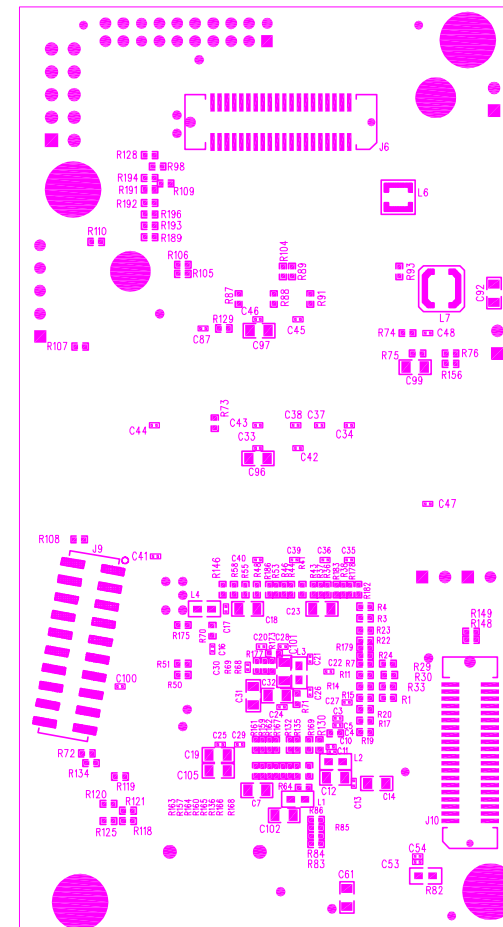
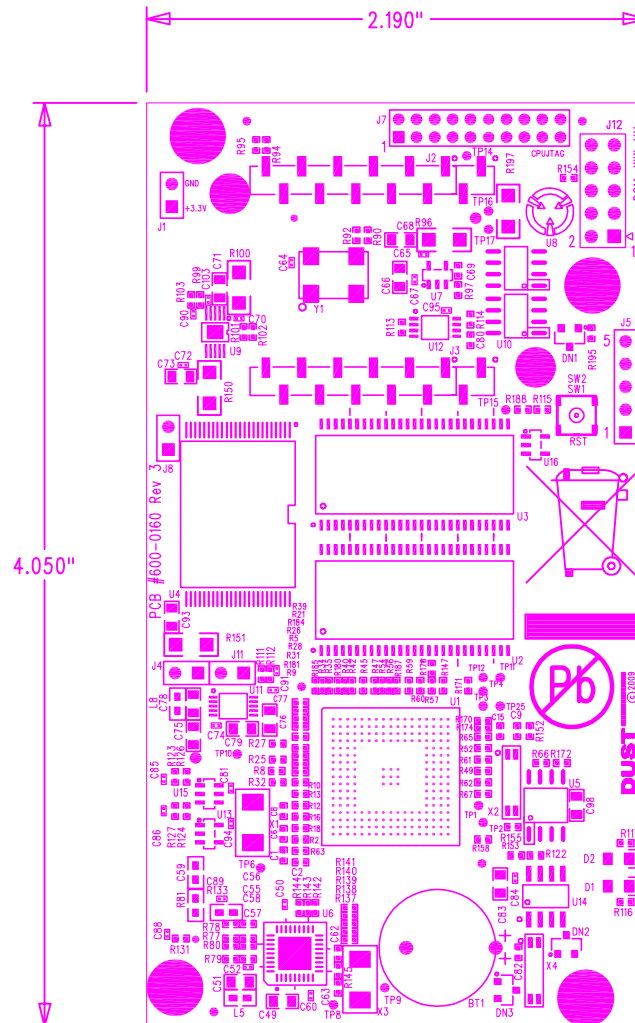
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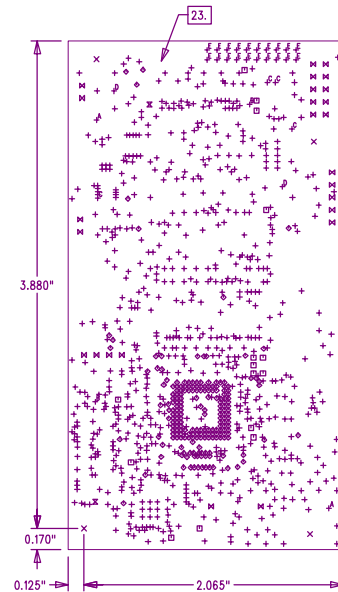
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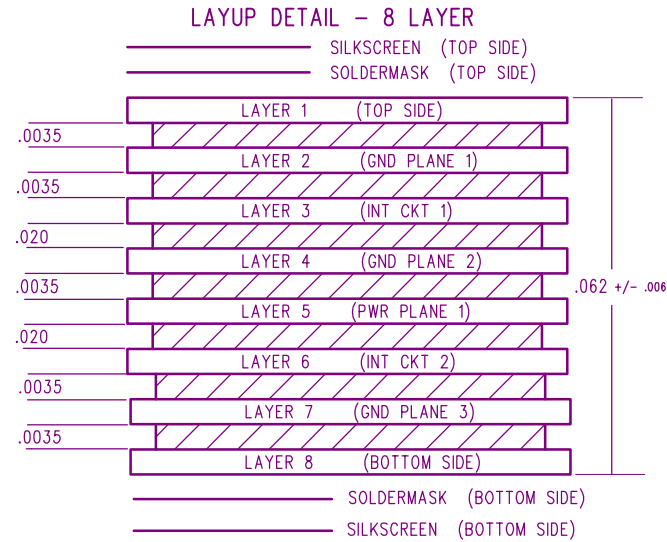


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Mark	NO.of Revised	Section	Revised Document Number	Signature	Date				1:1	
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Verify			Verify		9.6.2022					
			Approve		9.6.2022					
						G1100-20-09-PCB				
						Total 10	No.9	Version V1.0	Substition	

SIZE	QTY	SYM	PLATED	TOL
0.007	206	◇	YES	+/-0.003
0.01	760	+	YES	+/-0.003
0.021	4	+ ^C	YES	+/-0.003
0.028	20	+ ^E	YES	+/-0.003
0.03	15	□	YES	+/-0.003
0.035	2	⊗	NO	+/-0.003
0.04	25	⊗	YES	+/-0.003
0.052	2	+ ^B	NO	+/-0.003
0.1	2	+ ^B	YES	+/-0.003
0.125	4	⊗	YES	+/-0.003
0.125	2	+ ^A	NO	+/-0.003



RPD ENGINEERING, SAN JOSE, CA 95118		408-445-0843
COMPANY: DUST NETWORKS		P/N: 600-0160
DATE: 11/21/09		
TITLE: WALNUT		
LAYER:		A/W: 600-0160
		REV: 3



Parts Code

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PartsRegister

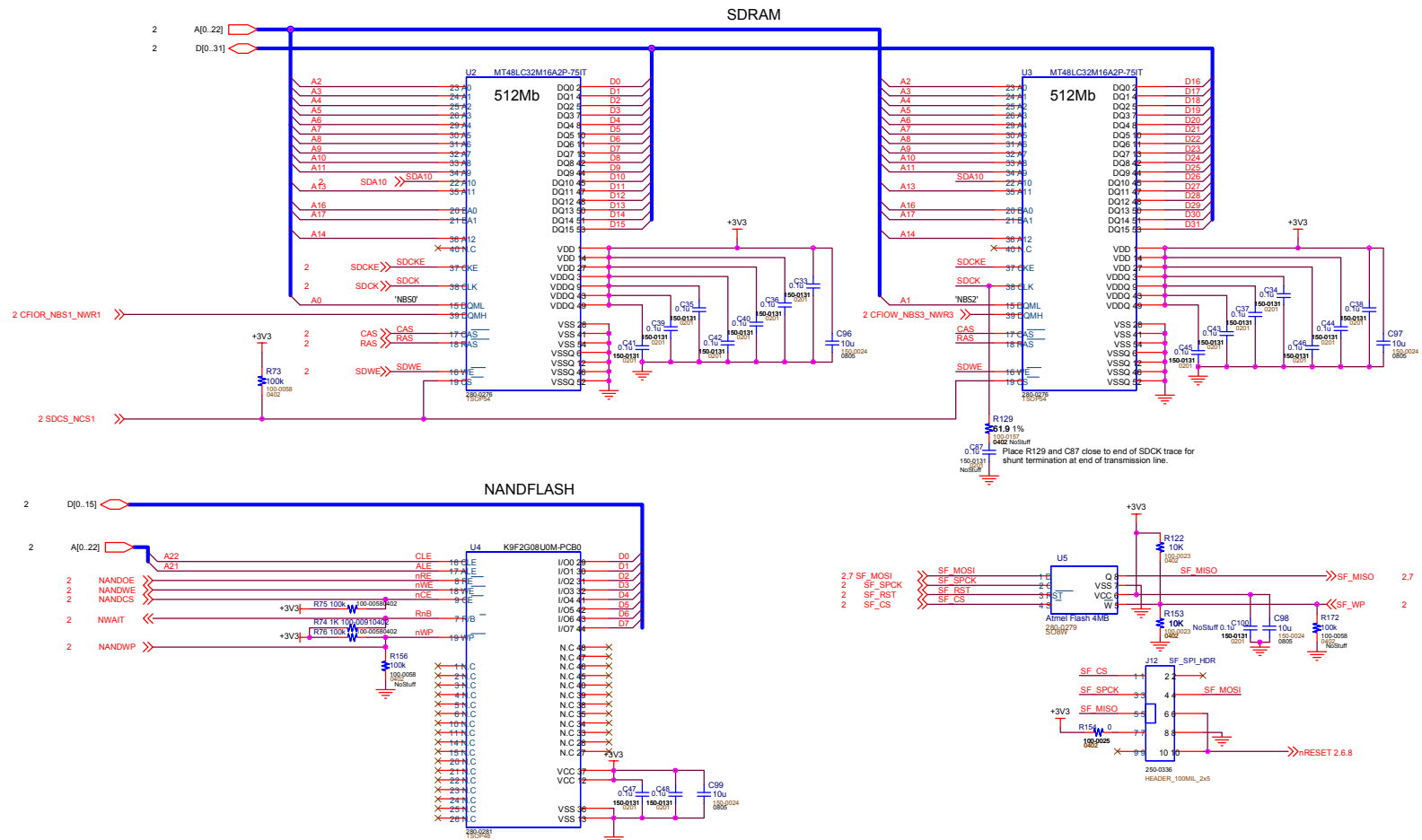
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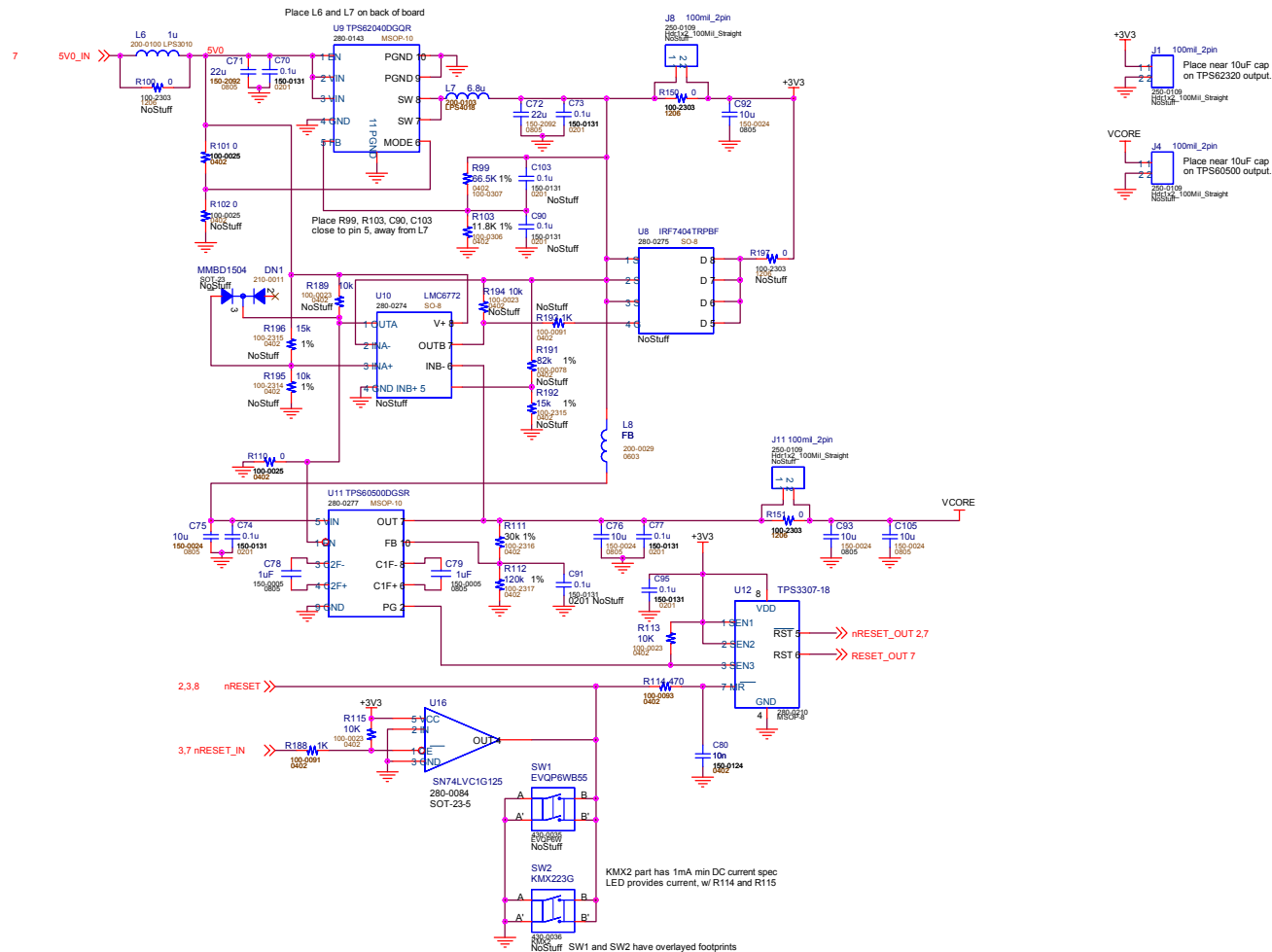
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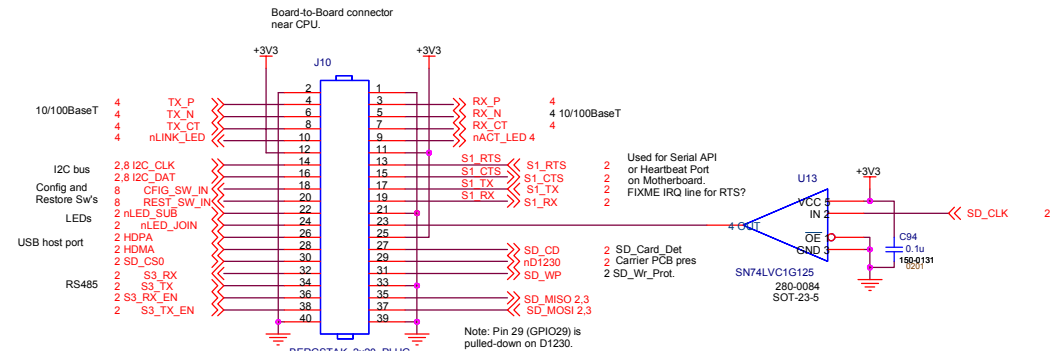
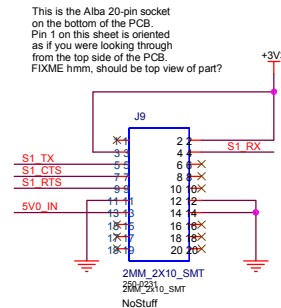
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Verify			Verify		9.6.2022				G1100-20-09-PCB	
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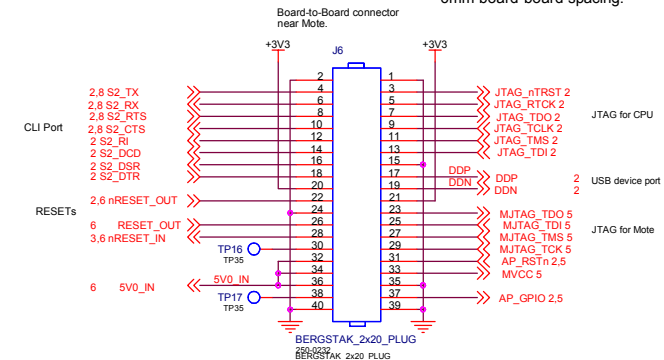
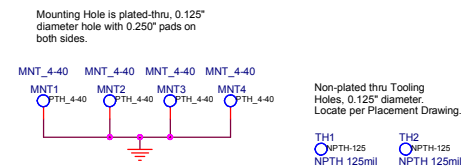


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						Stage Marker			Quality	
						Scale			1:1	
Mark	NO of Revised	Section	Revised Document Number	Signature	Date				LTP5903 Core board SCH	
Design			Calibrate		9.6.2022					
			Craft		9.6.2022					
Verify			Verify		9.6.2022					
						G1100-20-09-SCH			Electrical Drawings	
						Total 7	No.5	Version V1.0	Substition	



These are 5.7mm tall connectors that mates with a connector on the motherboard to achieve a 6mm board-board spacing.



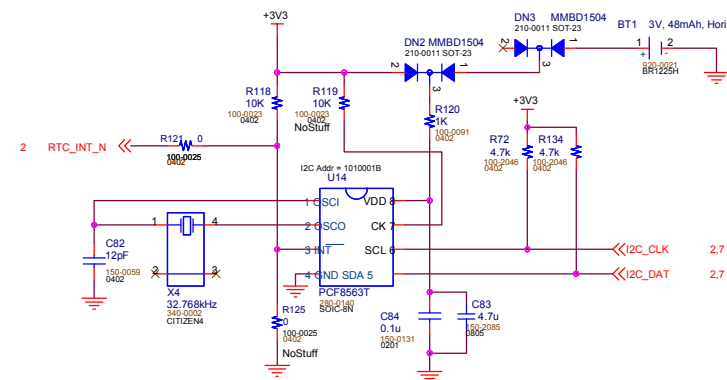
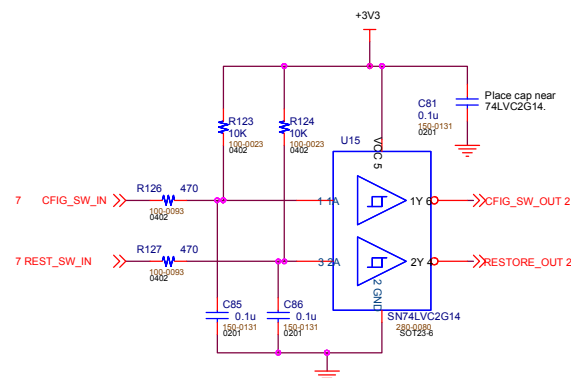
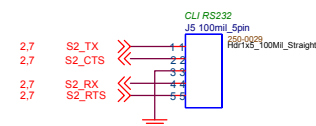
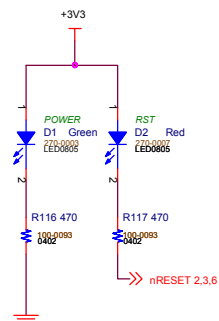
Parts Code	BERGSTAK_2x20_PLUG 250-0032 BERGSTAK_2x20_PLUG																													
Shared(General) PartsRegister																														
Base Chart NO.																														
Formaer Based Chart No.																														
Signed by																														
Date																														

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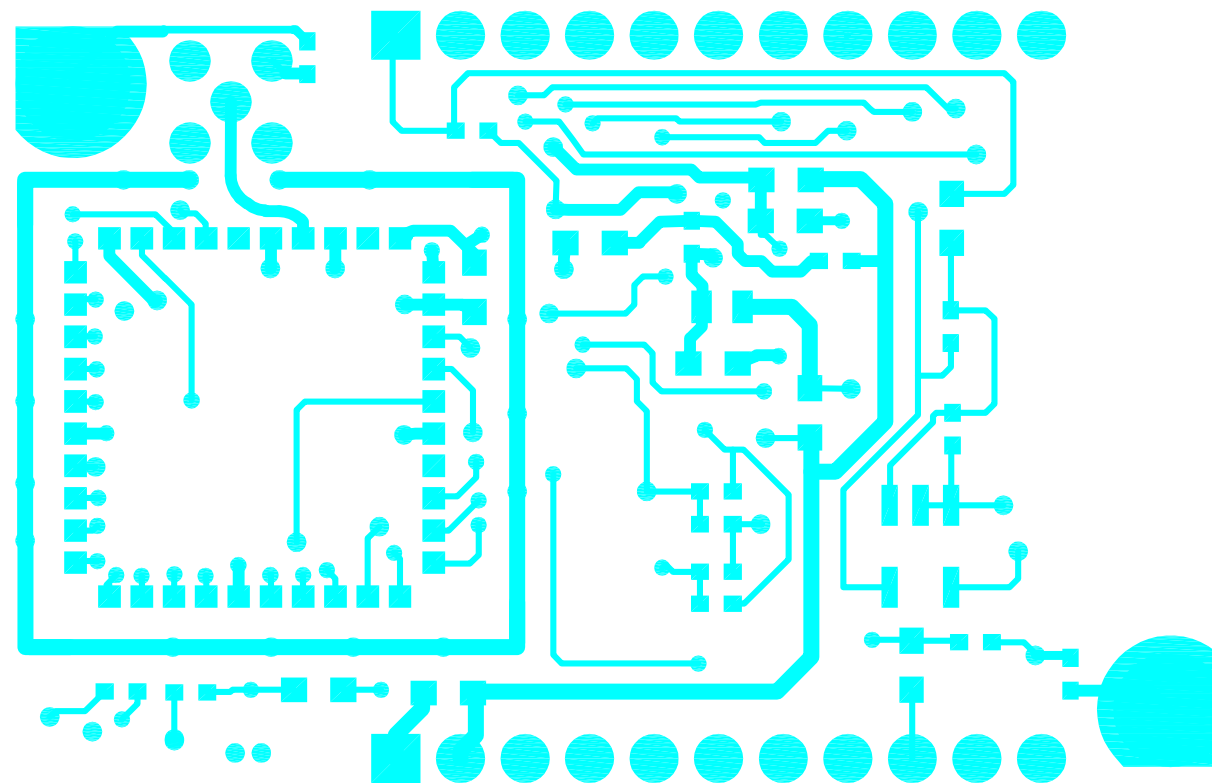
C

D



Parts Code
Shared(General) PartsRegister
Base Chart NO.
Formaer Based Chart No.
Signed by
Date

						Material					Microcyber Corporation	
						Stage Marker			Quality	Scale	LTP5903 Core board SCH	
Mark	NO of Revised	Section	Revised Document Number	Signature	Date					1:1		
Design			Calibrate		9.6.2022						Electrical Drawings	
			Craft		9.6.2022	G1100-20-09-SCH						
Verify			Verify		9.6.2022							
			Approve		9.6.2022	Total 7	No.7	Version V1.0		Substition		



TOP SIDE COPPER

Technical Requirements

1. KB-616(XI);1.6mm; V-0; RTI 130°C ; CTI:3;KINGBOARD

LAMINATES HOLDINGS LTD;

2. PCB Minimum Line Width : 8mil

3. Conformal Coating

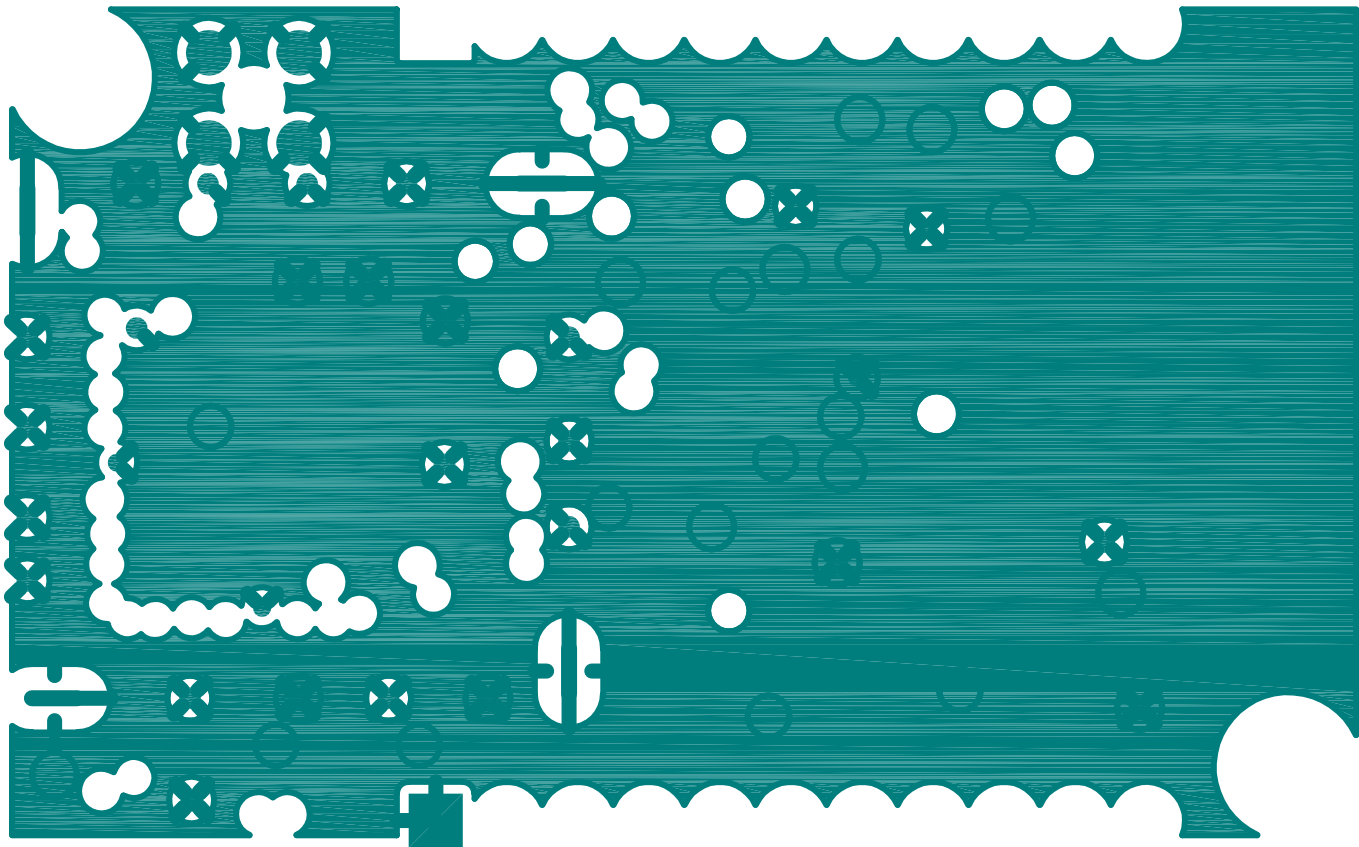
DOWSIL™1-2577 : -45 --200

DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ;

Boiling Point at 760 mm Hg : 194 (381) °C (°F)

4. Clearances should be at least 0.8mm and creepage distances
should be at least 1.3mm

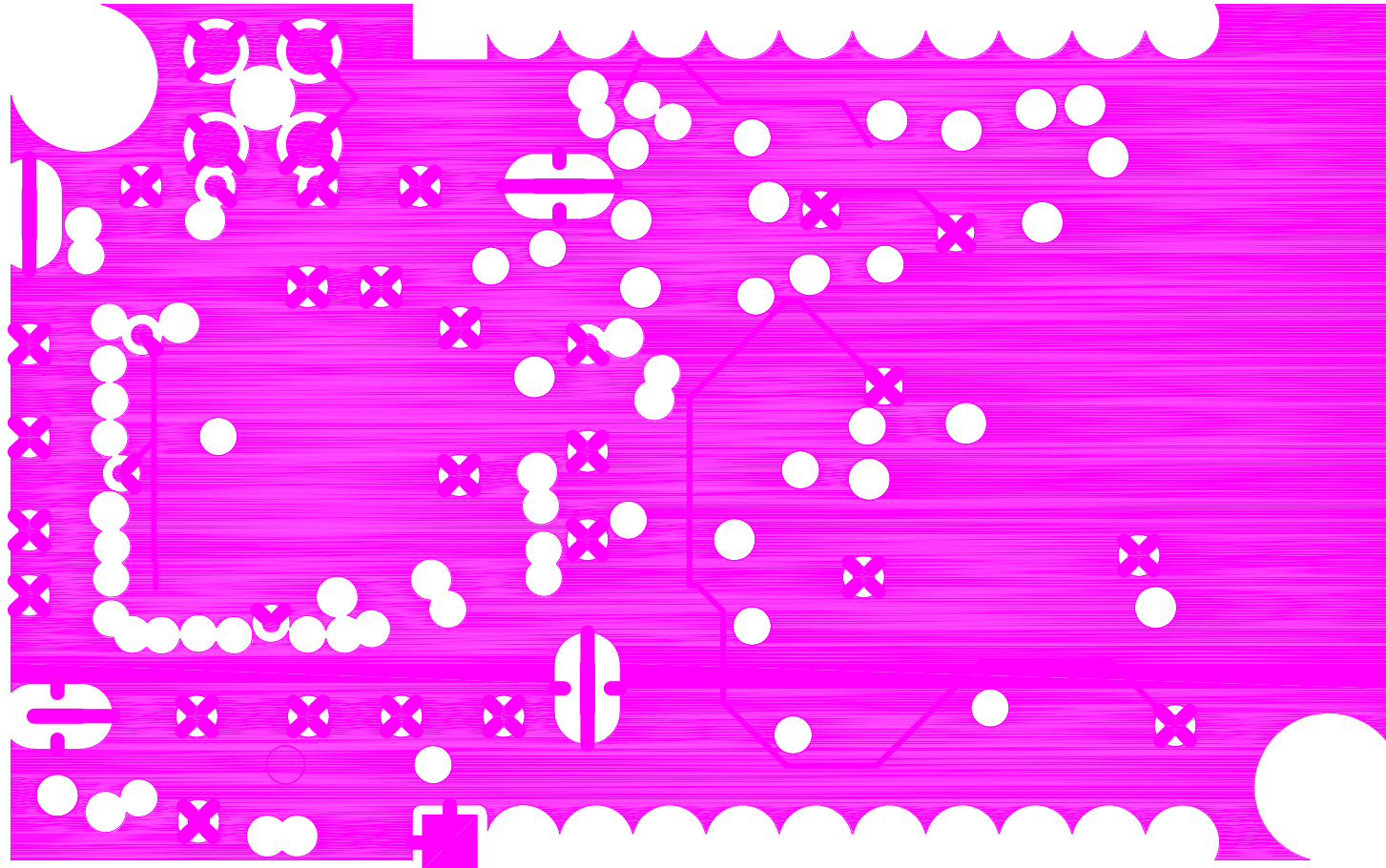
						Material			Microcyber Corporation	
						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					
			Craft		9.6.2022	G1100-20-10-PCB			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.1	Version V1.0	Substition	



INNER LAYER 2 ARTWORK

Parts Code
Shared(General) PartsRegister
Base Chart NO.
Formaer Based Chart No.
Signed by
Date

						Material			Microcyber Corporation	
						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					LTP5903 Core board AP PCB
			Craft		9.6.2022	G1100-20-10-PCB			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.2	Version V1.0	Substiution	



INNER LAYER 3 ARTWORK

Parts Code

Shared(General)
Parts Register

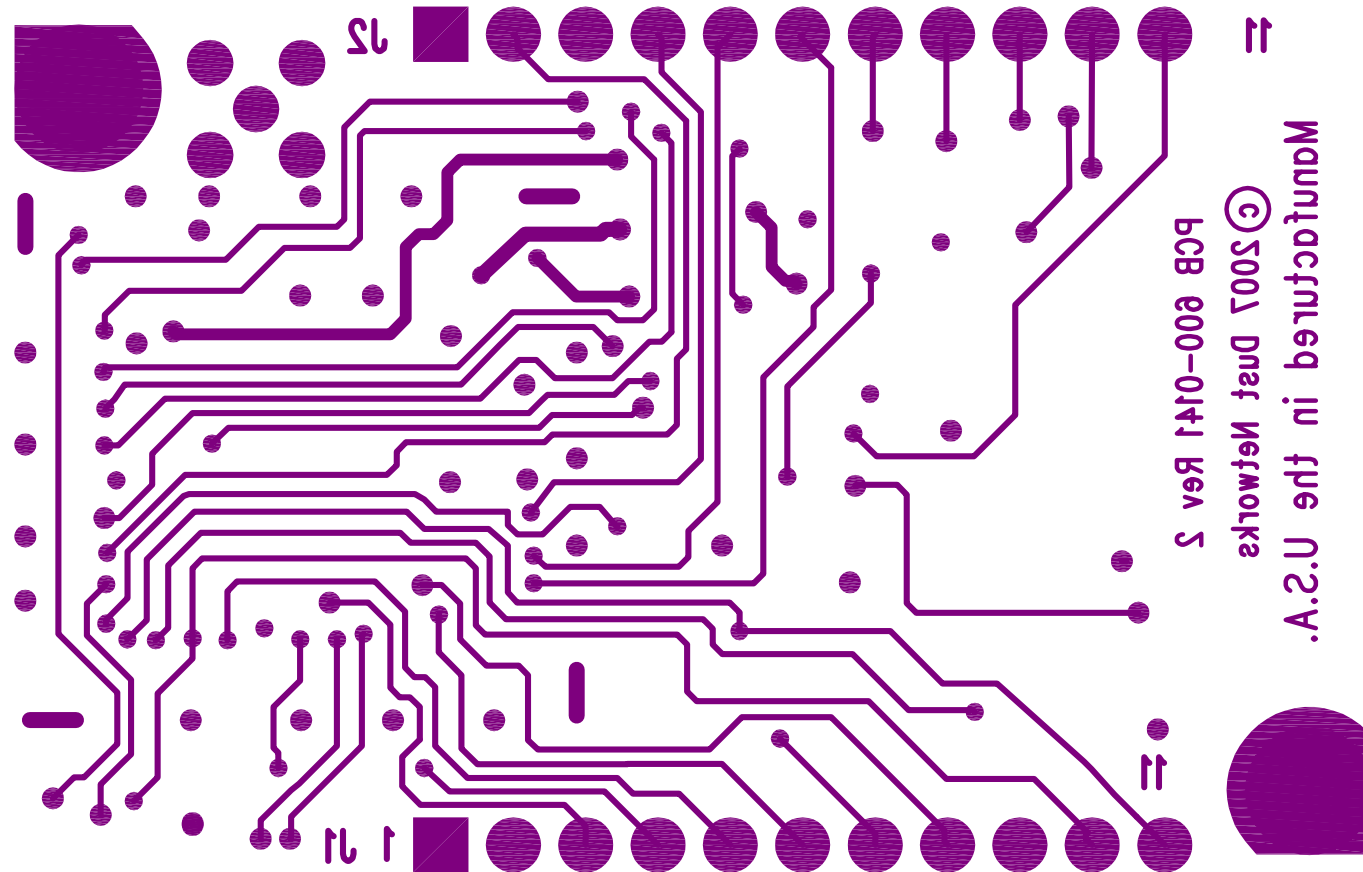
Base Chart NO.

Former Based
Chart No.

Signed by

Date

						Material			Microcyber Corporation	
						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					LTP5903 Core board AP PCB
			Craft		9.6.2022	G1100-20-10-PCB			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.3	Version V1.0	Substiution	



BOTTOM SIDE COPPER

Parts Code

Shared(General)
PartsRegister

Base Chart NO.

Formacr Based
Chart No.

Signed by

Date

						Material			Microcyber Corporation	
						Stage Marker			Quality	
						Scale			1:1	
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date				LTP5903 Core board AP PCB	
Design			Calibrate		9.6.2022					
			Craft		9.6.2022					
Verify			Verify		9.6.2022				Electrical Drawings	
			Approve		9.6.2022	G1100-20-10-PCB				
						Total 6	No.4	Version V1.0	Substition	

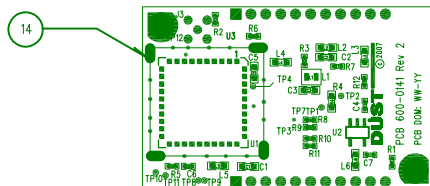
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Parts Code
Shared(General) PartsRegister
Base Chart NO.
Formacr Based Chart No.
Signed by
Date



TOP SIDE PARTS LEGEND, SILK SCREEN
TOP SIDE COPPER

TOP SIDE ASSEMBLY NOTES:

1. THE FOLLOWING COMPONENTS CAN BE POPULATED IN EITHER ORIENTATION:
ALL RESISTORS INDUCTORS AND NON-POLARIZED CAPACITORS
2. WATCH FOR POLARITY OR ORIENTATION MARKINGS ON THE FOLLOWING COMPONENTS:
LPF1, U2, U3, U4, U5, U9, X1, X2
3. C48 AND C49 ONLY POPULATED IN LOW POWER MODE
4. C26 AND C48 CAN NOT BE POPULATED AT THE SAME TIME
5. FINISHED ASSEMBLY TO BE SHIPPED IN APPROVED ANTI-STATIC PACKAGING.
6. SQUARE PAD DENOTES PIN ONE OF CONNECTORS AND HEADERS.

STUFFING OPTIONS

MODE	R11	R10	R8	R9
1	DNS	0 Ohm	0 Ohm	DNS
2	DNS	DNS	DNS	0 Ohm
3	0 Ohm	DNS	0 Ohm	DNS

						Material			Microcyber Corporation	
						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					LTP5903 Core board AP PCB
			Craft		9.6.2022	G1100-20-10-PCB				Electrical Drawings
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.5	Version V1.0	Substiution	

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B

C

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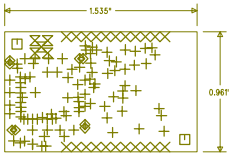
C

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E

F

DRILL CHART



TOP SIDE COPPER

SIZE	QTY	SYM	PLATED	TOL
0.01	98	+	YES	+/-0.003
0.035	22	X	YES	+/-0.003
0.094	2	□	YES	+/-0.003
0.02 x 0.047	4	◇	YES	+/-0.003
0.031	5	⊗	YES	+/-0.003

↑	.008" +/-5%, DK=4.50 +/- 0.15, 0.50 oz Cu
0.062 +/--.006	Prepreg, DK=4.50 +/- 0.15
↓	.008" +/-5%, DK=4.50 +/- 0.15, 0.50 oz Cu



LAYER STACKING DETAIL

Parts Code

Shared(General)
PartsRegister

Base Chart NO.

Formacr Based
Chart No.

Signed by

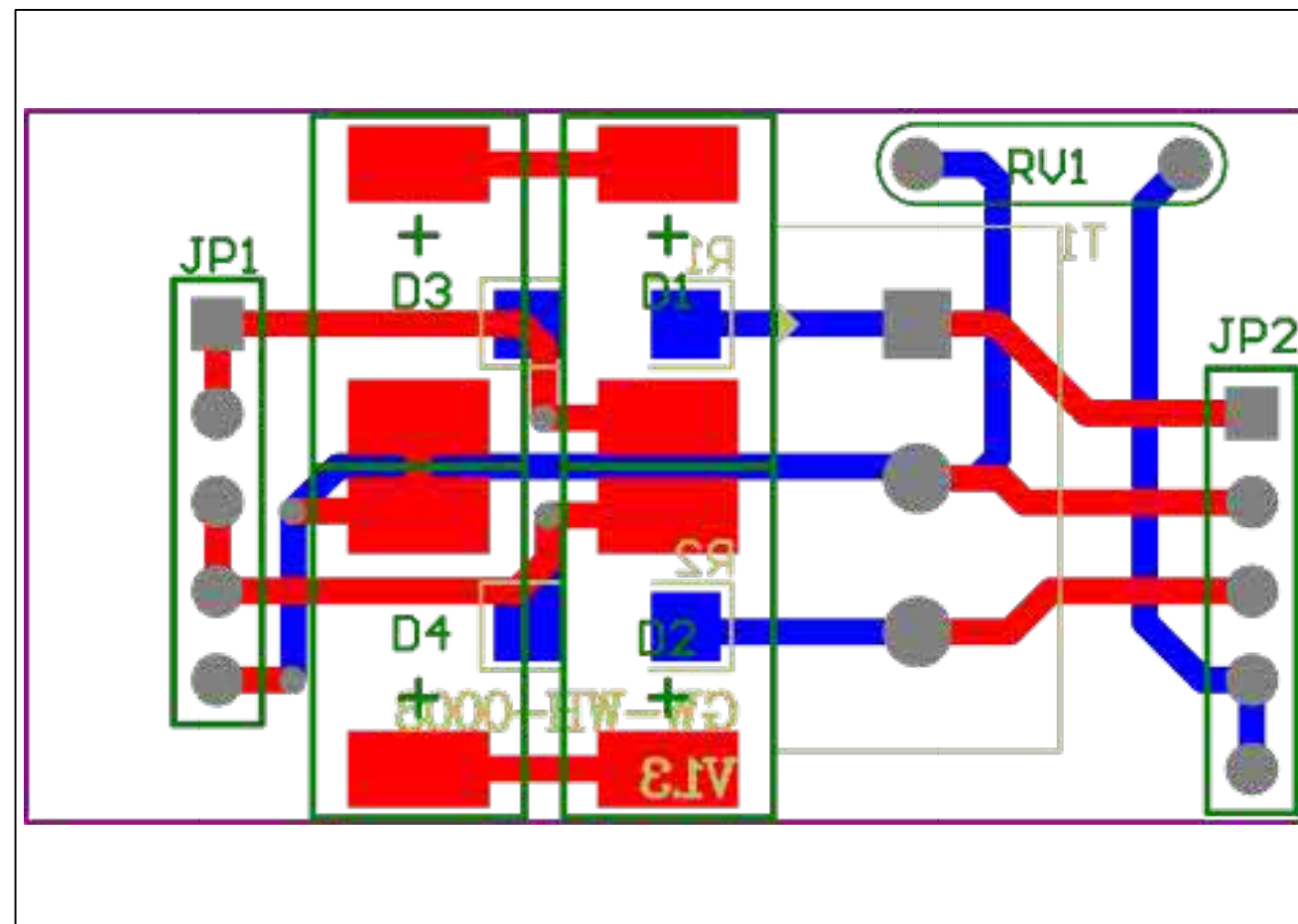
Date

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						Stage Marker			Quality	Scale
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					1:1
Design			Calibrate		9.6.2022					LTP5903 Core board AP PCB
			Craft		9.6.2022	G1100-20-10-PCB			Electrical Drawings	
Verify			Verify		9.6.2022					
			Approve		9.6.2022	Total 6	No.6	Version	V1.0	Substiution



Signed by _____

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Parts Code

Shared(General)
PartsRegister

Base Chart NO.

Formacr Based
Chart No.

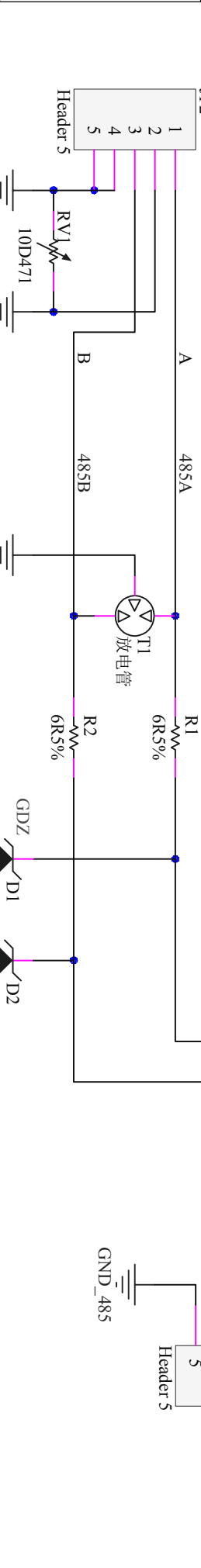
Signed by

Date

Technical Requirements

- 1.KB-616(XI);1.6mm; V-0; RTI 130°C ; CTI:3; KINGBOARD LAMINATES HOLDINGS LTD;
- 2.PCB Minimum Line Width : 8mil
- 3.Conformal Coating
DOWSIL™1-2577 : -45 --200
DOWSIL™OS-30 : Flash Point, Closed Cup : 57 (135) °C (°F) ; Boiling Point at 760 mm Hg : 194 (381) °C (°F)
4. Clearances should be at least 0.8mm and creepage distances should be at least 1.3mm

						Material			Microcyber Corporation	
						Stage Marker	Quality	Scale	GW-WH-0003 PCB	
Mark	NO.of Revised	Section	Revised Document Number	Signature	Date					
Design			Calibrate		9.6.2022	G1100-20-03-PCB			Electrical Drawings	
			Craft		9.6.2022					
Verify			Verify		9.6.2022	Total 1 No.1			Substiution	
			Approve		9.6.2022					
						Version V1.0				



80125	Shared (General)
80125	Parts Register

Base Chart NO.